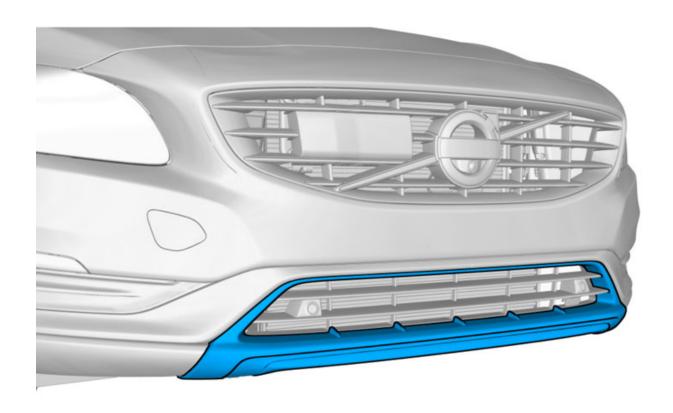
Volvo Car Corporation Gothenburg, Sweden

**Instruction No** 31359358

Version 1.0

**Part. No.** 31359362, 31359359, 31359364, 31373462, 31338931, 31338930, 31338929

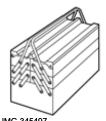
# Skid plate, front bumper



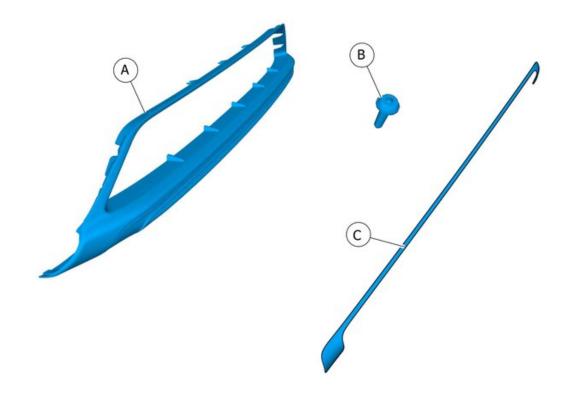
IMG-374908

Materials	
Designation	Part number
Isopropanol	1161721
Primer	1161765

# **Equipment**



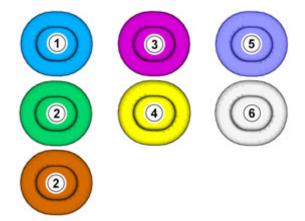
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# Information Read through all of the instructions before starting installation. Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation. Ensure that all tools stated in the instructions are available before starting installation. Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps. In the event of any problems with the instructions or the accessory, contact your local Volvo dealer. Color symbols

2



IMG-363036

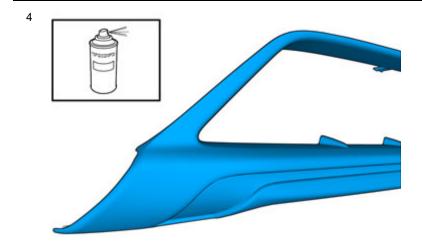
# Note!

This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

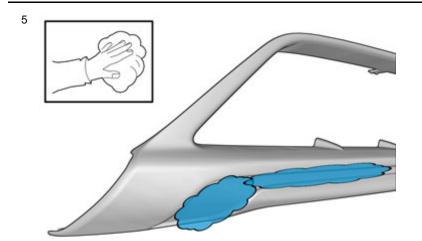
- Used for focused component, the component with which you will do something.
- 2. Used as extra colors when you need to show or differentiate additional parts.
- Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4. Used when the component is not fully removed from the vehicle but only hung to the side.
- 5. Used for standard tools and special tools.
- 6. Used as background color for vehicle components.

	Further information
3	When installing, the car must retain a temperature of 20 degrees C.
	After installation, the car must not be washed for 48 hours
	Applies to unpainted component

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IMG-377423



Caution! First the paint must dry after painting.

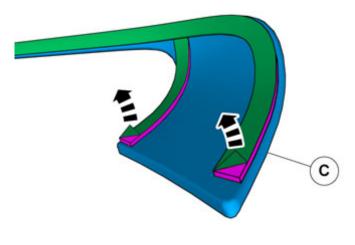
Clean the surface.

Use: 1161721, Isopropanol

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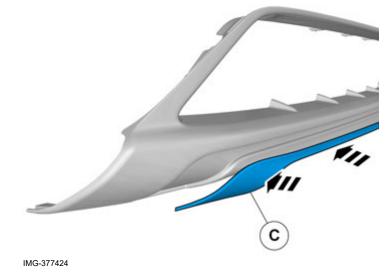
Remove the protective film.



IMG-377419

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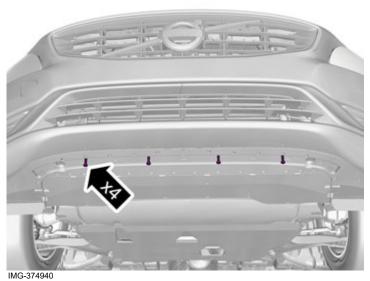
Install component that comes with the accessory kit.



Removal

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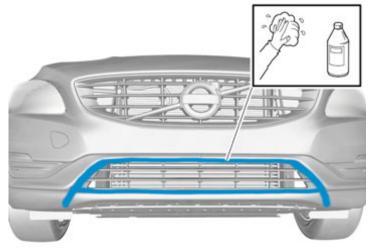
8



Remove the screws.

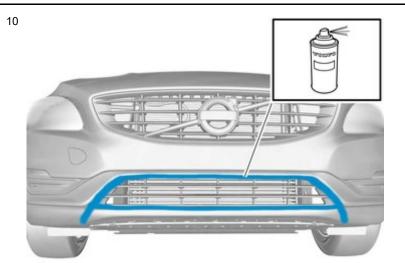
# **Accessory installation**

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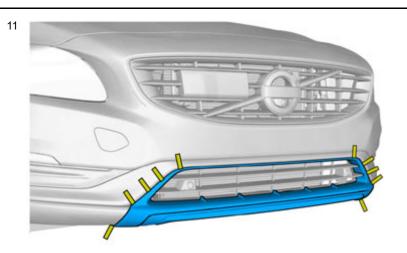
Use: 1161721, Isopropanol

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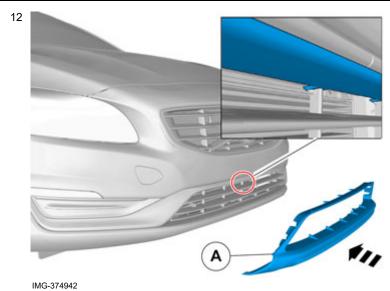
**Use:** 1161765, Primer

IMG-401250

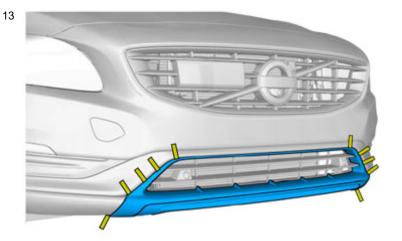


Fold the protective film forward

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.....



Remove the protective film.

## Hint

Press and apply pressure to the part over the tape for at least 20 seconds.

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