

# Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

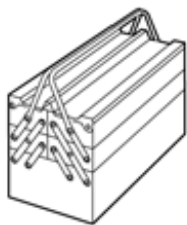
<b>Instruction No</b>	<b>Version</b>	<b>Part. No.</b>
31414291	1.1	31399343, 31399341, 31399342, 31414766

## Sport exhaust system, R-design



IMG-381397

### Equipment



IMG-345497



IMG-256903

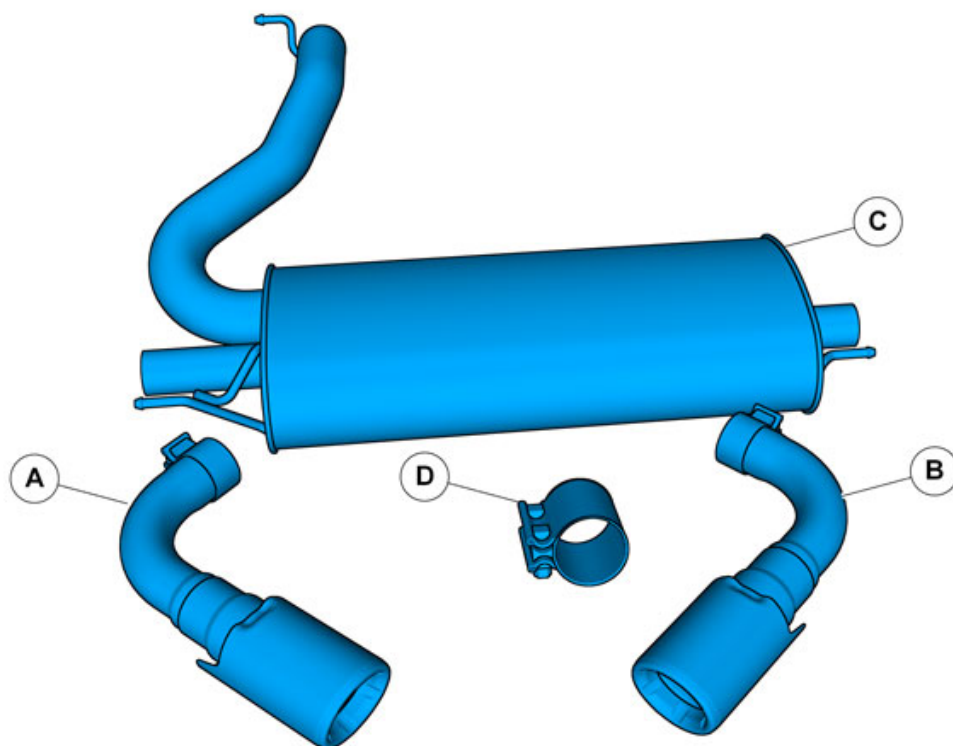


IMG-239664

**Nm**  
**lbf.ft**

# Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden



IMG-381618

# Installation instructions, accessories

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## Information

1

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

## Conditions

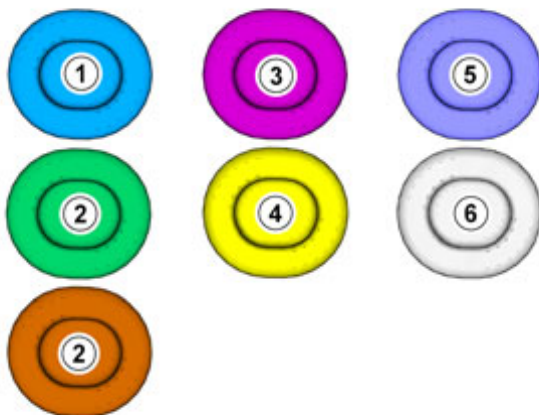
2

### Note!

The Diffuser (accessory) must be installed on the vehicle.

## Color symbols

3



IMG-363036

### Note!

This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

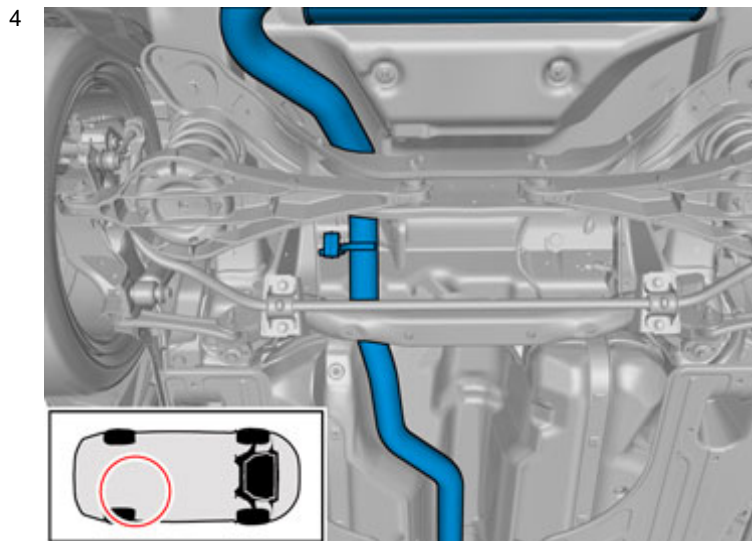
1. Used for focused component, the component with which you will do something.
2. Used as extra colors when you need to show or differentiate additional parts.
3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
4. Used when the component is not fully removed from the vehicle but only hung to the side.
5. Used for standard tools and special tools.
6. Used as background color for vehicle components.

## Removal

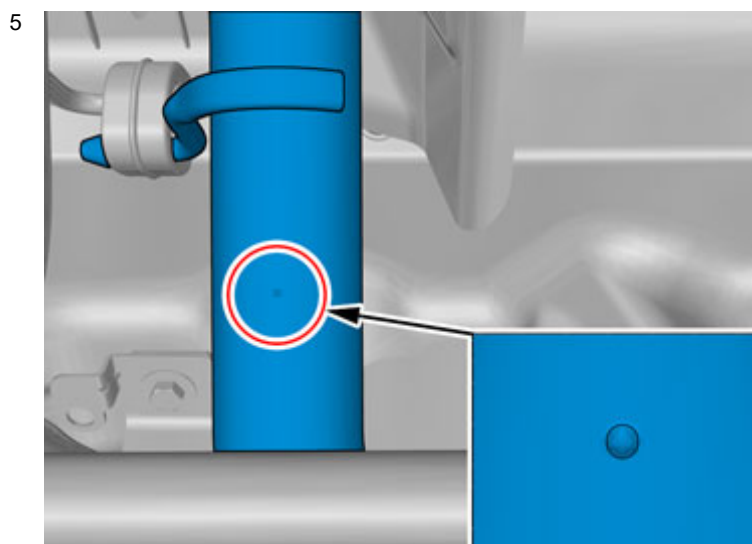
## Applies to vehicles with double end pipe

# Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden



IMG-381594



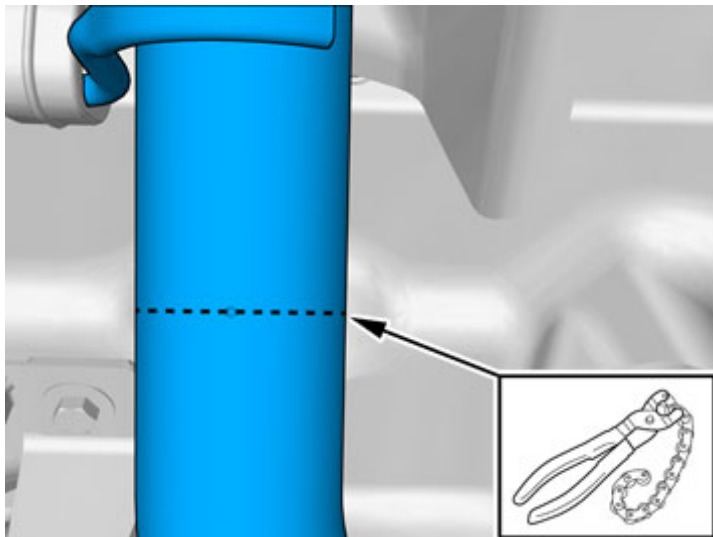
IMG-381595

Locate relevant marking.

# Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

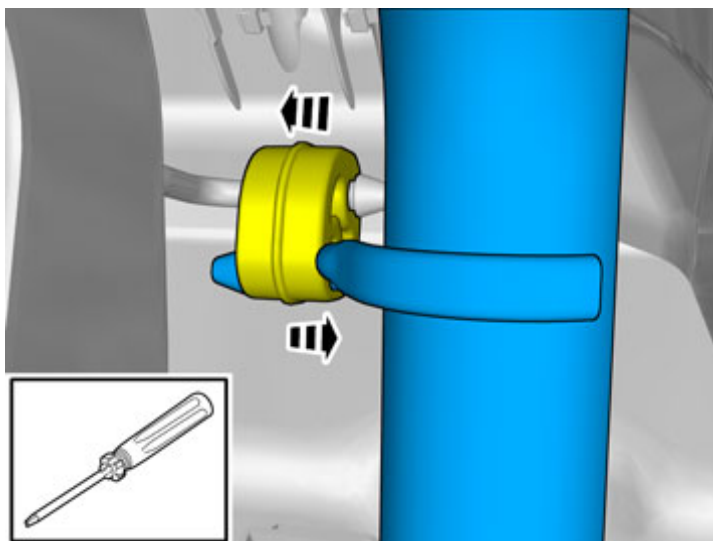
6



IMG-381596

**Use:** Pipe cutter

7



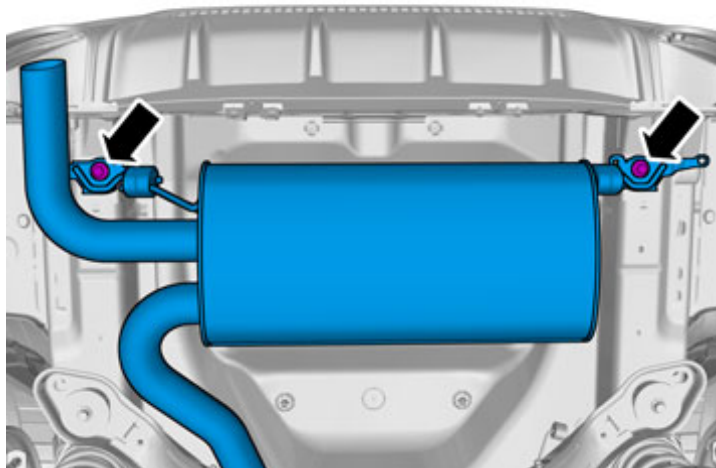
IMG-381597

# Installation instructions, accessories

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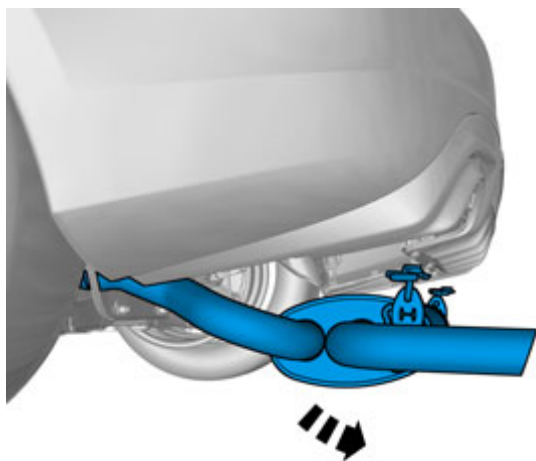
8

Remove the screws.



IMG-381336

9



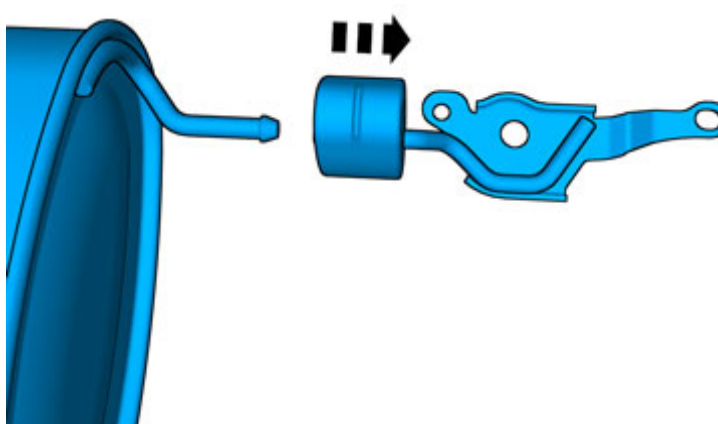
IMG-381337

# Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

10

Repeat on the other side.

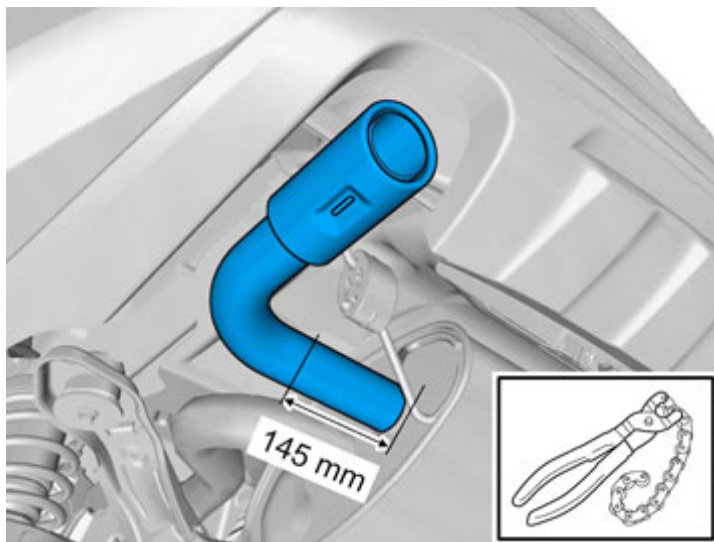


IMG-381598

Applies to vehicles with single end pipe

11

**Use:** Pipe cutter

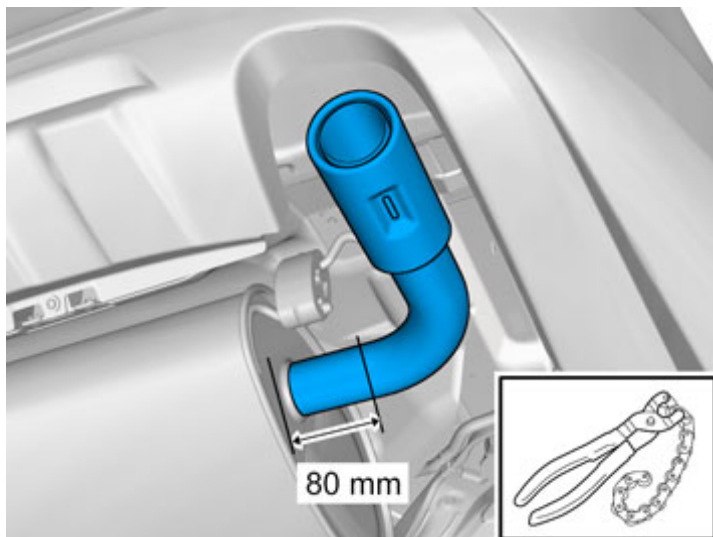


IMG-339297

# Installation instructions, accessories

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12



IMG-338494

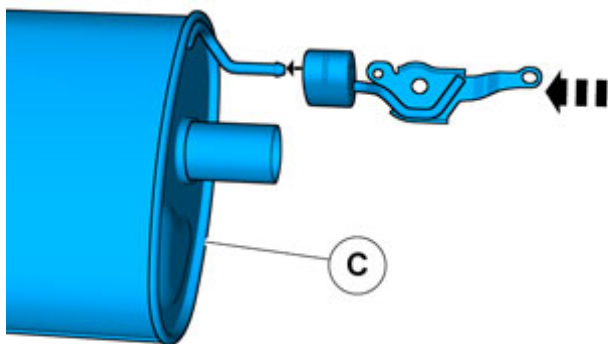
**Use:** Pipe cutter

**Accessory installation**

**Applies to vehicles with double end pipe**

13

Repeat on the other side.



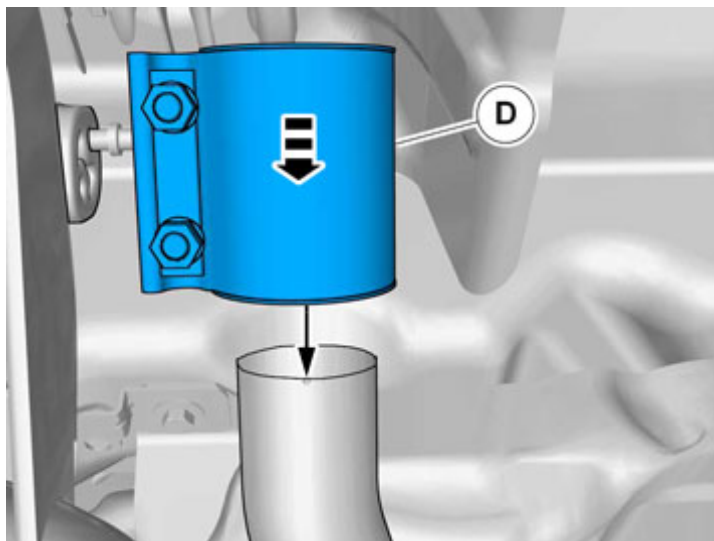
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# Installation instructions, accessories

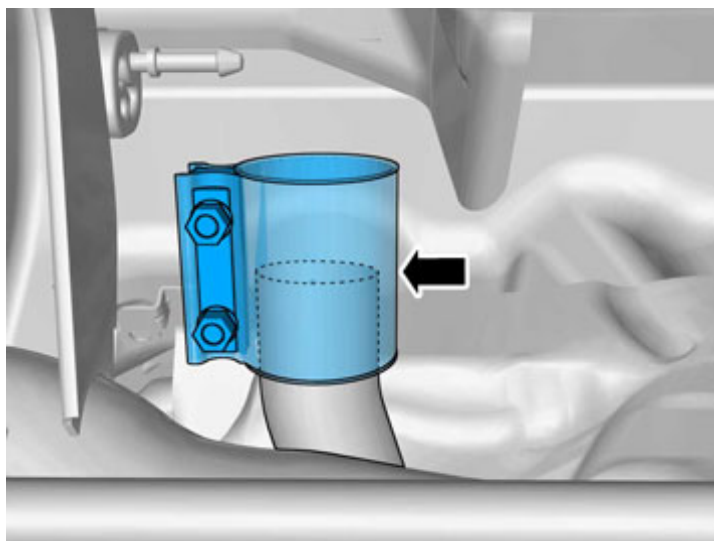
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14



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15

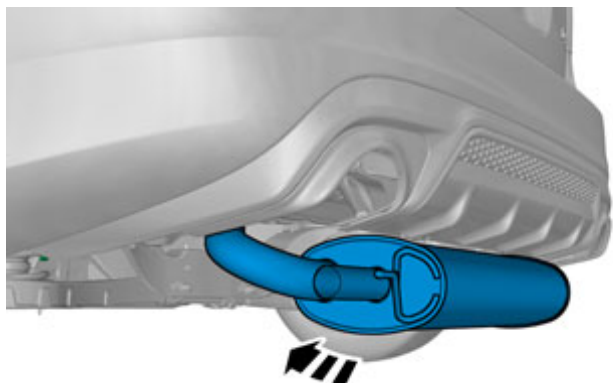


IMG-381602

# Installation instructions, accessories

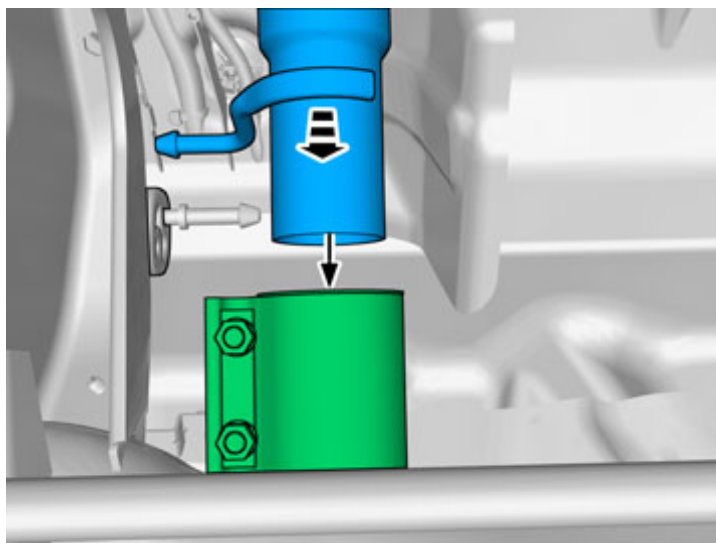
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16



IMG-381342

17

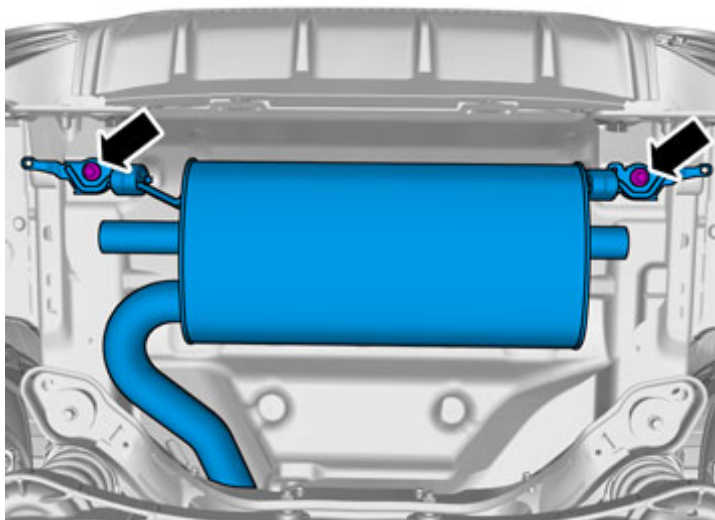


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# Installation instructions, accessories

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18

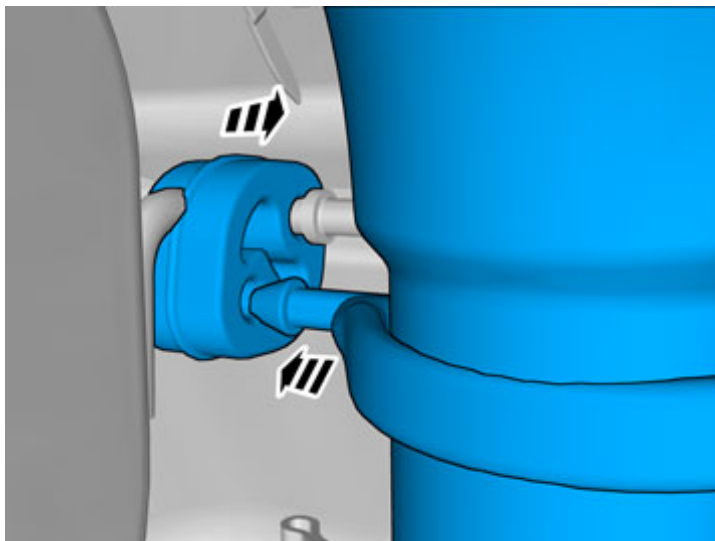


IMG-381344

Install the screws.

**Tightening torque: ,**

19

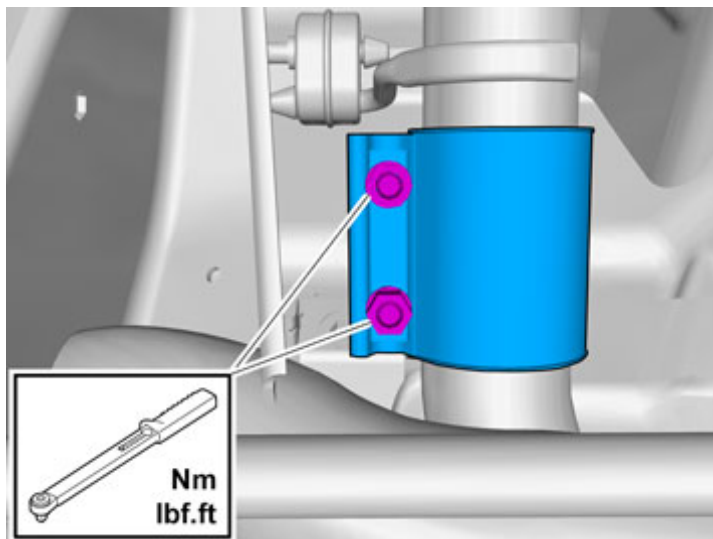


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20



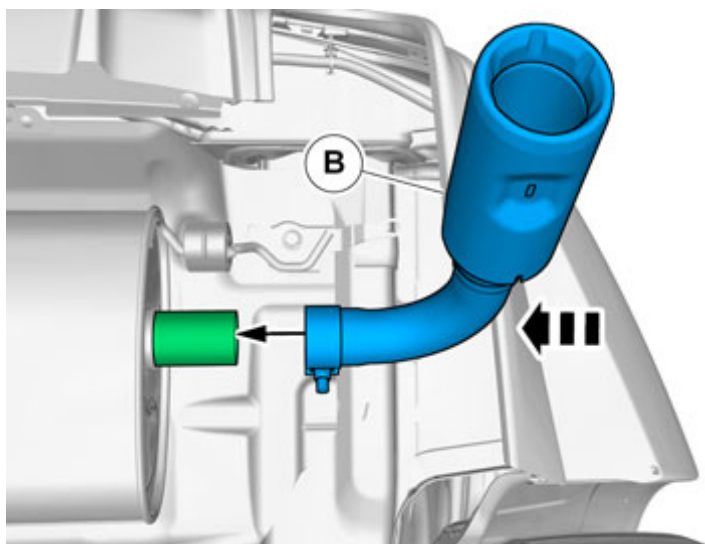
IMG-351047

Tighten the nuts.

**Tightening torque:** ,

**All vehicles**

21

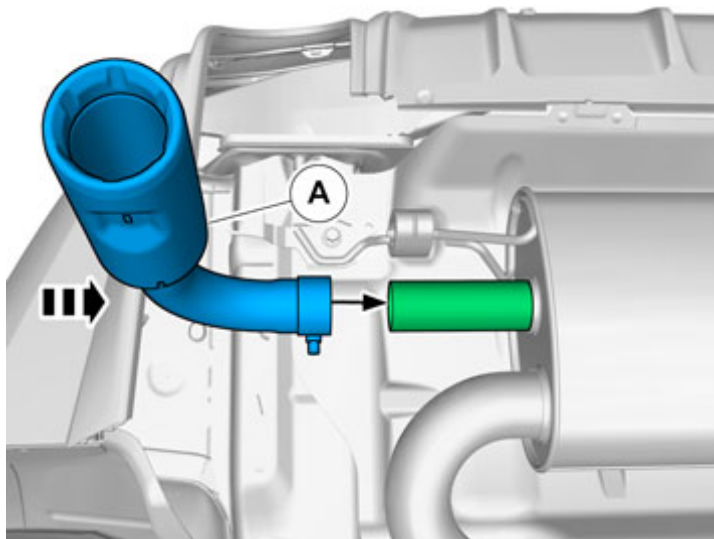


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# Installation instructions, accessories

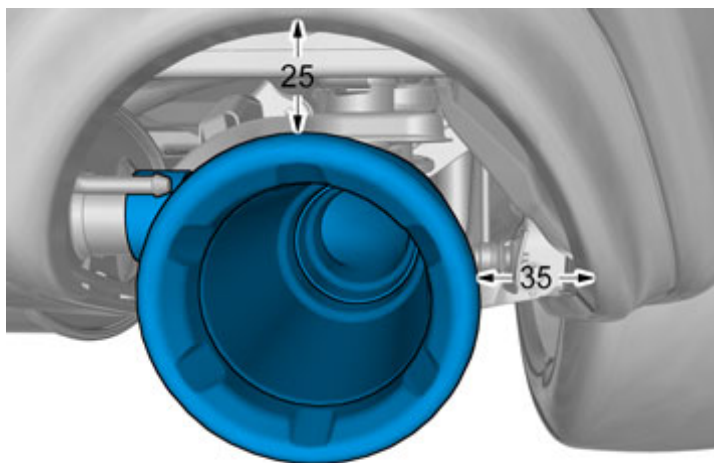
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22



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23



IMG-381354

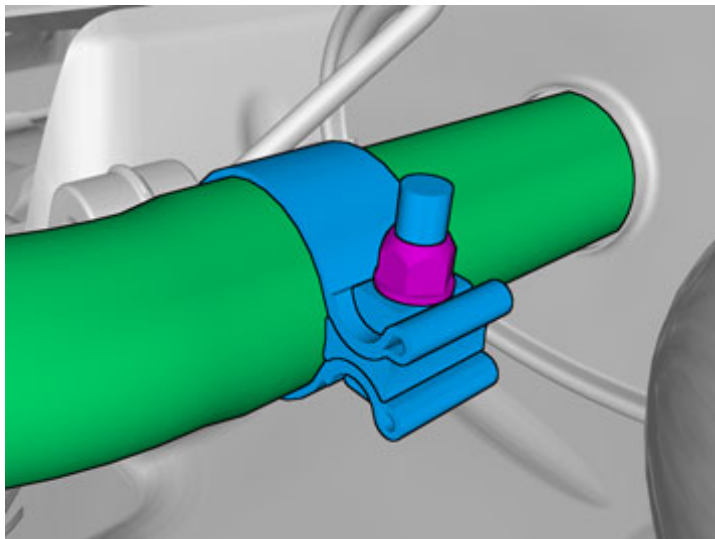
Adjust to the specified value.

Repeat on the other side.

# Installation instructions, accessories

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24



IMG-381607

Tighten the nut.

**Tightening torque:** ,

Repeat on the other side.