Volvo Car Corporation Gothenburg, Sweden

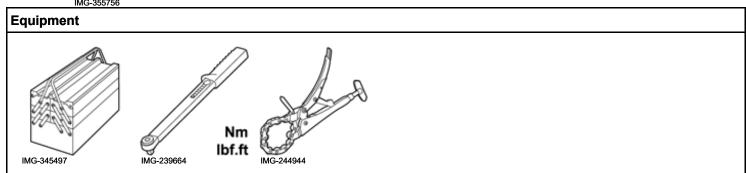
Instruction No 31330387

Version 1.0

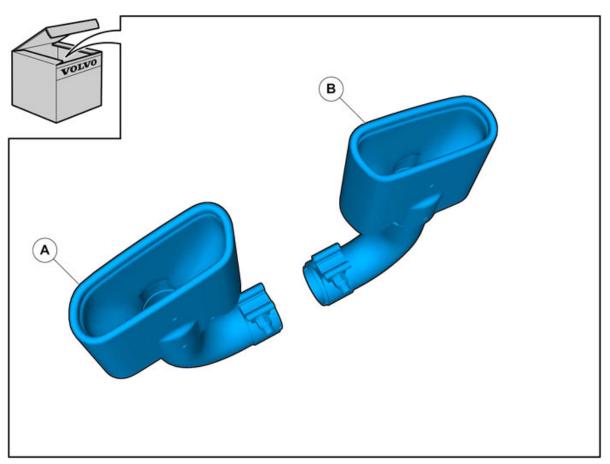
Part. No. 31339067, 31330386

End pipes, double

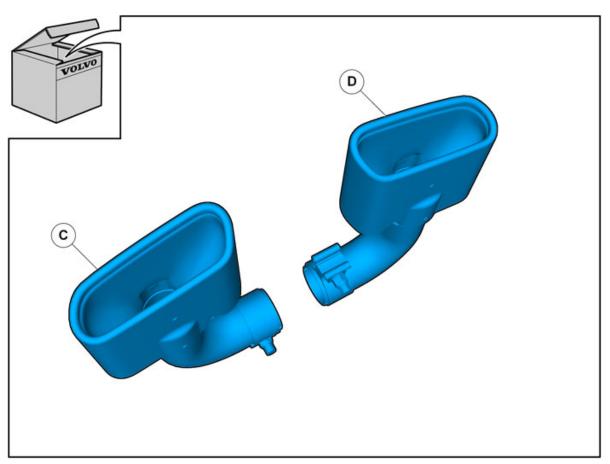




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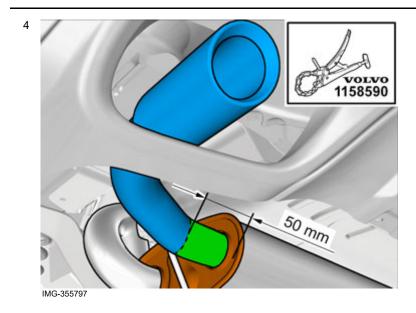


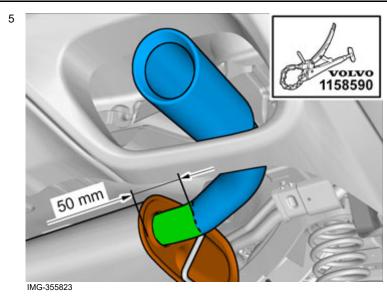
	Information
1	Read through all of the instructions before starting installation.
	Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.
	Ensure that all tools stated in the instructions are available before starting installation.
	Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.
	In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.
	Conditions
2	
	Note! The Diffuser (accessory) must be installed on the vehicle.
	Color symbols
3	Note! This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.
	Used for focused component, the component with which you will do something.
	Used as extra colors when you need to show or differentiate additional parts.
	Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
(2)	 Used when the component is not fully removed from the vehicle but only hung to the side.
	5. Used for standard tools and special tools.

Removal

Vehicles with 5-cyl engines

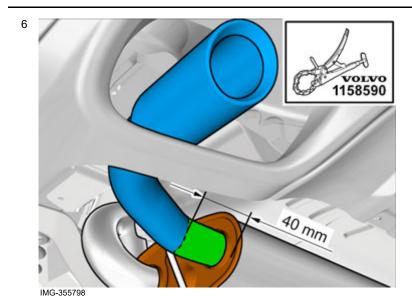
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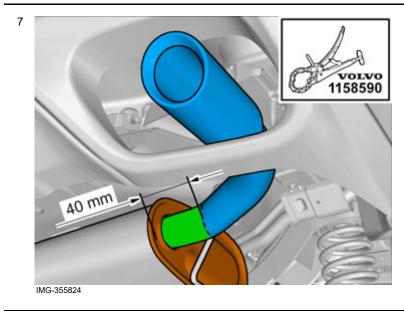




Vehicles with 4-cyl engines

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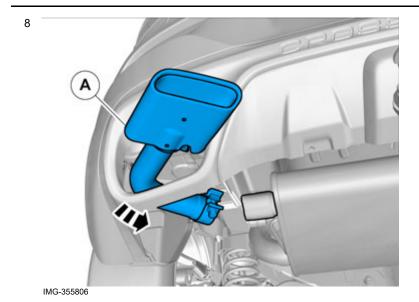




Accessory installation

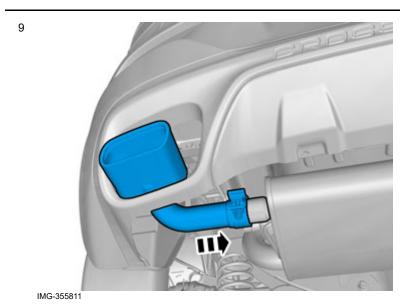
Vehicles with diesel engines

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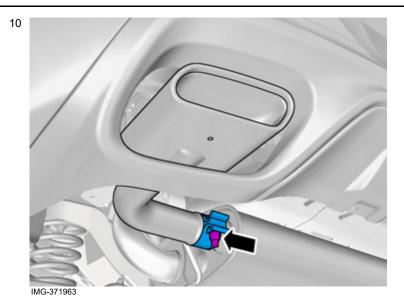
Caution!
Make sure not to damage painted surfaces.

Install component that comes with the accessory kit.

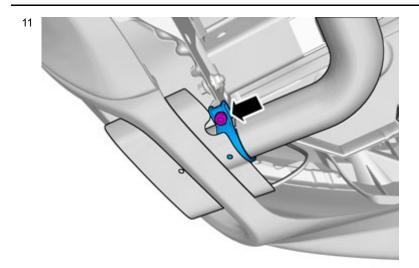


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Note!
Do not fully tighten the nut yet.

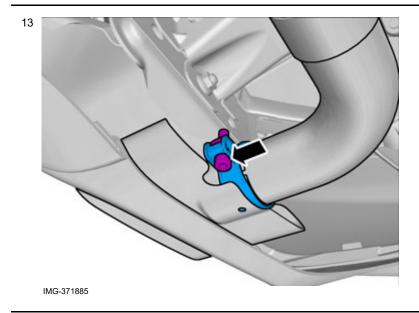


Loosen the screws.

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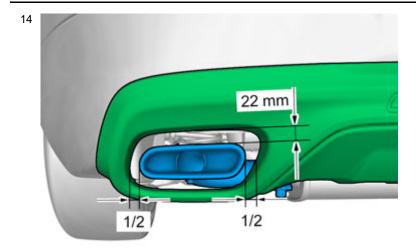


IMG-357876

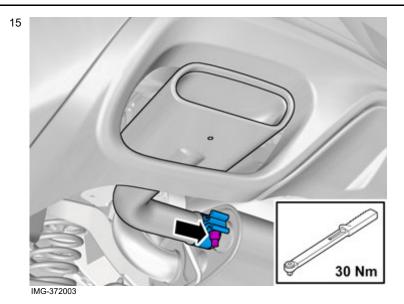


Note!
Only tighten the bolt finger tight at this stage.

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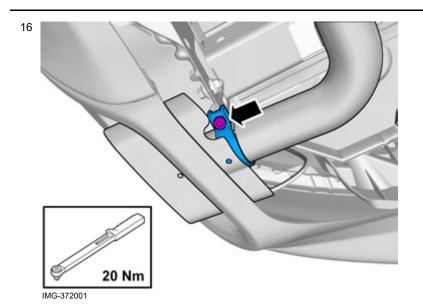


IMG-355817



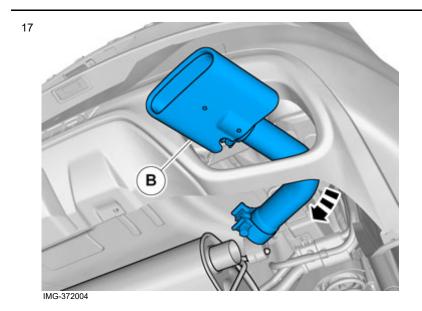
Tighten the nut.

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Tighten the screw.

Applies to the right-hand side

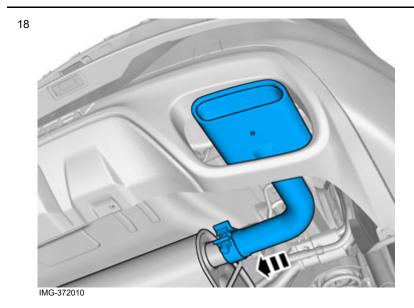


Caution!

Make sure not to damage painted surfaces.

Install component that comes with the accessory kit.

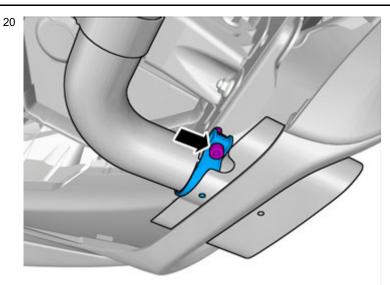
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19

Note!
Do not fully tighten the nut yet.

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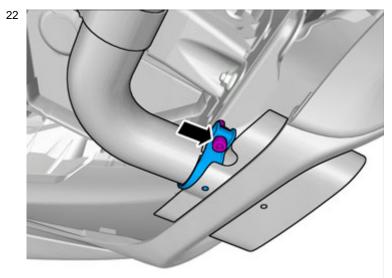


Loosen the screws.



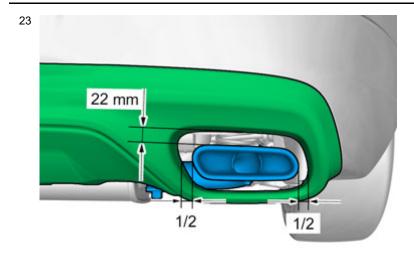


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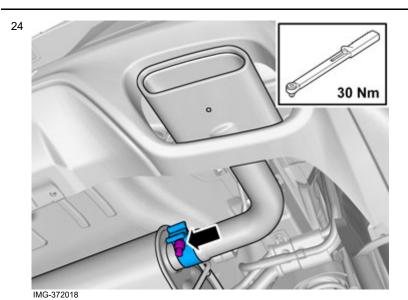


Note!
Only tighten the bolt finger tight at this stage.

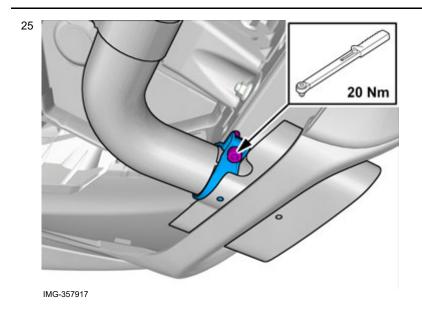
IMG-371896



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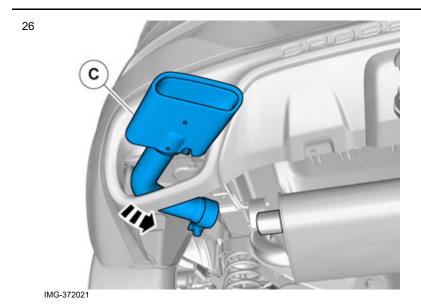
Tighten the nut.



Tighten the screw.

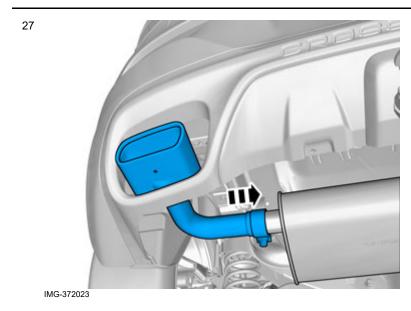
Vehicles with gasoline engines

Volvo Car Corporation Gothenburg, Sweden



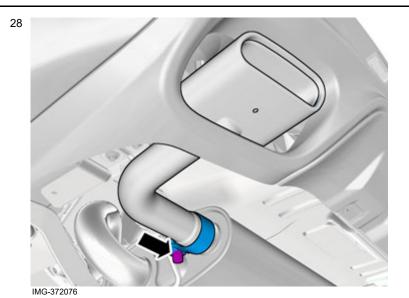
Caution!
Make sure not to damage painted surfaces.

Install component that comes with the accessory kit.

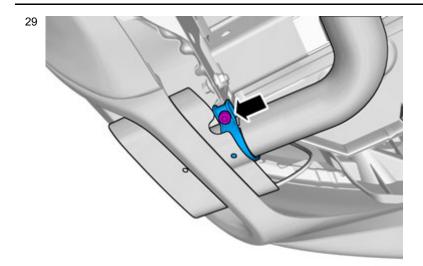


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Note!
Do not fully tighten the nut yet.

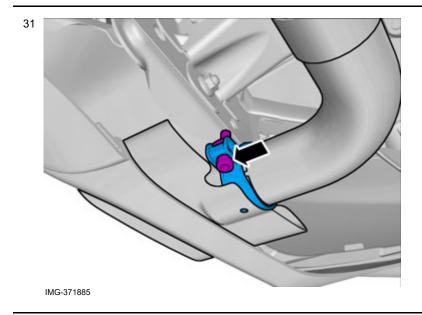


Loosen the screws.

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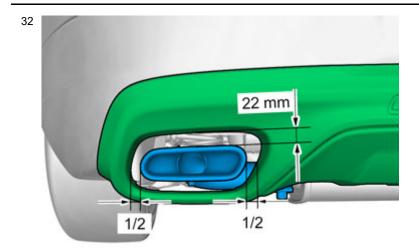


IMG-357876

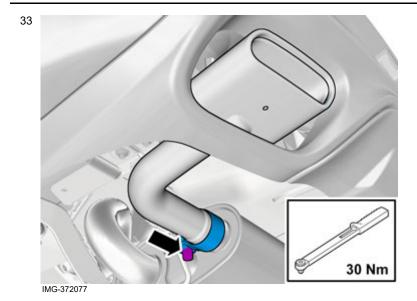


Note!
Only tighten the bolt finger tight at this stage.

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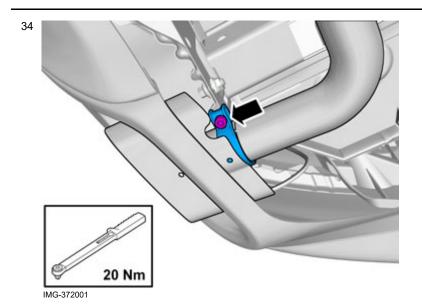


IMG-355817

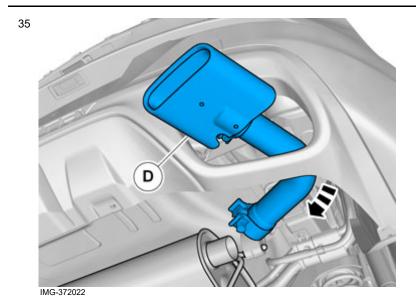


Tighten the nut.

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Tighten the screw.

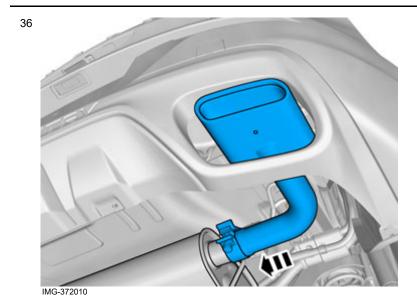


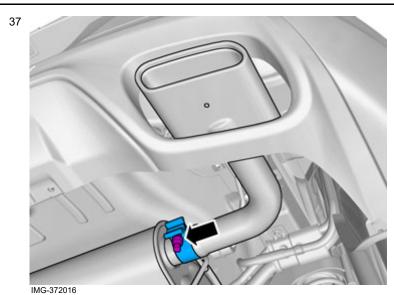
Caution!

Make sure not to damage painted surfaces.

Install component that comes with the accessory kit.

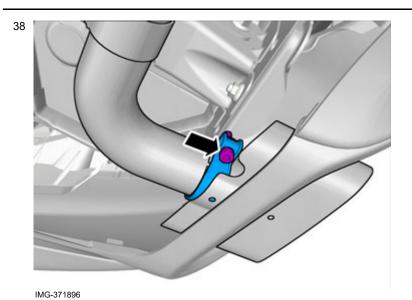
Volvo Car Corporation Gothenburg, Sweden





Note!
Do not fully tighten the nut yet.

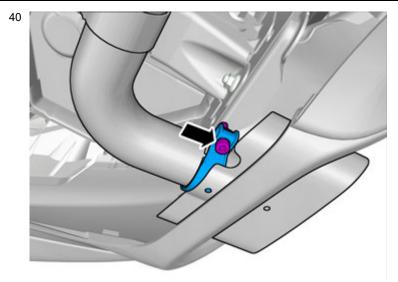
Volvo Car Corporation Gothenburg, Sweden



Loosen the screws.

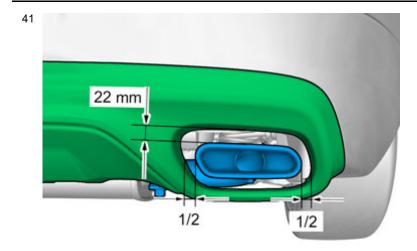


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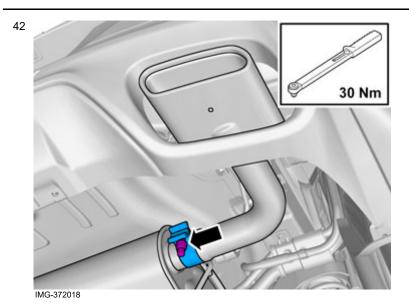


Note!
Only tighten the bolt finger tight at this stage.

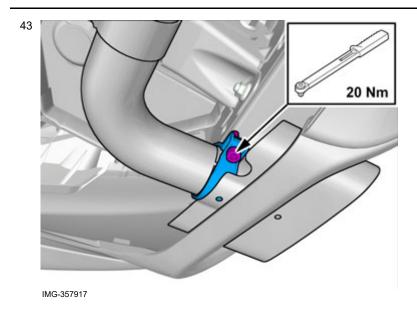




Volvo Car Corporation Gothenburg, Sweden



Tighten the nut.



Tighten the screw.