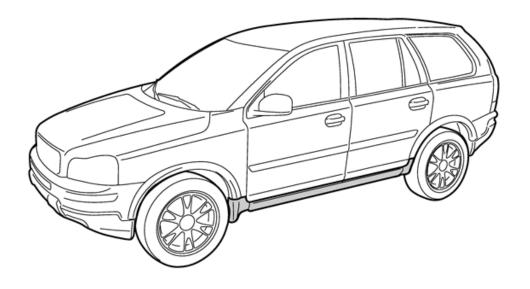
Volvo Car Corporation Gothenburg, Sweden

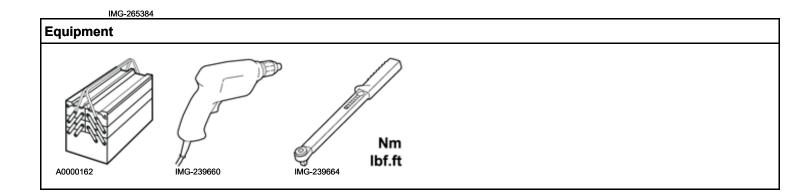
Instruction No 31213819

Version 1.2

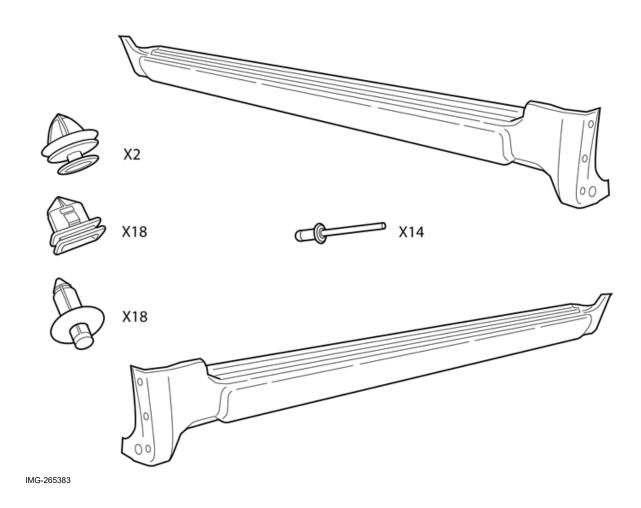
Part. No. 31378095, 31213816

Sill decor





Volvo Car Corporation Gothenburg, Sweden



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INTRODUCTION

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

Preparations

1

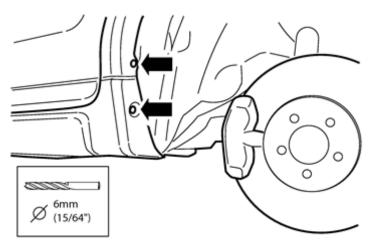
Preparations

Remove the front and rear wheels on one side.

IMG-265385

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2

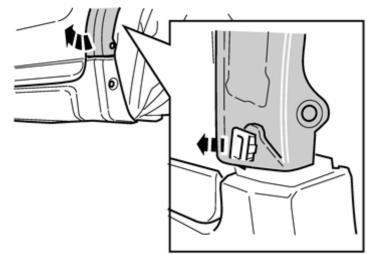


Drill out the pop rivet at the rear edge of the door sill panel and the rear pop rivet in the wing extender. Use a Ø6 mm (15/64") drill bit

Remove any swarf and rivet residue.

IMG-265386

3



Carefully turn out the lower edge/rear edge of the front end of the wing extender.

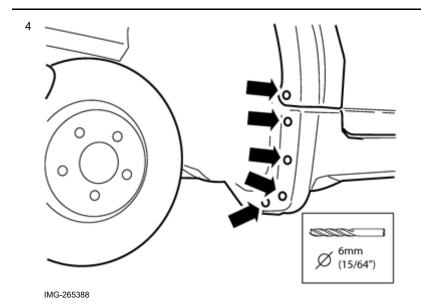
Note!

Do not turn excessively so that the tape at the front edge detaches

Remove the clip holding the rear end of the door sill panel.

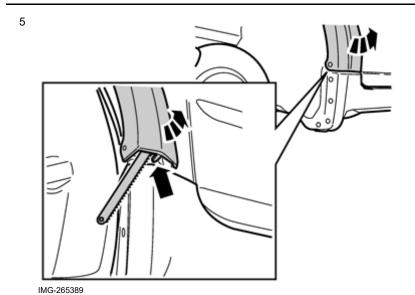
IMG-265387

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Drill out the pop rivets at the front edge of the door sill panel and in the rear edge of the wing extender. Use a \emptyset 6 mm (15/64") drill bit.

Remove any swarf and rivet residue.



Carefully turn out the lower edge/rear edge of the wing extender to make room to saw off the pin in the lower edge of the panel on the inside.

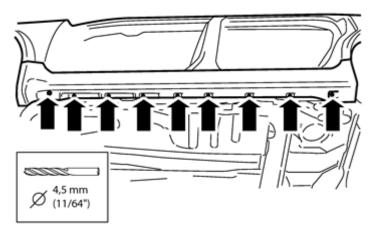
Note!

Do not turn excessively so that the tape at the front edge detaches.

Carefully cut off the pin on the panel. Use part of a hacksaw blade.

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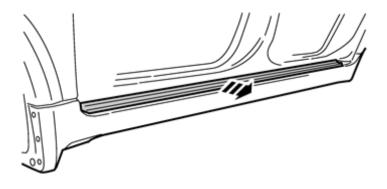
6



Drill out the central pins in the clips at the lower edge of the door sill panel and remove them. Use a Ø4.5 mm (11/64")

IMG-265390

7

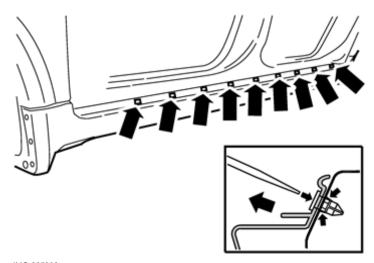


Remove the rubber strip.

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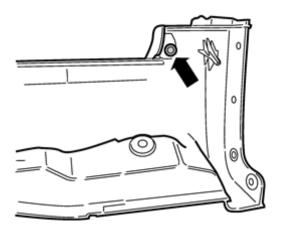
8



Insert a large flat-bladed screwdriver, press the bottom of the clips and pull off the door sill panel with the clips.

IMG-265392

9

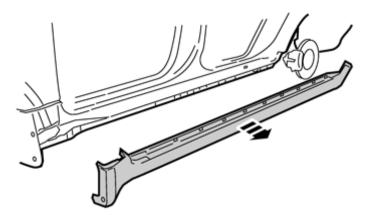


Detach the door sill panel's front end. It is secured by a clip.

IMG-265393

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10

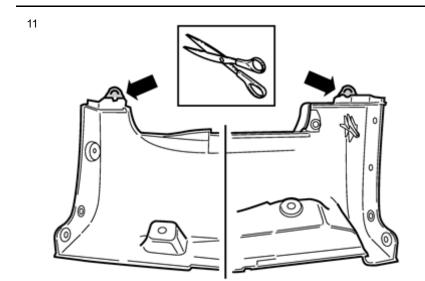


Remove the panel from the body. It will not be reused.

IMG-265394

IMG-265395

Installation

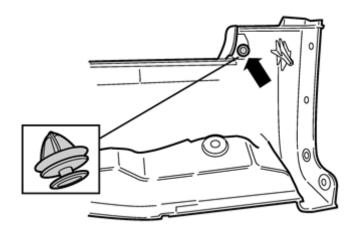


Installation

Take a new panel from the kit. Cut off the mounting eyelets on top of the upper sides.

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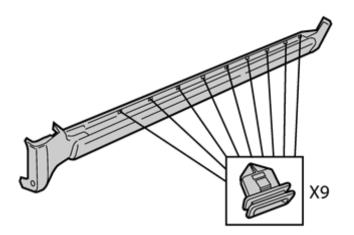
12



Install a new clip.

IMG-265396

13

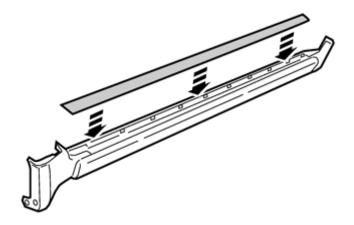


Install new clips.

IMG-265397

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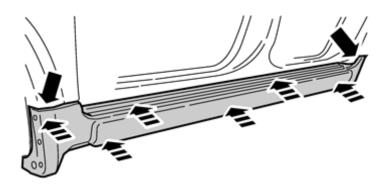
14



Press the rubber strip onto the new panel.

IMG-265398

15



Align the door sill panel ends under the wing extenders.

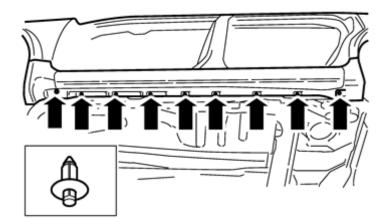
Press the front section clips into place.

Press the panel with the rubber strip along the body side. Ensure that all clips engage and that the rubber strip is correctly positioned.

IMG-265399

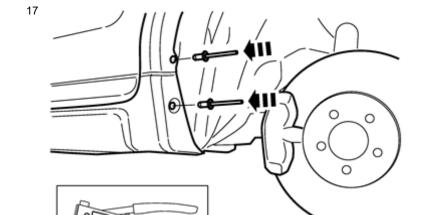
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16



Press the panel into place in the lower edge using new clips.

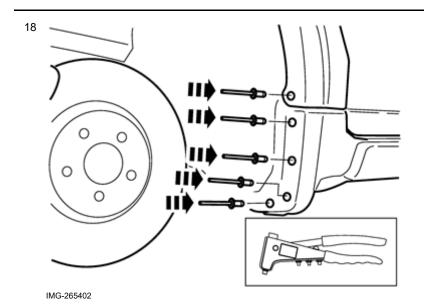
IMG-265400



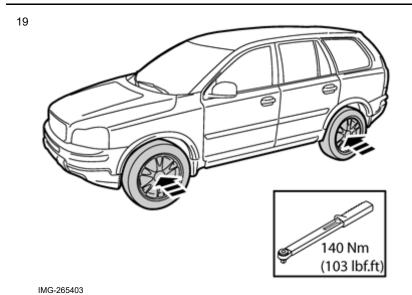
Pop rivet the panels into place.

IMG-265401

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Pop rivet the panels into place.



Reinstall the front and rear wheels.

Repeat all steps for the other side.