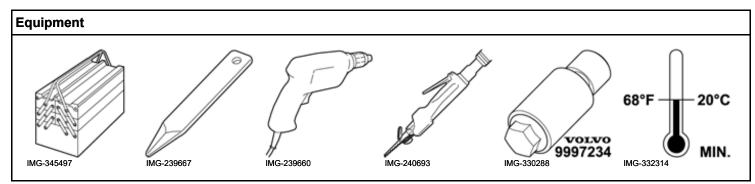
Volvo Car Corporation Gothenburg, Sweden

Instruction No	Version	Part. No.
31316885	1.3	39814229, 31339324, 39813663, 39813665, 39814223, 39814225, 39814227, 39814231, 39814233, 39814235, 39814237, 39817149, 39817993, 39818906, 39818914, 39818926, 39818920, 39817978, 39817980, 39817981,
		39817982, 39817983, 39817984, 39817991, 39818005, 39818006, 39818007, 39818009, 39818912, 31352530, 39818941

Diffuser

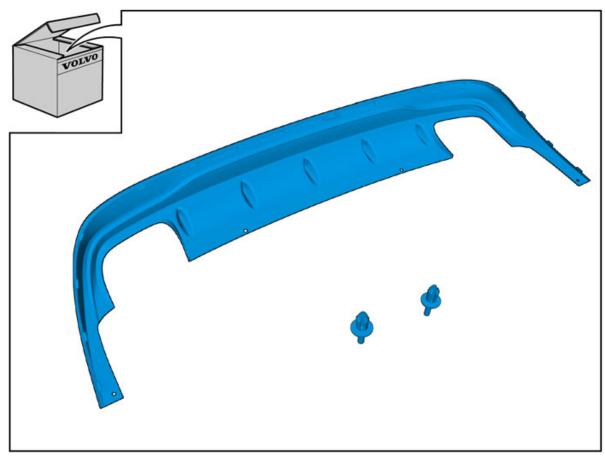


Materials	
Designation	Part number
Isopropanol	1161721
Activator	8637076



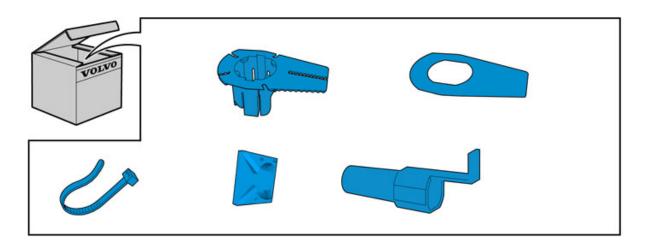
Diffuser- 31316885 - V1.3 © Volvo Car Corporation

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IMG-354394

Volvo Car Corporation Gothenburg, Sweden

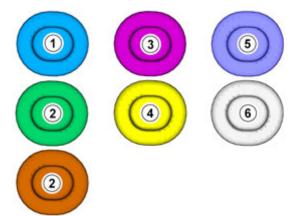


IMG-363512

Volvo Car Corporation Gothenburg, Sweden

	Information
1	Read through all of the instructions before starting installation.
	Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.
	Ensure that all tools stated in the instructions are available before starting installation.
	Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.
	In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.
	Conditions
2	There may be parts in the accessories kit that are not needed for this installation.
	Color symbols

3



IMG-363036

Note!

This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

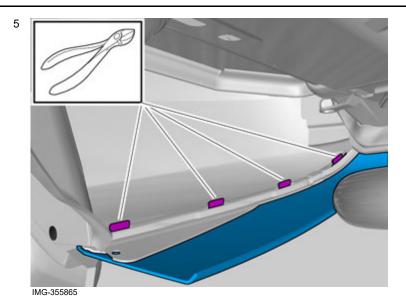
- 1. Used for focused component, the component with which you will do something.
- 2. Used as extra colors when you need to show or differentiate additional parts.
- 3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4. Used when the component is not fully removed from the vehicle but only hung to the side.
- 5. Used for standard tools and special tools.
- 6. Used as background color for vehicle components.

Removal

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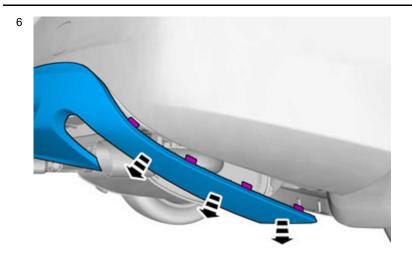
IMG-355864

On both sides.



On both sides.

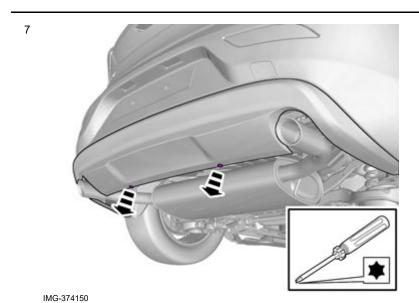
Volvo Car Corporation Gothenburg, Sweden



Detach the panel.

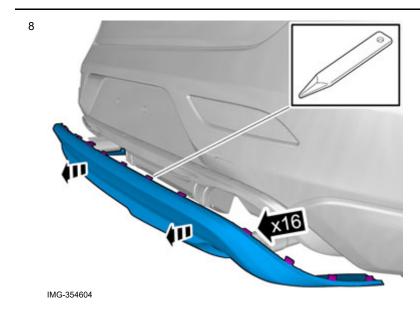
On both sides.

IMG-355867

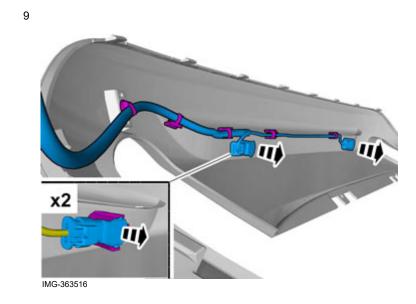


Remove the screws.

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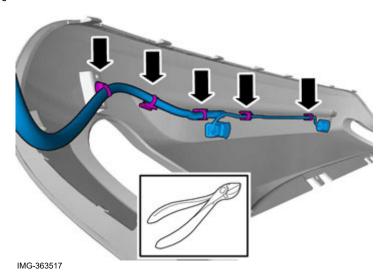


Vehicles with parking assistance



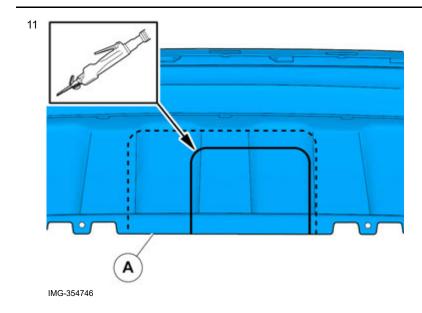
Volvo Car Corporation Gothenburg, Sweden

10 Remove the cable tie(s).



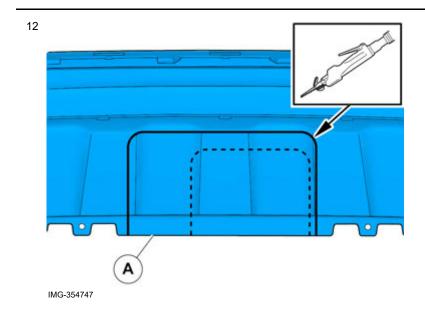
Accessory installation

Vehicles with fixed towbar

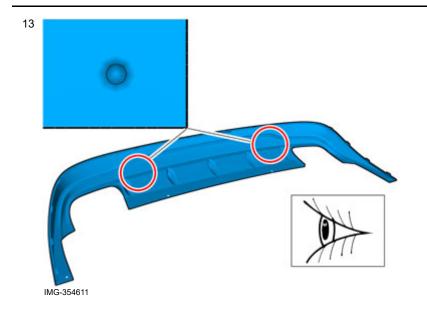


Vehicles with detachable towbar

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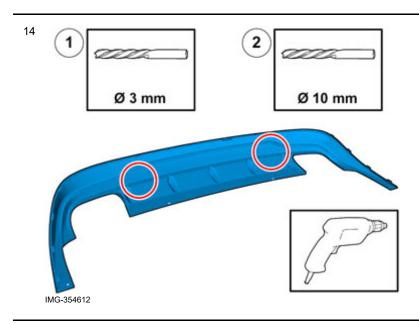


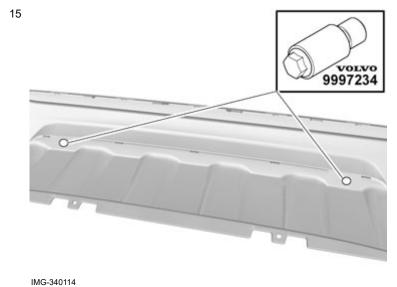
Vehicles with parking assistance



Locate the markings for the positions.

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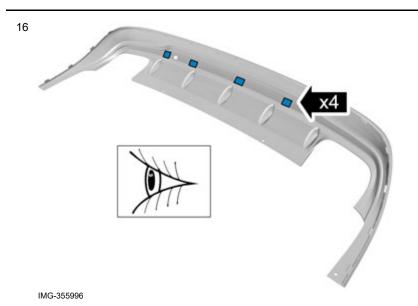




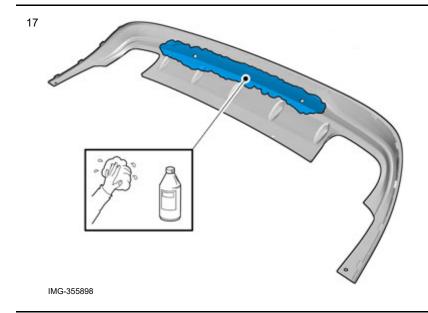
Caution!

Sharp end of tool must be on outside of cover.

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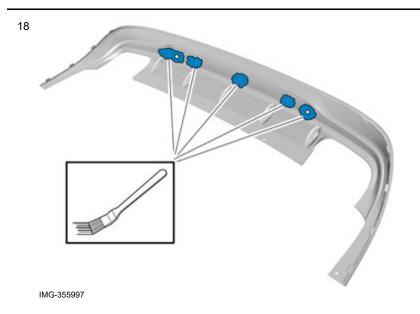
Locate the markings for the positions.



Use: 1161721, Isopropanol

Allow to dry.

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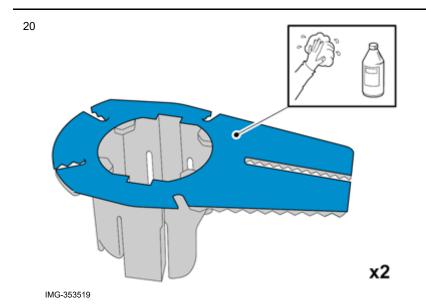
Use: 8637076, Activator

Allow to dry for at least 10 minutes.

19

Note!

Prepare and install one holder at a time.

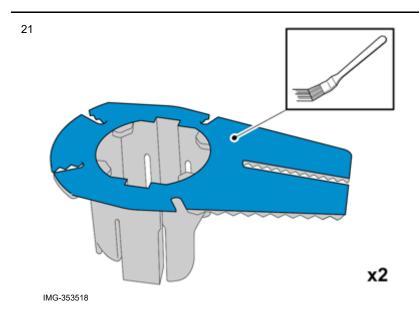


Clean the surface.

Use: 1161721, Isopropanol

Allow to dry.

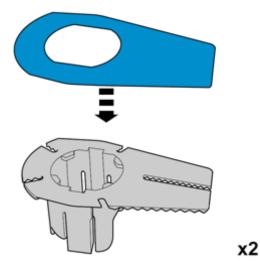
Volvo Car Corporation Gothenburg, Sweden



Use: 8637076, Activator

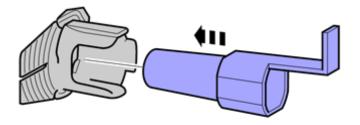
Allow to dry for at least 10 minutes.





IMG-353515

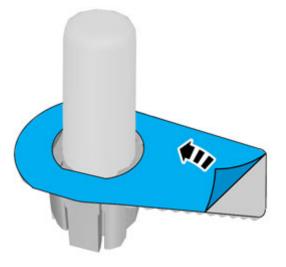
23



IMG-363508

IMG-340690

24

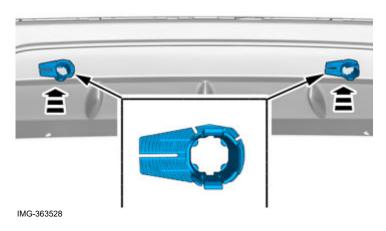


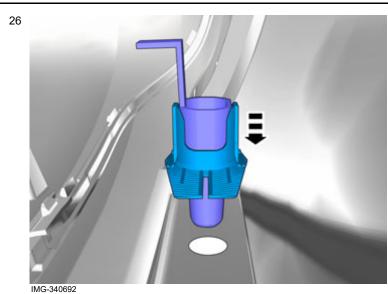
Remove the protective film.

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25

Note! Note the position.





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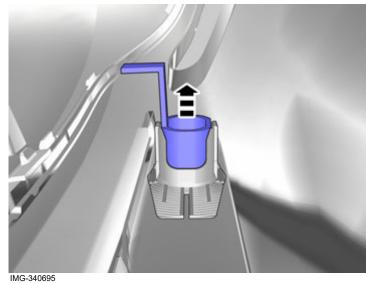
27



IMG-340694

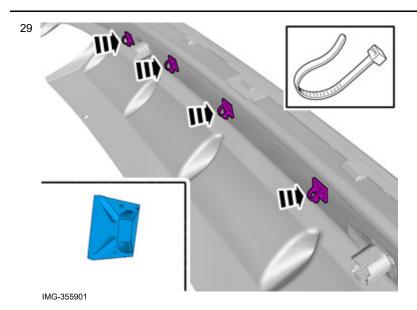
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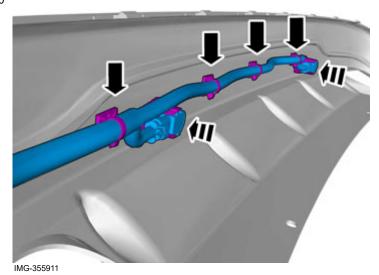
Diffuser- 31316885 - V1.3

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Install component that comes with the accessory kit.

30

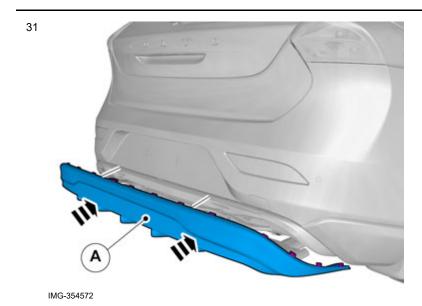


Note!
This step is easier with two people.

Install the cable.

All vehicles

Volvo Car Corporation Gothenburg, Sweden



Reinstall the removed parts in reverse order.