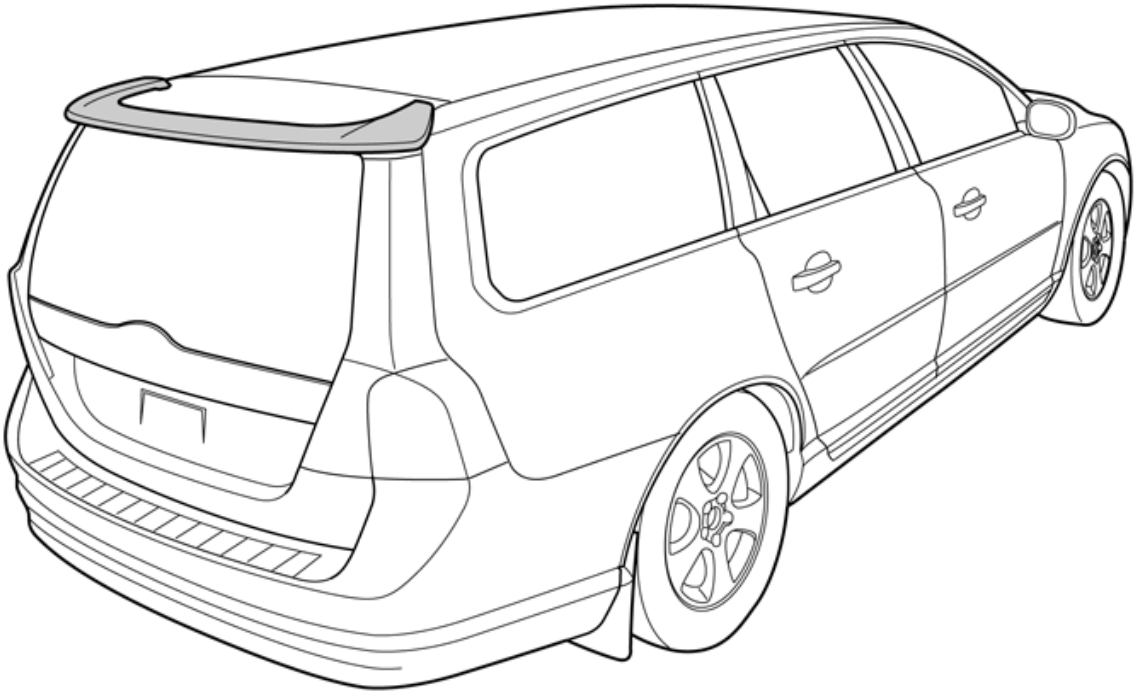
Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

Instruction No	Version	Part. No.
30763557	1.2	31265780, 31265779, 31265778, 30763551, 39887586, 39887594, 39887604, 39887596, 39887600, 39887602, 39887606, 39812259, 39813508, 39820251, 39820254, 39839011, 39838432, 39887612, 39887584, 39887588, 39887608, 39887610

Spoiler, trunk lid.



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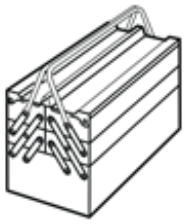
Equipment



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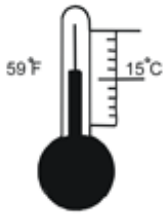

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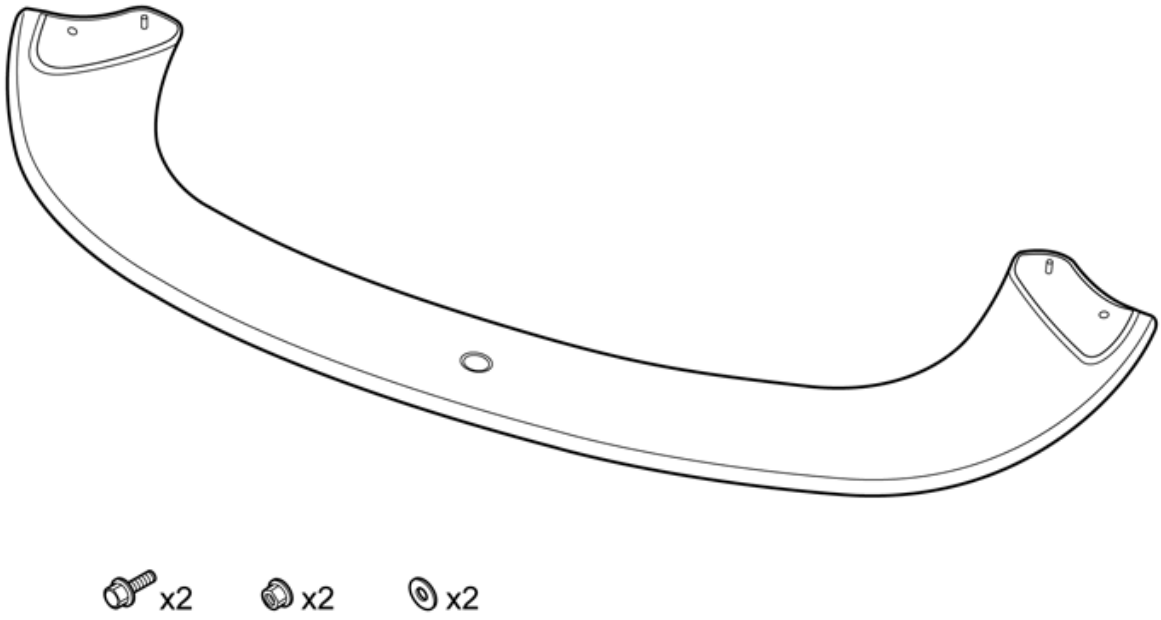

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Any comments on this publication? Please contact your nearest retailer. Thank You!

Publ.no:	Issue:	Kit no:

Comments:.....

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INTRODUCTION

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

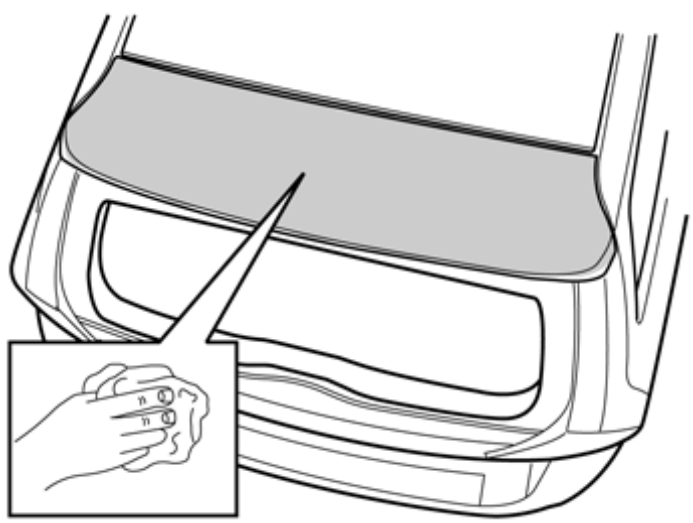
Note!

During installation the underlying surface must be kept at a temperature of at least +15°C (59°F).

Do not wash the car within 48 hours after installation is completed.

Allow the car to remain inside for at least two hours after installation is completed if outside temperature is less than +15°C (59°F).

1



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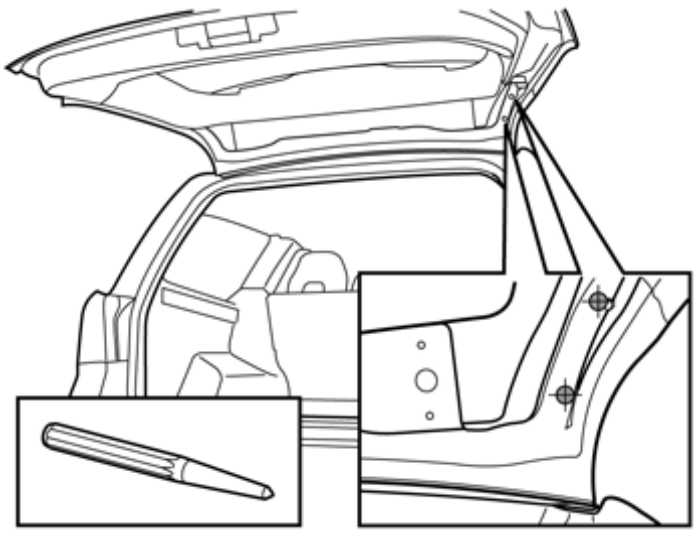
Wash the outside of the upper section of the boot lid and wipe dry.

2



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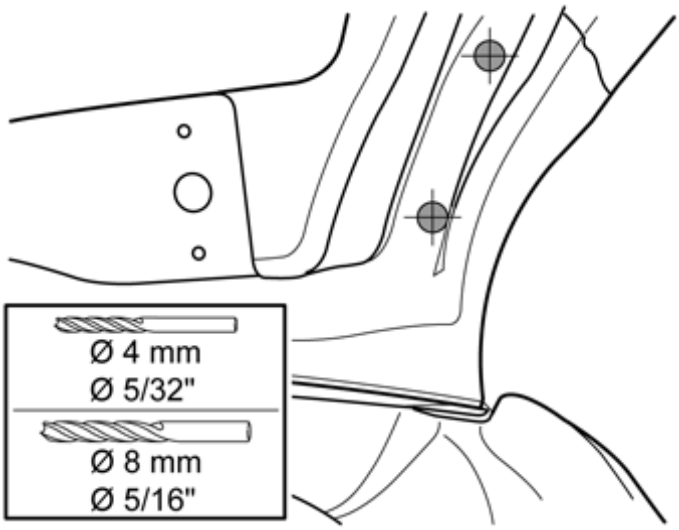
Raise the tailgate.

Punch a hole in the middle of the markings on the inside, at the upper edge of the boot lid's corner, on the right and left-hand sides.

3



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Pre-drill the holes using a Ø 4mm (5/32 ") drill bit (part.no. 9814090) in the punched holes. Then drill out the holes using an Ø 8 mm (5/16 ") drill bit. Drill at right angles to the surface.

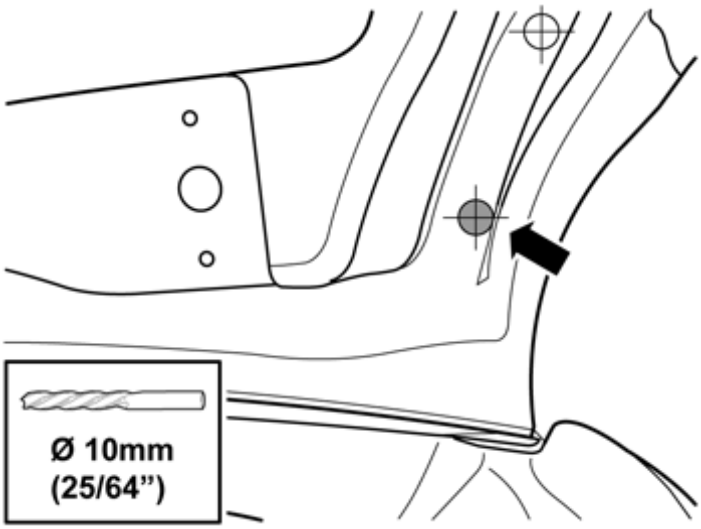
Note!

Use a long Ø 4mm (5/32 ") drill bit to prevent the drill's chuck from coming into contact with the boot lid.

Do not damage the paintwork.

Repeat for the other side.

4



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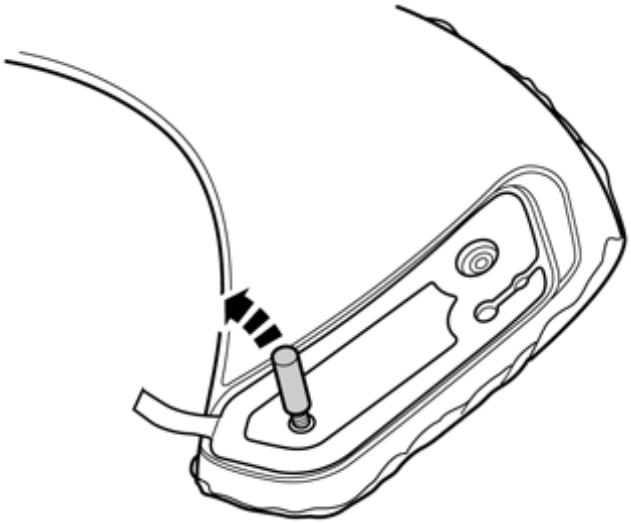
Drill out the upper/front hole. Use a Ø 10mm (25/64 ")drill bit.

Smooth off the hole edges and remove any swarf.

Repeat for the other side.

5



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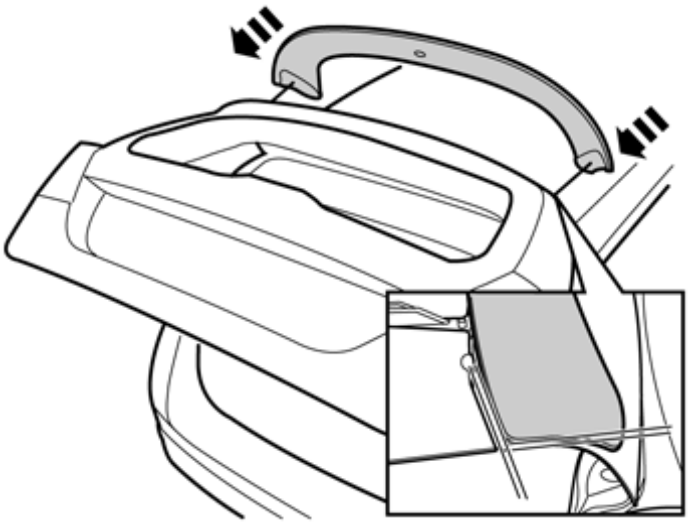
Remove the protective covers from the spoiler's studs on both sides.

6



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Request the assistance of a colleague and align the spoiler with the boot lid.

Note!

Do not remove the protective tape from the spoiler yet.

check that the holes in the boot lid correspond with the holes and studs in the spoiler.

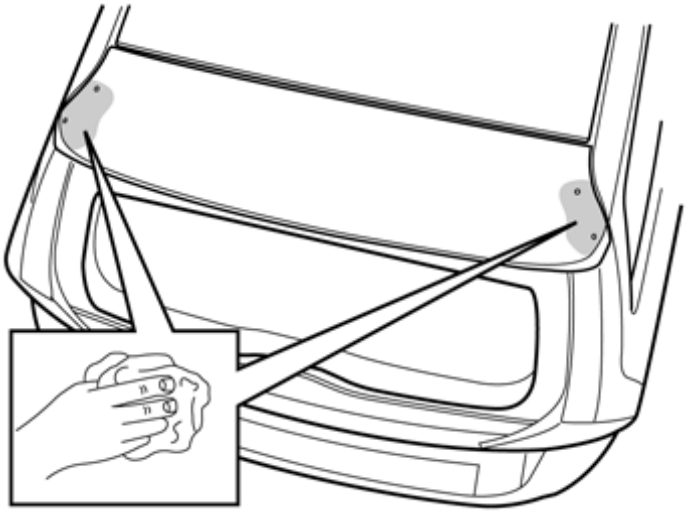
Check that the screws can be screwed into the spoiler.

Adjust the holes in the boot lid on both sides using a round file if the holes do not correspond.

Check that the play between the spoiler and boot lid is the same on both sides, if necessary adjust the holes with a round file to obtain the correct play.

Remove any swarf.

7



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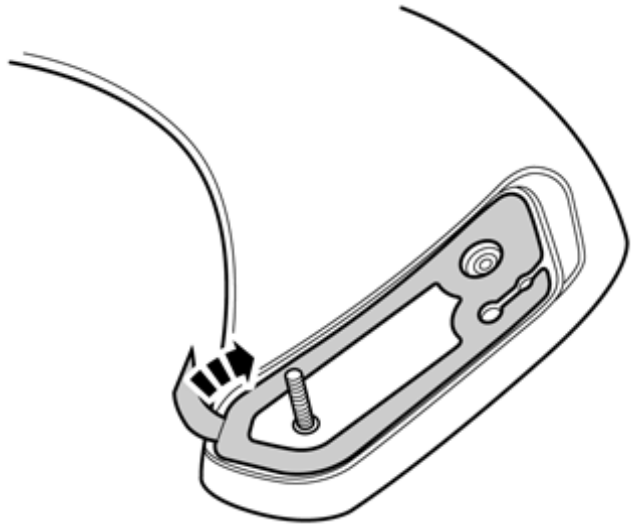
Clean the boot lid at the markings where the spoiler's feet are to be positioned. Use isopropanol and then wipe dry. Compare the surface with the spoiler's feet so that the surface is sufficiently cleaned.

8



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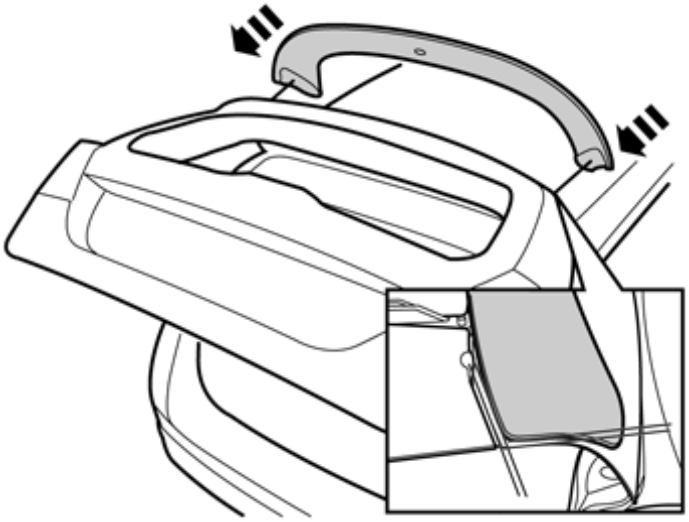
Remove the protective film from the tape on both feet of the spoiler.

9



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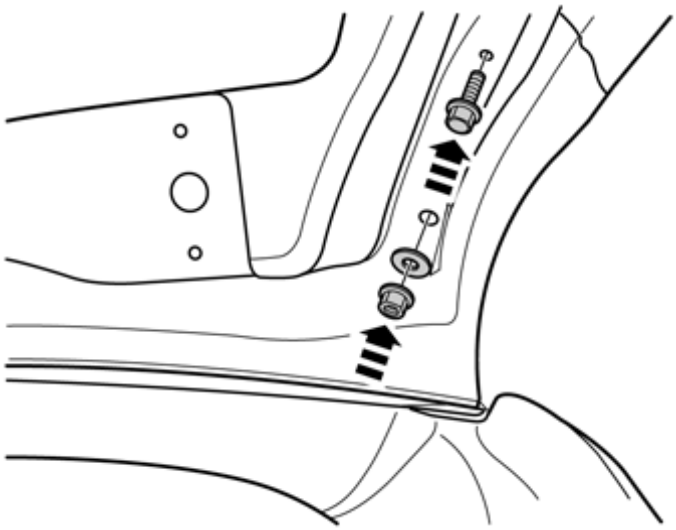
Request the assistance of a colleague and align the spoiler's studs in the drilled holes on both sides.

Lower the spoiler to the boot lid, but not so the tape adheres.

Check that the play between the spoiler and boot lid is the same on both sides, and that the holes on the inside of the boot lid correspond with the holes and studs in the spoiler.

Press the spoiler towards the boot lid so that the tape adheres properly around the spoiler feet (otherwise there is a risk that the tape will detach when installing the screws/nuts).

10



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Take screws, washers and nuts from the kit. Tighten the spoiler to the boot lid.

Torque tighten to 5 Nm (3.7 lbf.ft.).

Note!

Post-tighten both sides after five minutes, to the same torque.