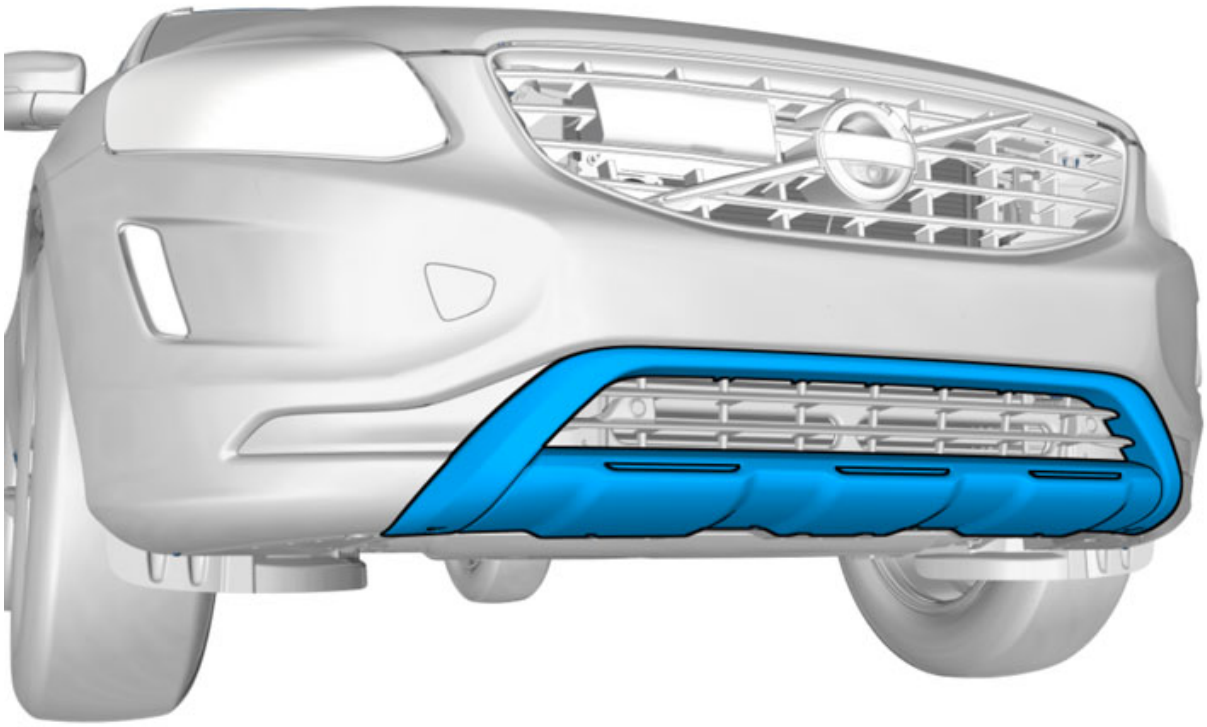
Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

Instruction No	Version	Part. No.
31359353	1.1	31373766, 31373456, 31359368, 31373458, 31373455, 31359366

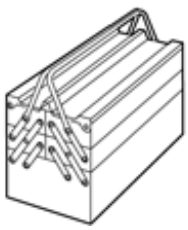
Bumper bar, front bumper



IMG-375145

Materials	
Designation	Part number
Isopropanol	1161721

Equipment

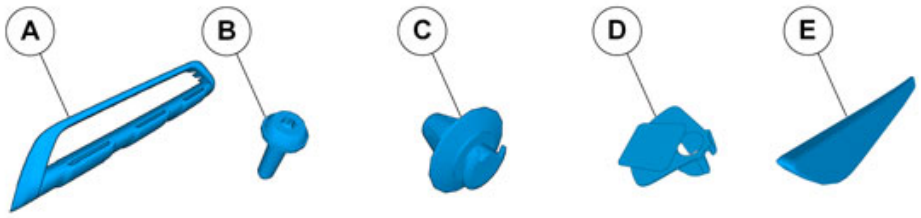


IMG-345497

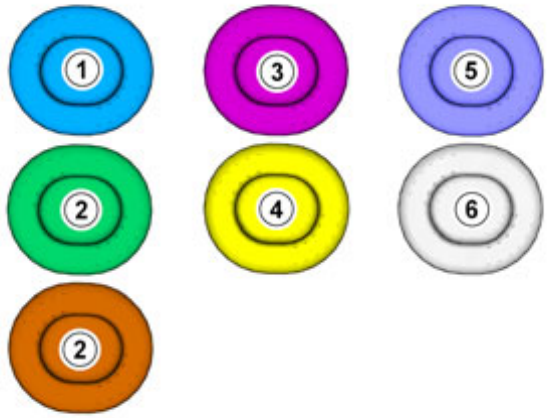


IMG-239660

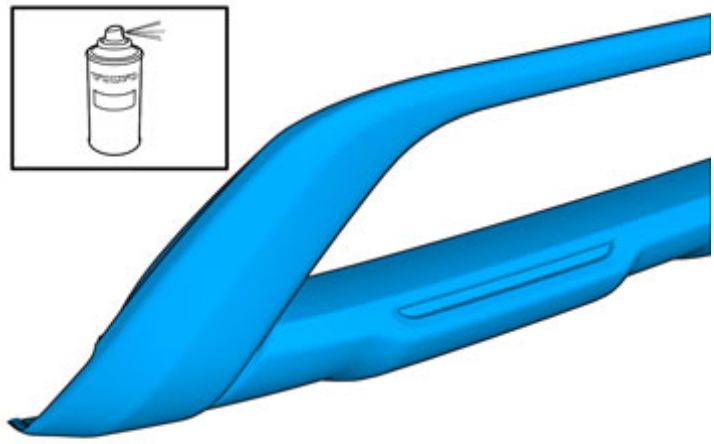
© Volvo Car Corporation



IMG-375166

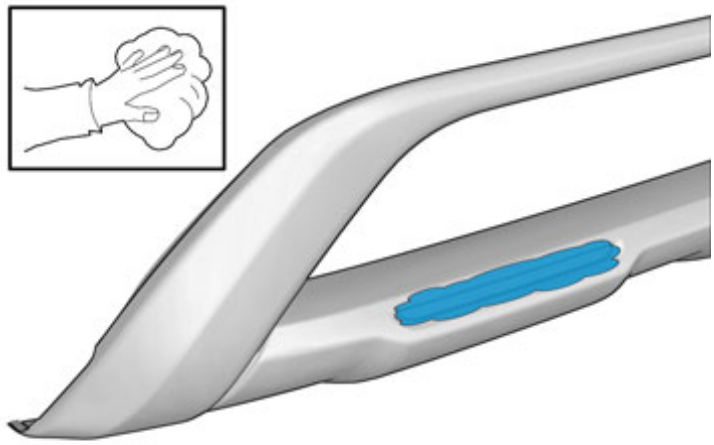
	Information
1	Read through all of the instructions before starting installation. Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation. Ensure that all tools stated in the instructions are available before starting installation. Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps. In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.
	Further information
2	When installing, the car must retain a temperature of 20 degrees C.
	Color symbols
3	 IMG-363036 **Note!** This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps. 1. Used for focused component, the component with which you will do something. 2. Used as extra colors when you need to show or differentiate additional parts. 3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc. 4. Used when the component is not fully removed from the vehicle but only hung to the side. 5. Used for standard tools and special tools. 6. Used when the component is not fully removed from the vehicle but only hung to the side.
	Applies to unpainted component

4



IMG-377449

5



IMG-377450

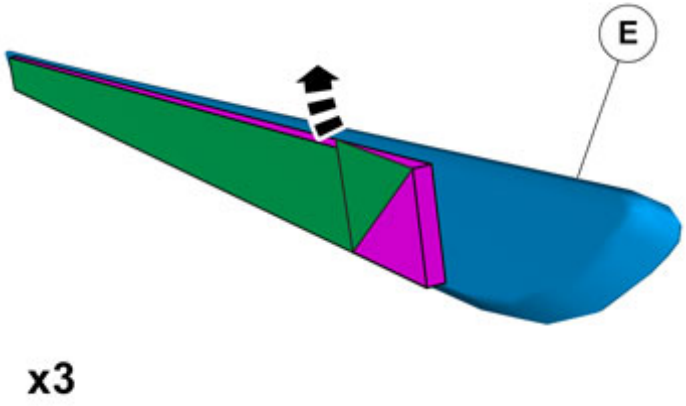
Caution!
First the paint must dry after painting.

Clean the surface.

Use: 1161721, Isopropanol

6

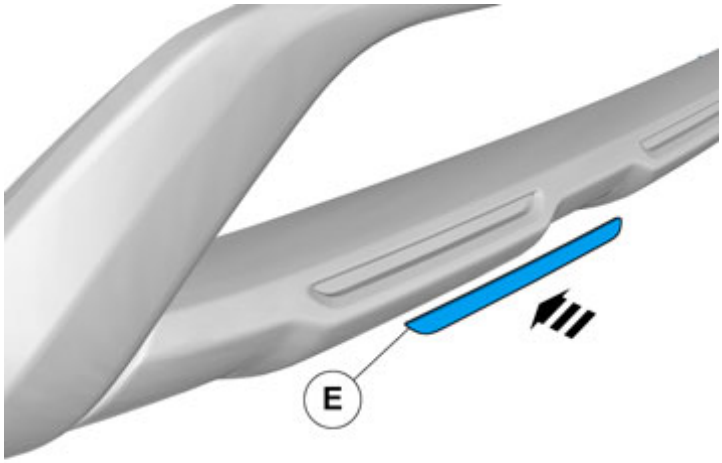
Remove the protective film.



IMG-377453

7

Install component that comes with the accessory kit.

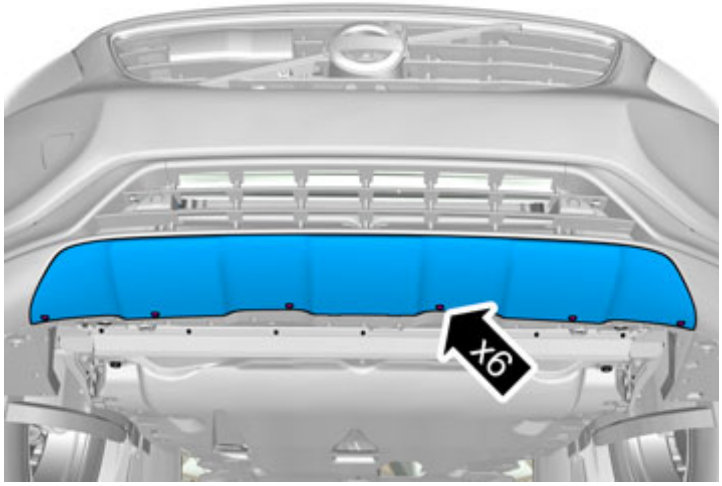


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All vehicles

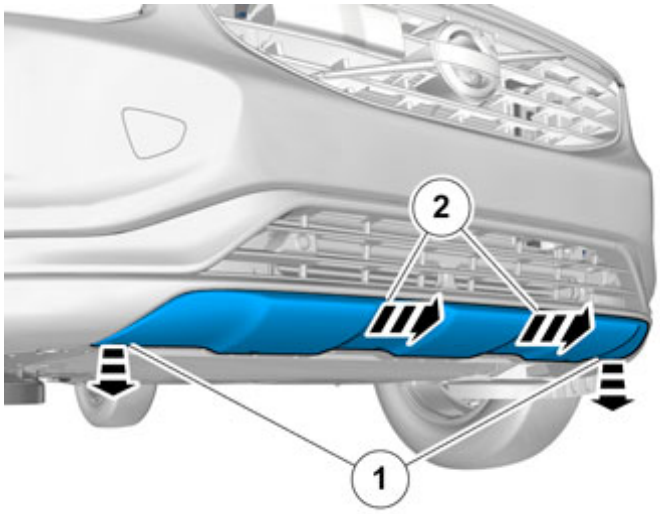
Removal

8 Remove the screws.



IMG-375159

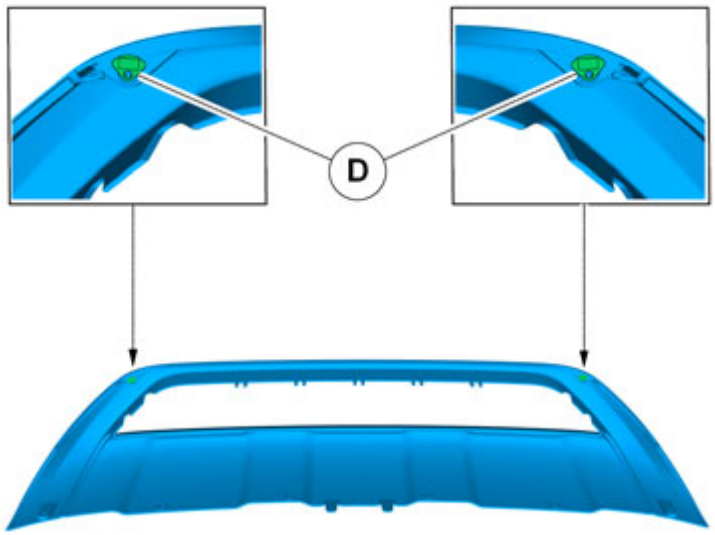
9 Remove the panel.



IMG-375160

Accessory installation

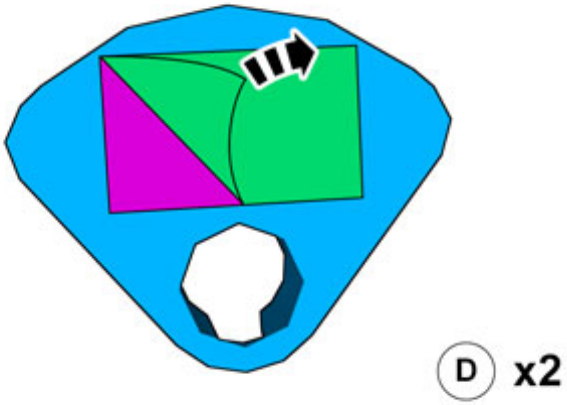
10



IMG-375199

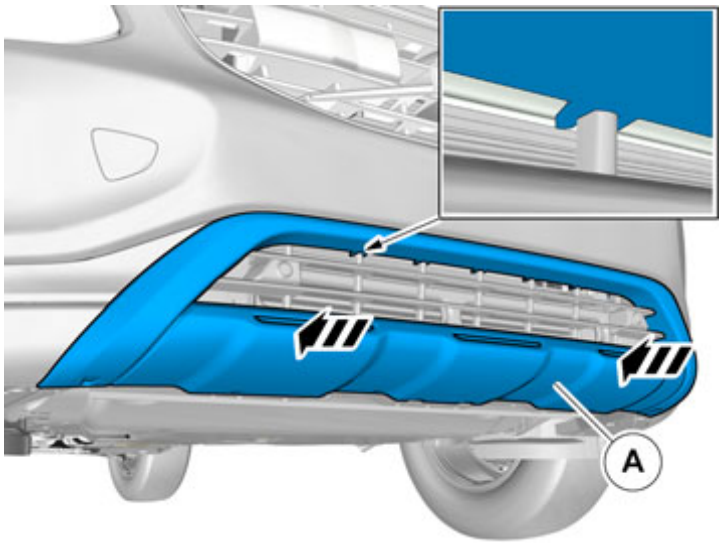
11

Remove the protective film.



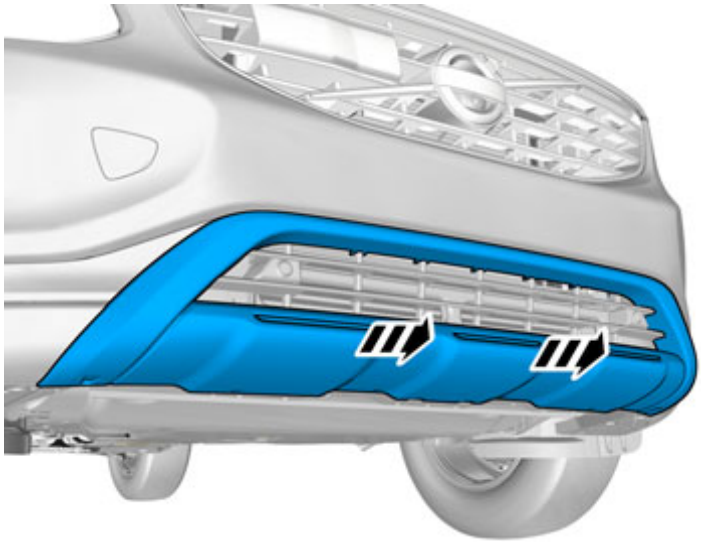
IMG-375204

12



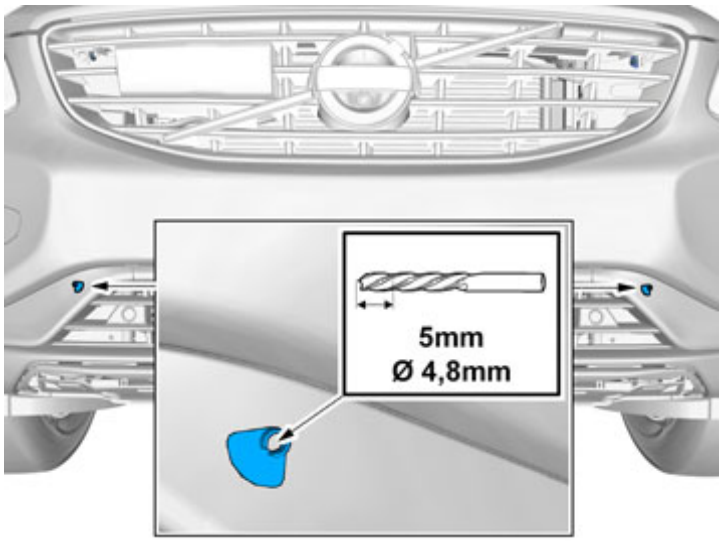
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13



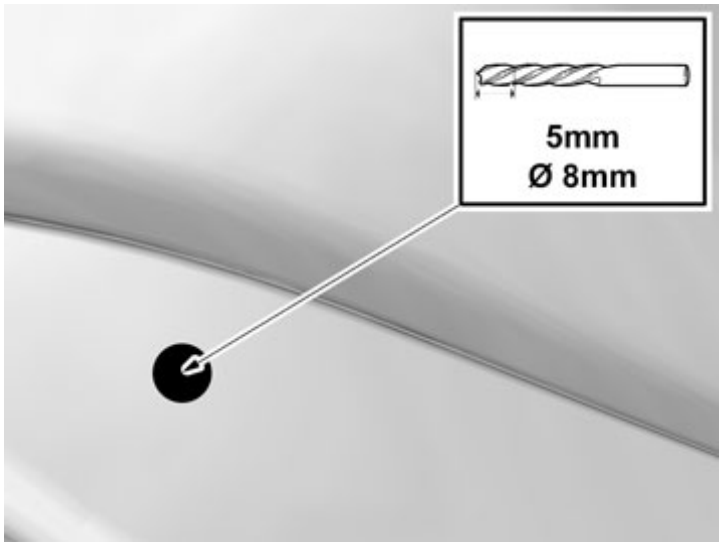
IMG-375206

14



IMG-375205

15



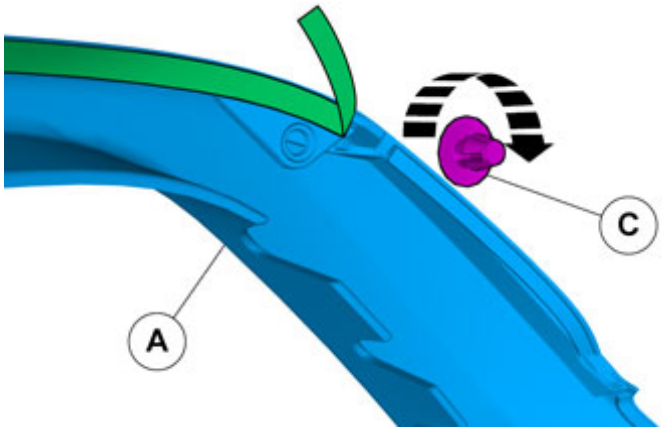
IMG-375208

Drill the holes.

16

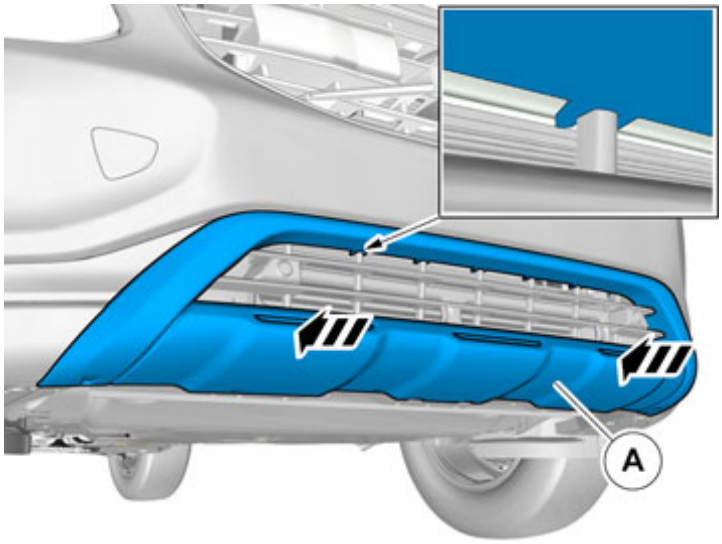
Install the clips as illustrated.

Fold the protective film forward



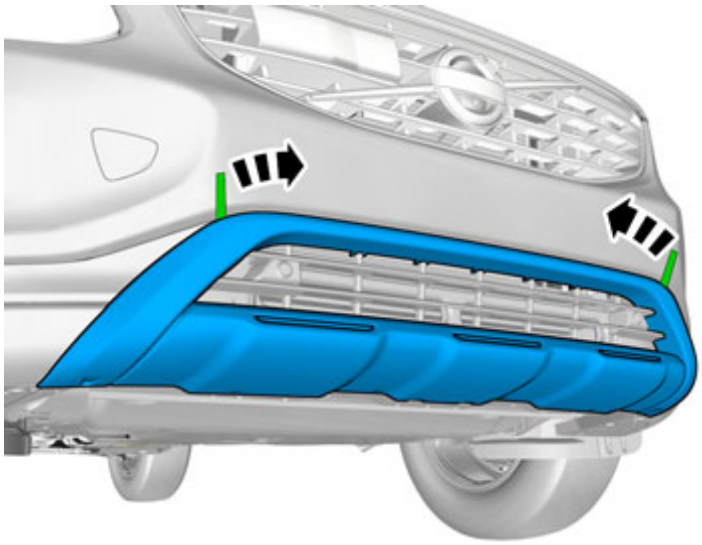
IMG-375224

17



IMG-375162

18



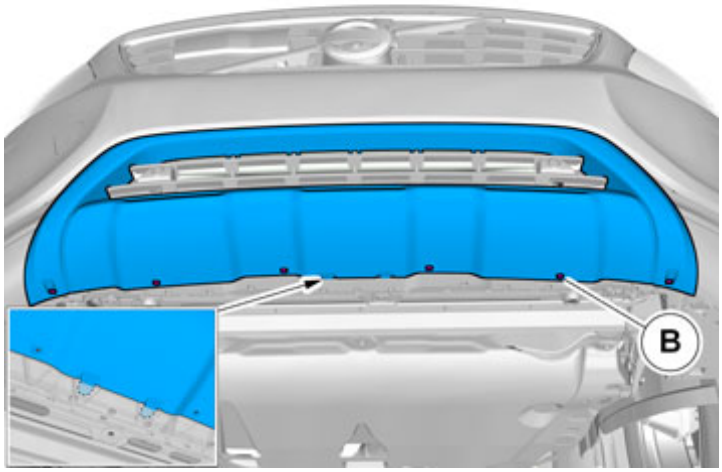
IMG-375528

Hint
Press and apply pressure to the part over the tape for at least 20 seconds.

19

Install the screws.

Note position of components.



IMG-375164