

# Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

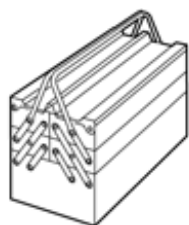
|                       |                |                                        |
|-----------------------|----------------|----------------------------------------|
| <b>Instruction No</b> | <b>Version</b> | <b>Part. No.</b>                       |
| 31339168              | 1.0            | 31339167, 31339171, 31339169, 31339173 |

## Sport exhaust system, R-design



IMG-350897

### Equipment



IMG-345497



IMG-256903

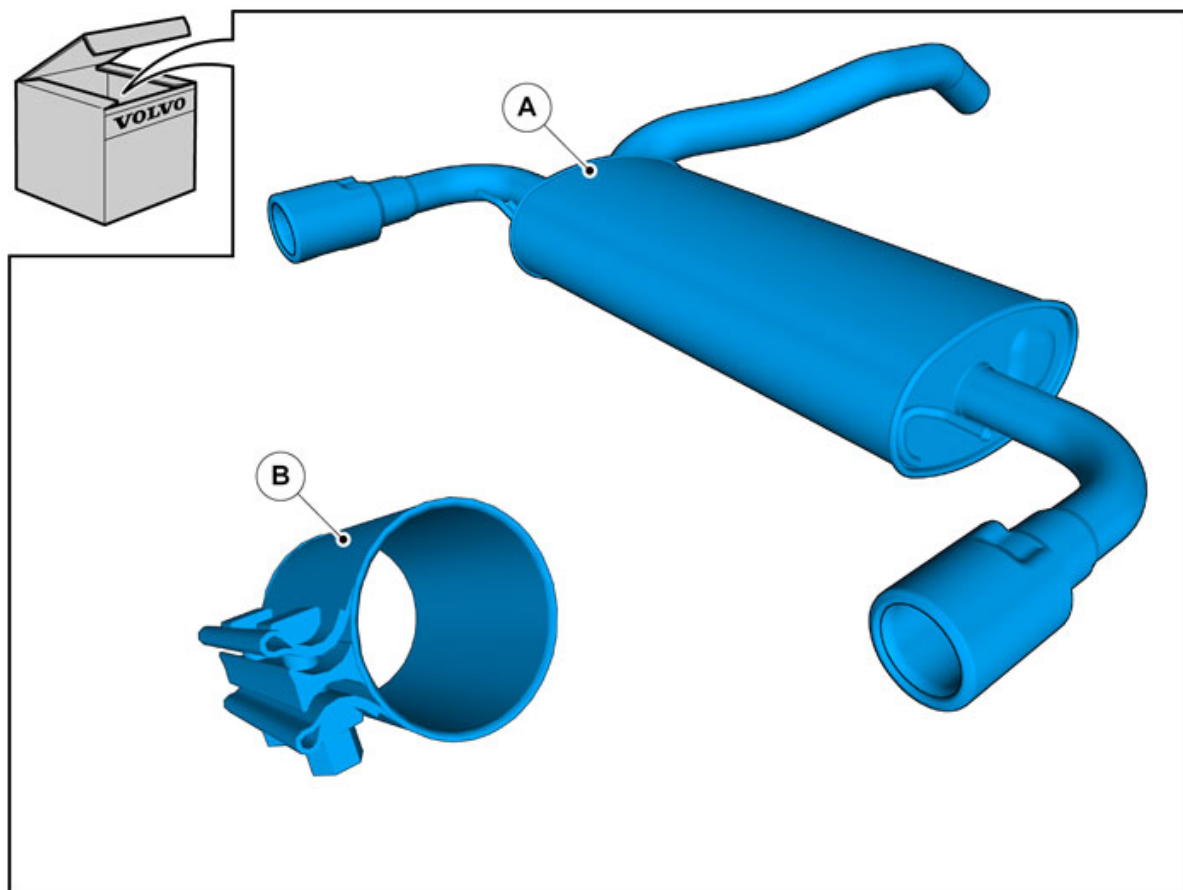


IMG-239664

**Nm**  
**lbf.ft**

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IMG-350901

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## Information

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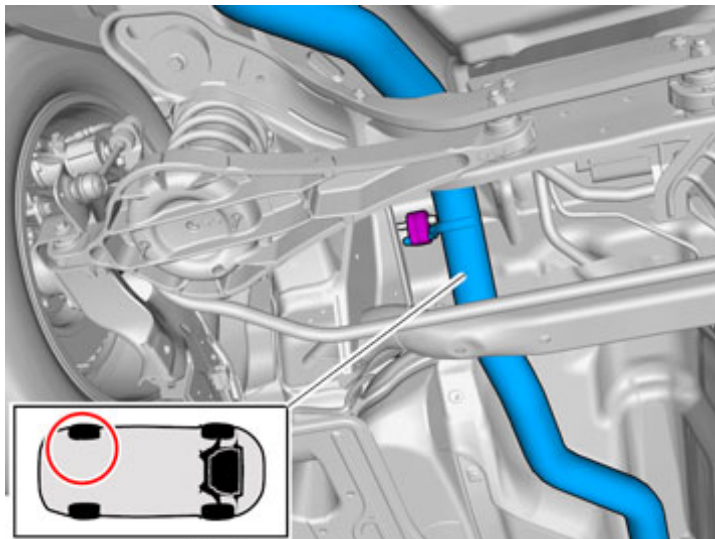
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## Removal

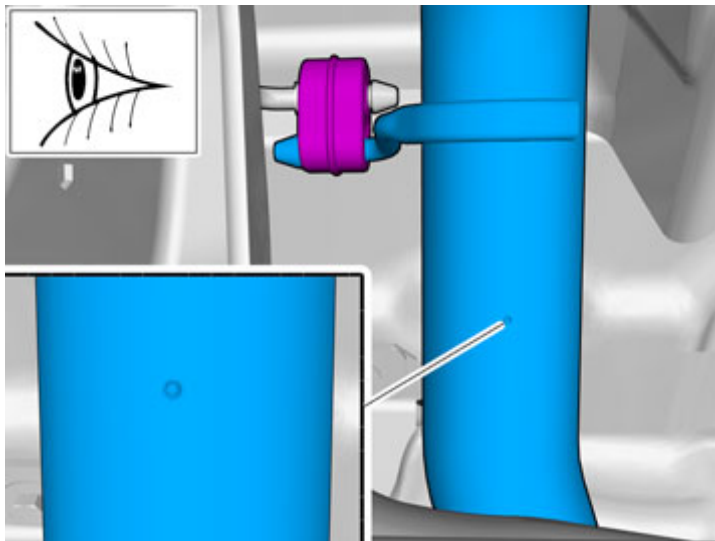
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2



IMG-350911

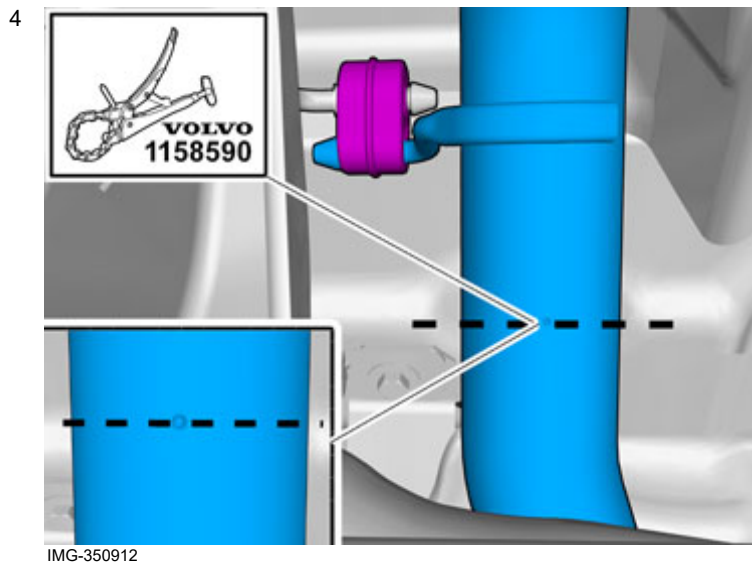
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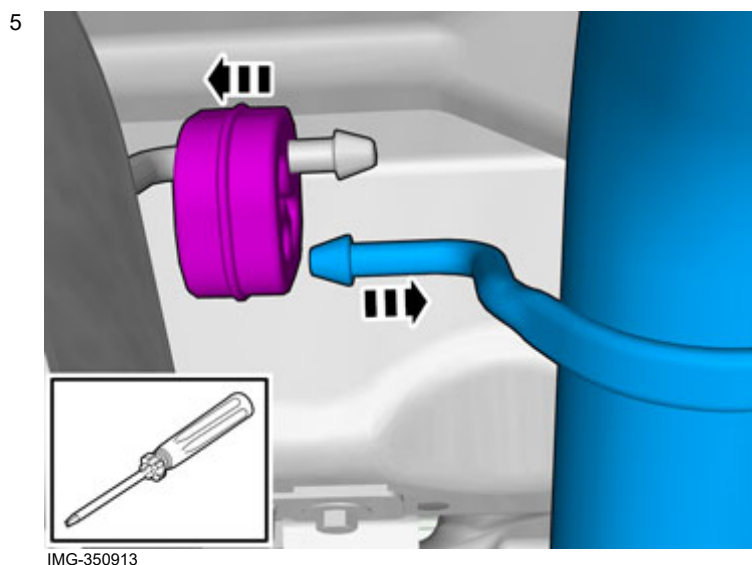
IMG-350971

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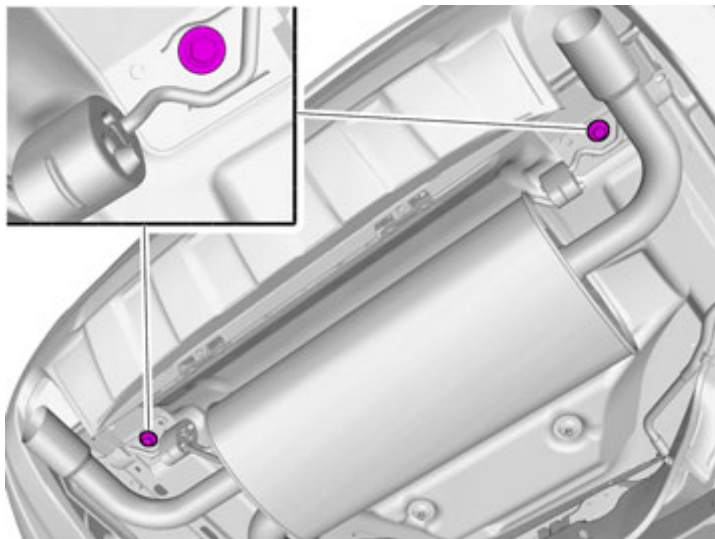
**Use:** Pipe cutter



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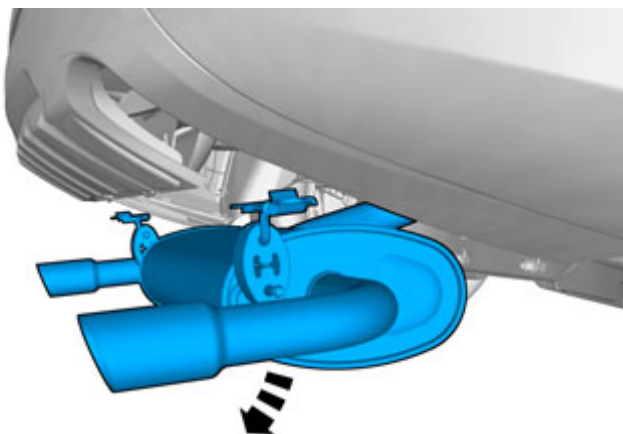
6



IMG-350914

Remove the screws.

7

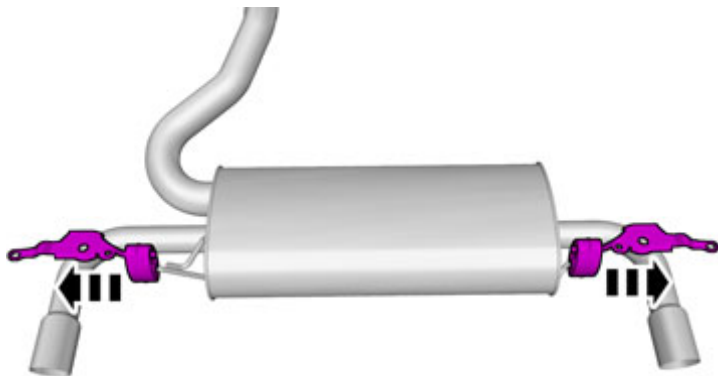


IMG-350915

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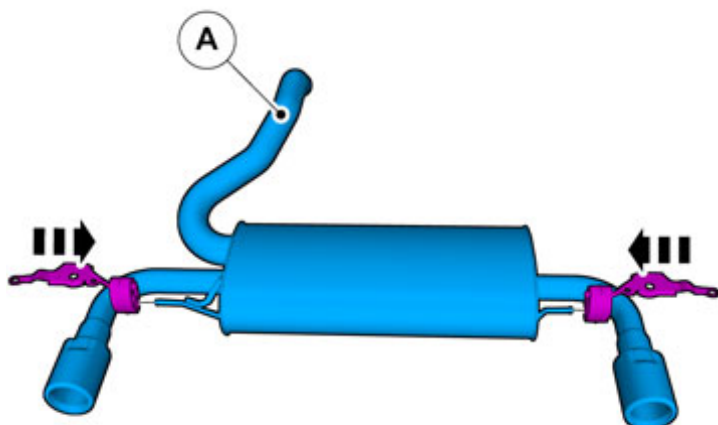
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IMG-350916

## Accessory installation

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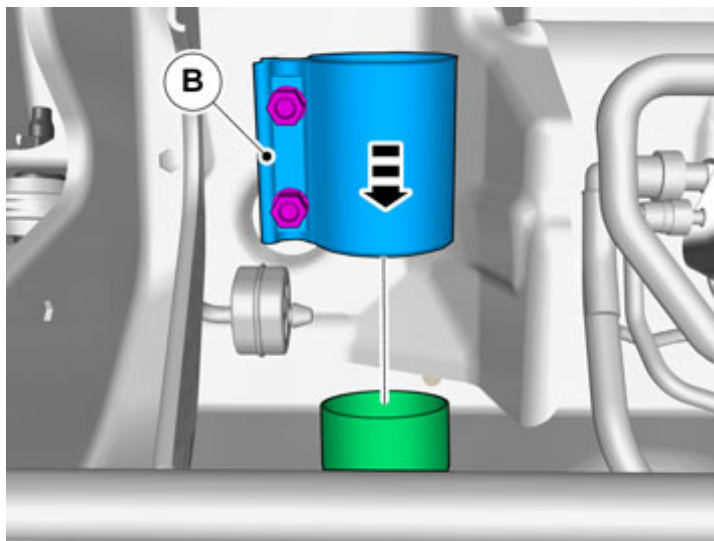


IMG-350941

# Installation instructions, accessories

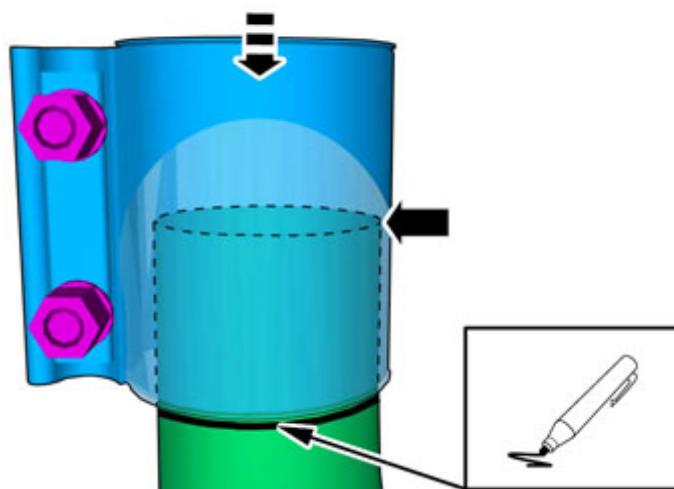
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IMG-351023

11

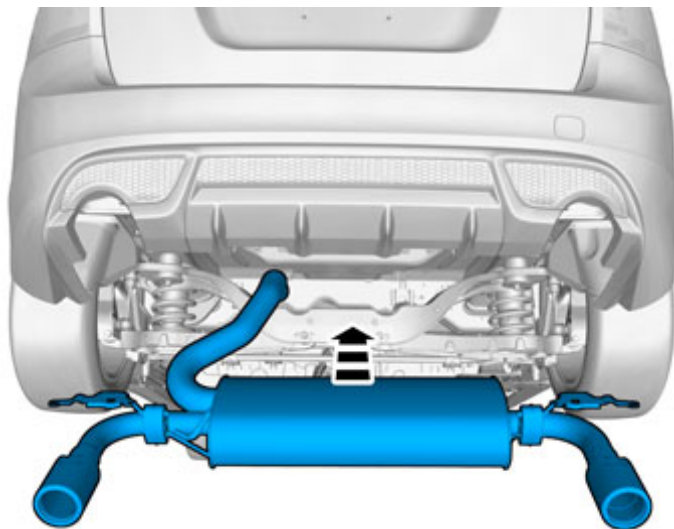


IMG-351061

# Installation instructions, accessories

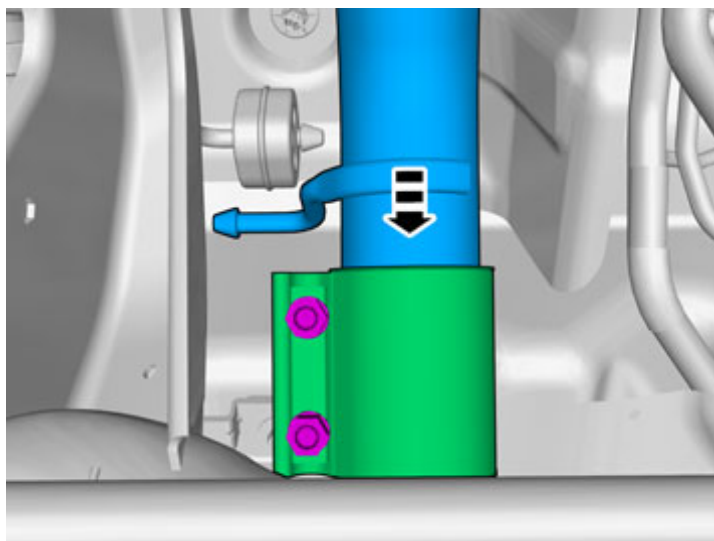
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IMG-351041

13

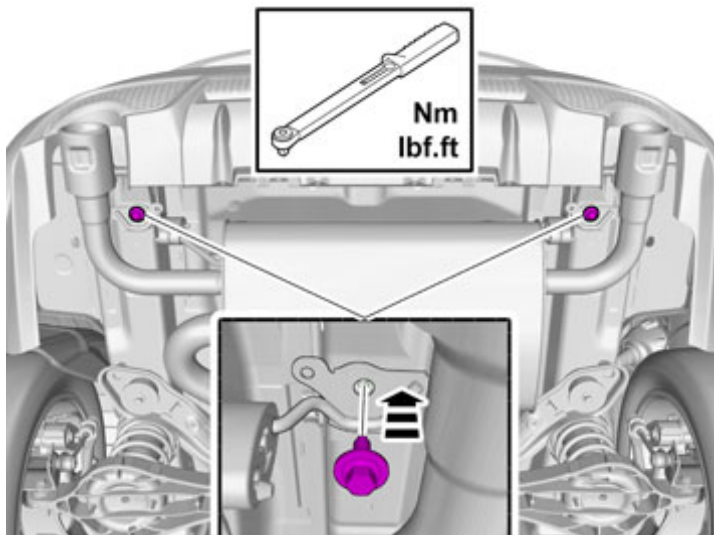


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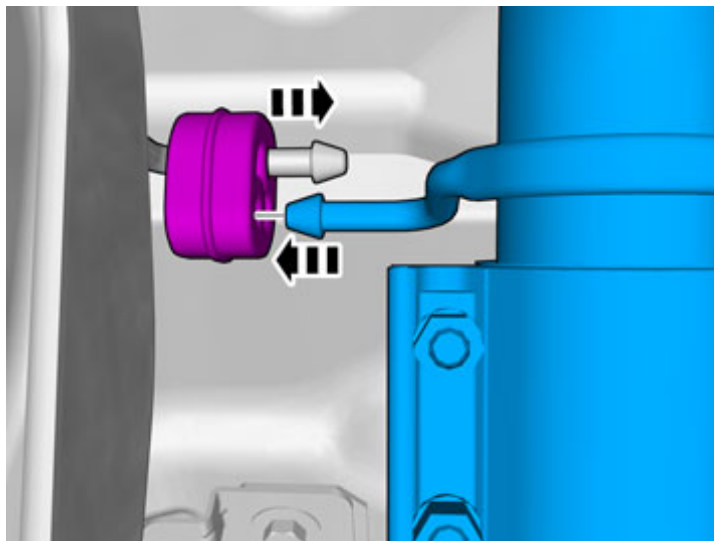


IMG-351046

Install the screws.

**Tightening torque:** M8 , 24 Nm

15

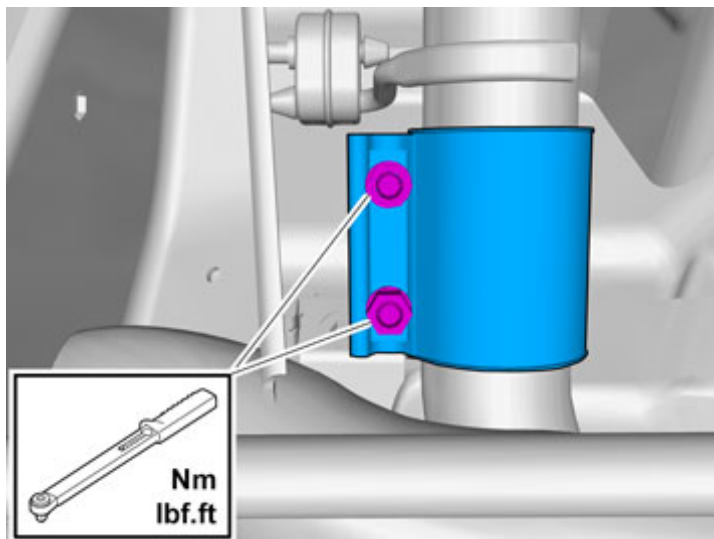


IMG-351031

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IMG-351047

**Tightening torque:** M10 , 50 Nm