

# Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

Instruction No

31408776

Version



1.2

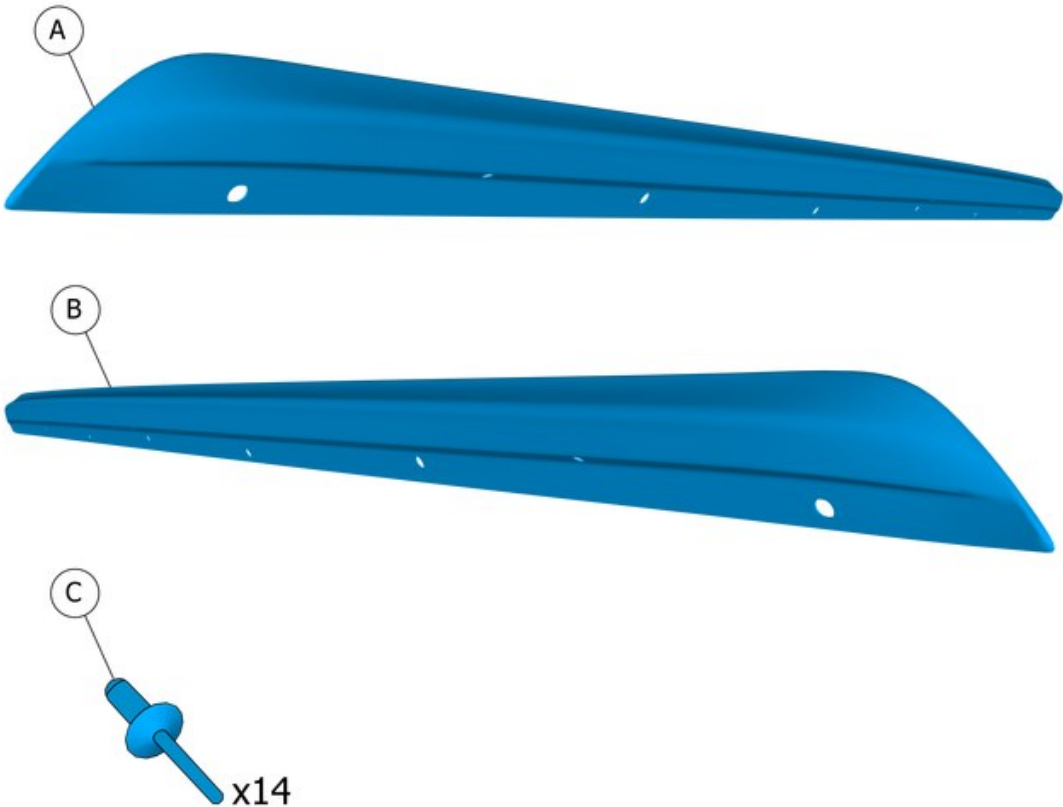
Part. No.

31408769

## Side scuff plate

Materials	
Designation	Part number
Isopropanol	1161721
Masking tape	
Paint primer	1161727

Equipment	
 IMG-239681	 IMG-239940



IMG-420664

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## Information

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1

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

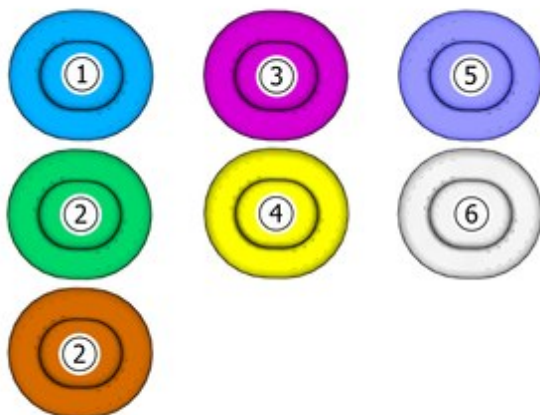
In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

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## Color symbols

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2



IMG-363036

### Note!

This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

1. Used for focused component, the component with which you will do something.
2. Used as extra colors when you need to show or differentiate additional parts.
3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
4. Used when the component is not fully removed from the vehicle but only hung to the side.
5. Used for standard tools and special tools.
6. Used as background color for vehicle components.

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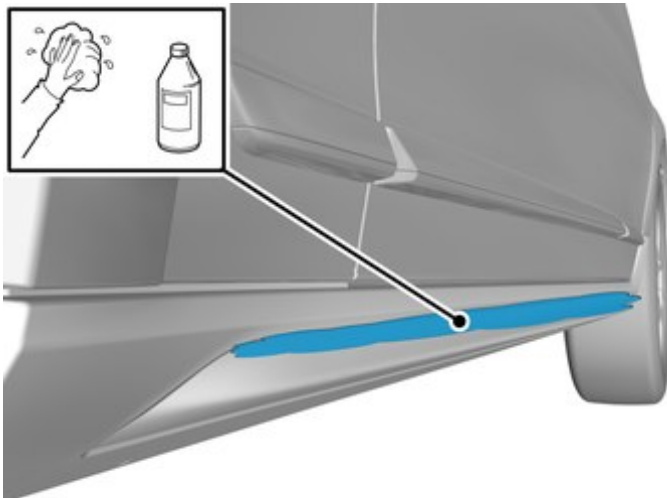
## Preparation

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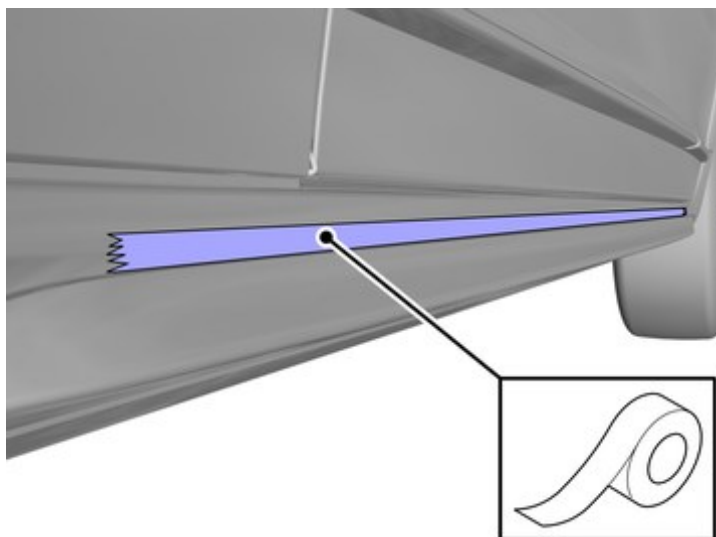
IMG-420673

Clean the surface.

Allow to dry.

**Use:** 1161721, Isopropanol

4



IMG-423741

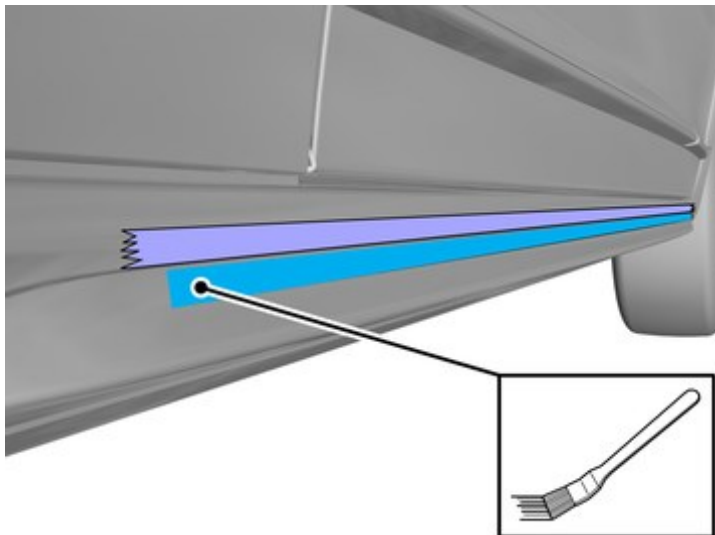
Masking

**Use:** , Masking tape

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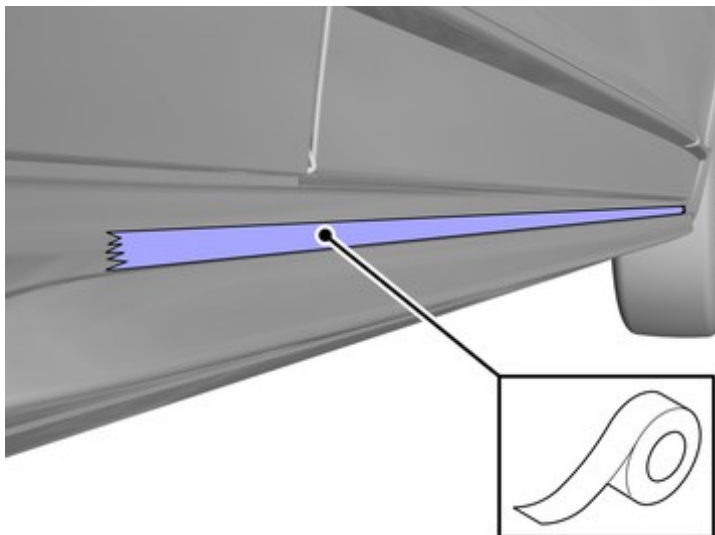
IMG-421573

Apply a thin and even layer.

**Use:** 1161727, Paint primer

Allow to dry for at least 5 minutes but not more than 30 minutes.

6



IMG-423741

Remove the tape.

7

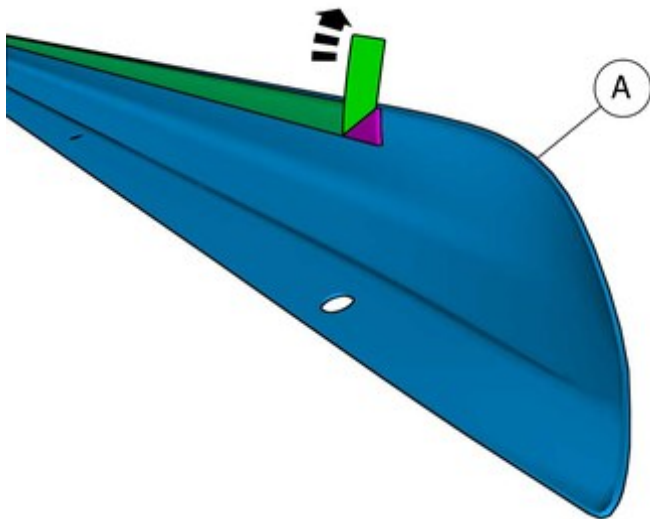
Repeat all method steps for the other side.

**Accessory installation**

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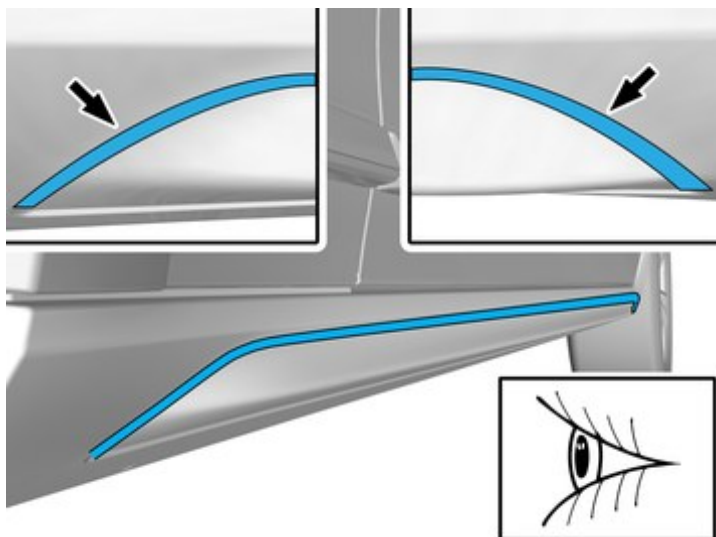


IMG-420694

Fold the protective film forward

To be repeated in the other end of the component.

9



IMG-424875

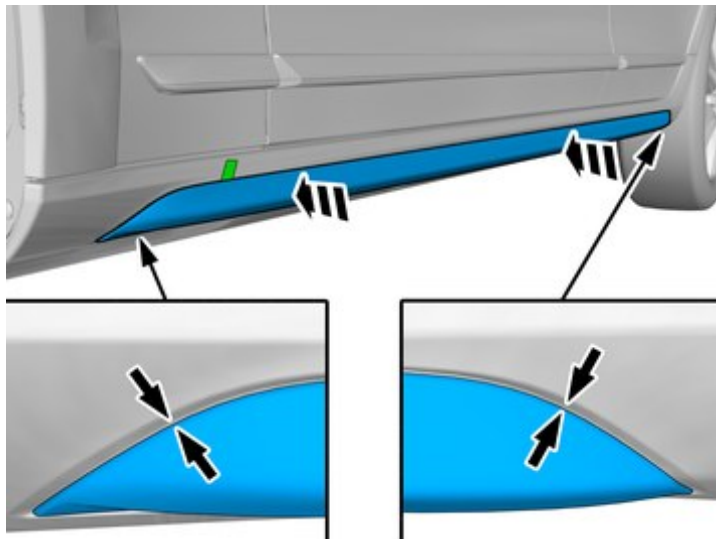
**Caution!**

Take extra care not to damage the edges of the component.

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IMG-420691

**Note!**

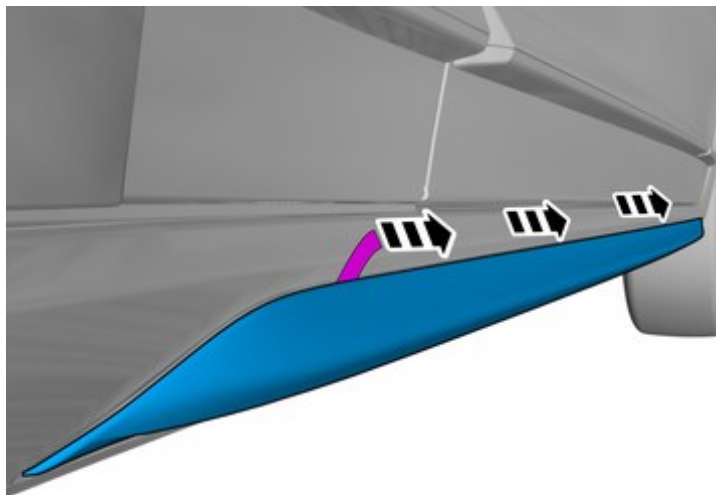
This step is easier with two people.

**Note!**

Make sure that the component is centred.

Place the component where indicated in the graphic.

11



IMG-420695

**Caution!**

Pull carefully.

**Note!**

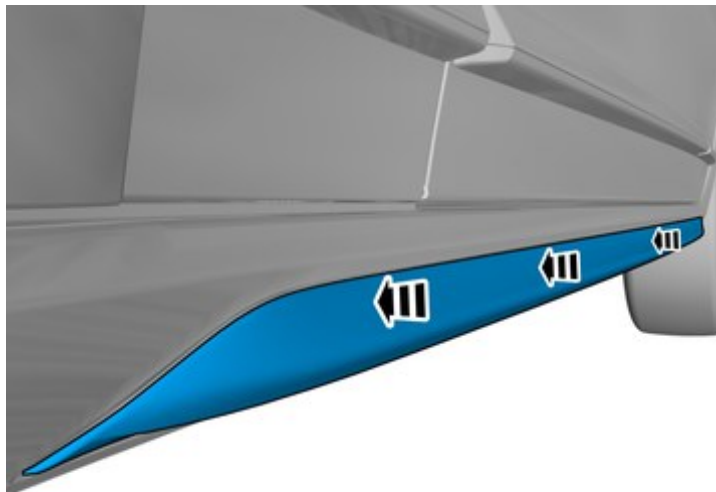
This step is easier with two people.

Remove the protective film.

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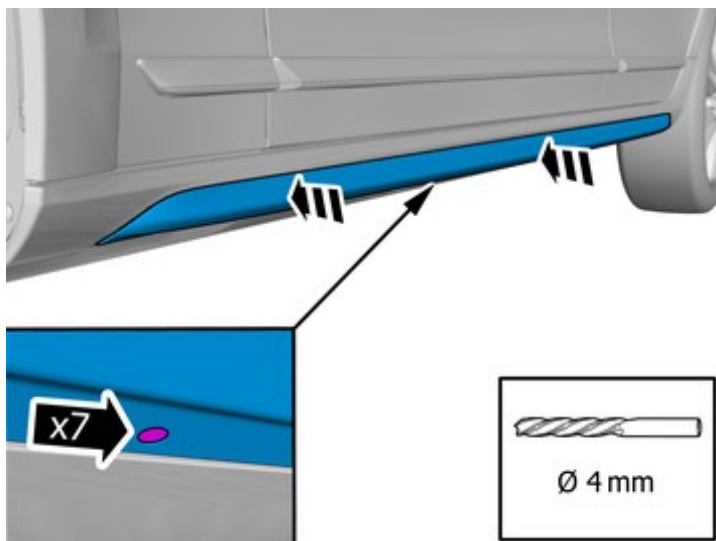


IMG-421560

**Note!**

Press and apply pressure to the part over the tape for at least 20 seconds.

13



IMG-423145

Press the marked component.

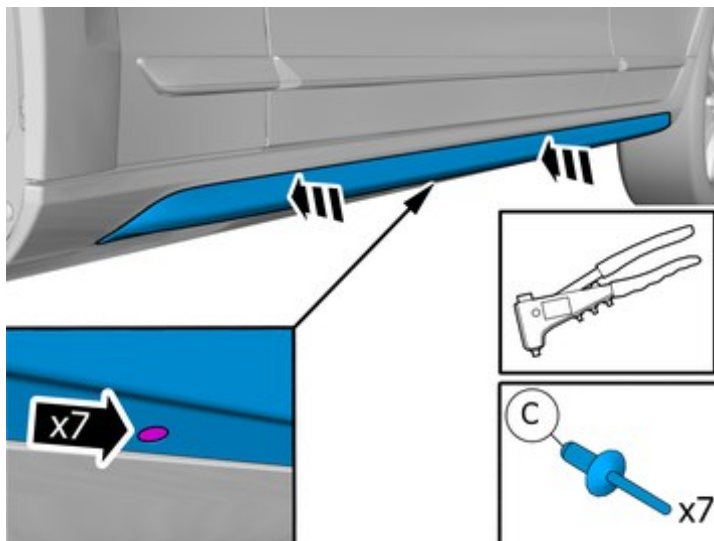
Use a drill with the stated size



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IMG-420696

Install component that comes with the accessory kit.

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Repeat the steps when installing accessories on opposite side.