

Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

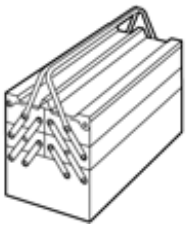
Instruction No 31399122 **Version** 1.0 **Part. No.** 31399121

Diffuser, R-design



IMG-378183

Equipment



IMG-345497

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IMG-378198

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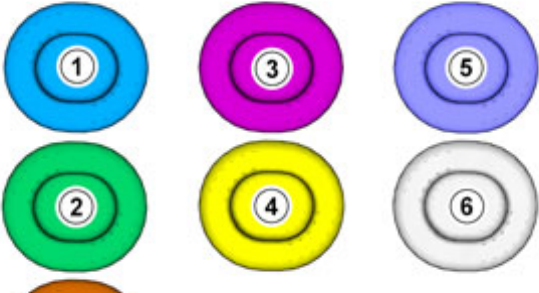
Information

- 1
- Read through all of the instructions before starting installation.
- Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.
- Ensure that all tools stated in the instructions are available before starting installation.
- Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.
- In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.
-

Further information

- 2
- When installing, the car must retain a temperature of 20 degrees C.
-

Color symbols

- 3
- 
1. Used for focused component, the component with which you will do something.
2. Used as extra colors when you need to show or differentiate additional parts.
3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
4. Used when the component is not fully removed from the vehicle but only hung to the side.
5. Used for standard tools and special tools.
6. Used as background color for vehicle components.

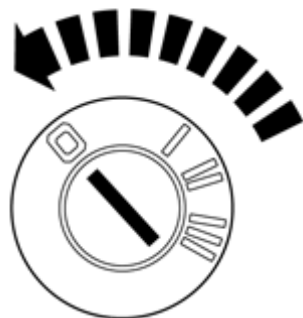
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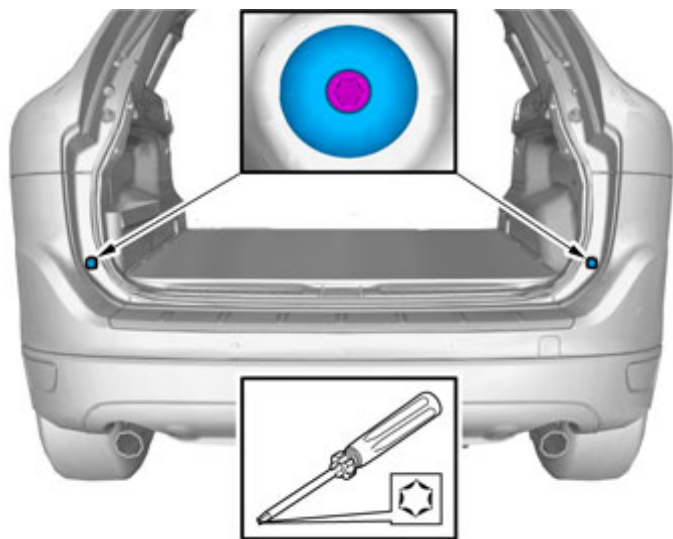
Turn off the ignition.



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Removal

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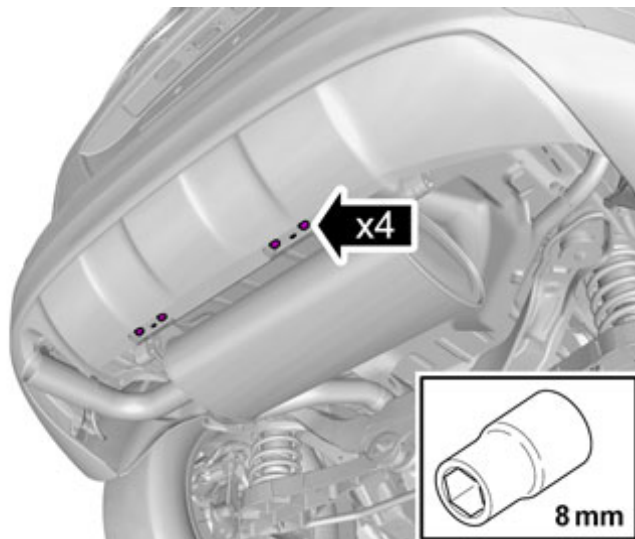


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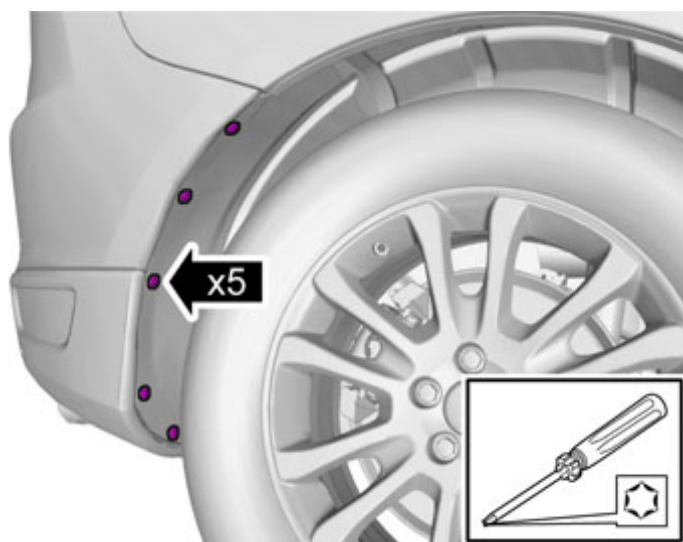
6



IMG-377456

Remove the screws.

7



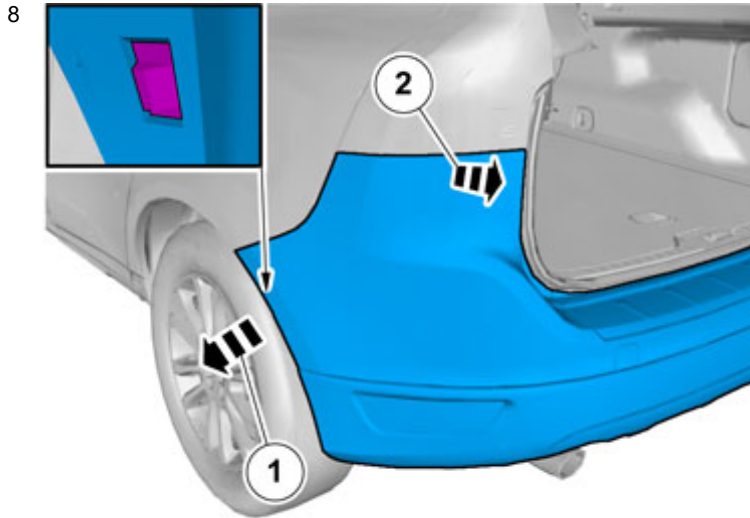
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Remove the screws.

On both sides.

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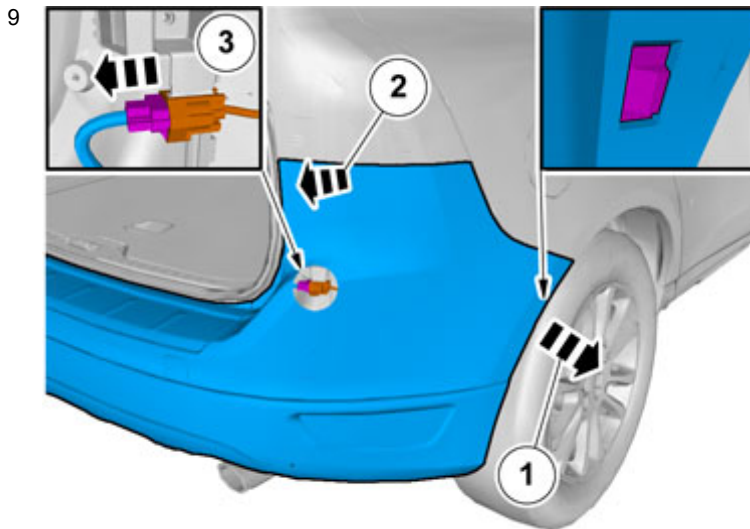
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Note!

This step is easier with two people.



IMG-297523

Note!

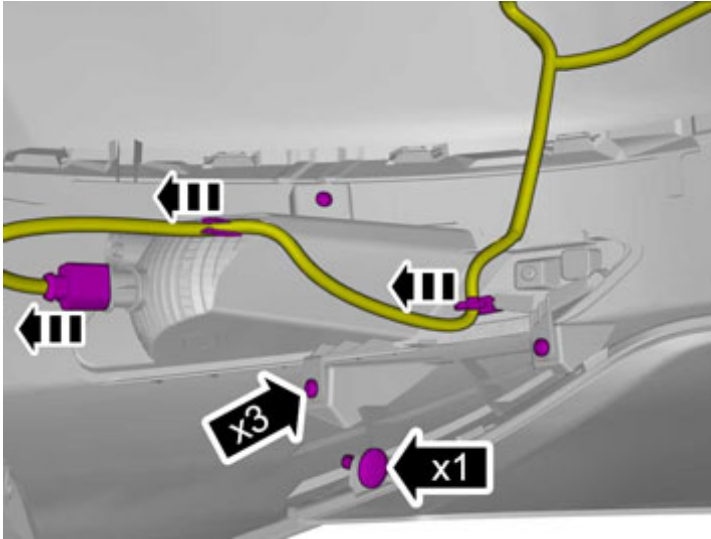
This step is easier with two people.

Disconnect the connector.

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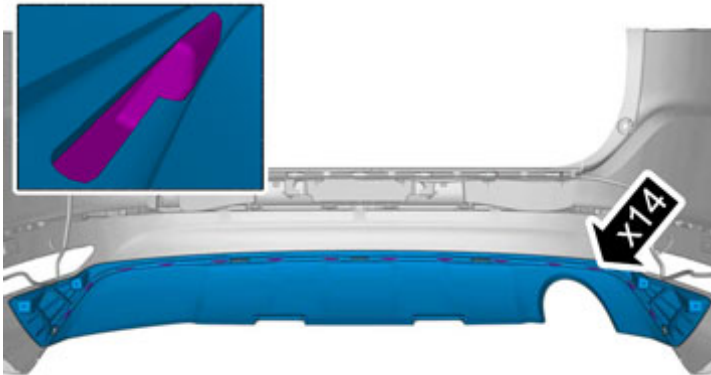


On both sides.

Remove the cable harness clips.

Remove the screws.

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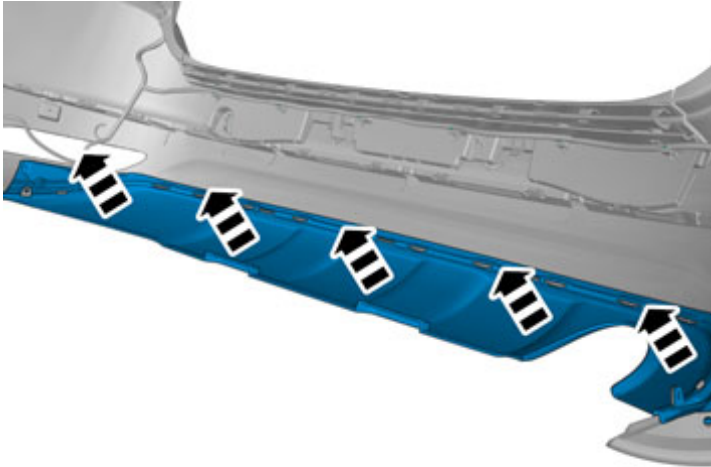


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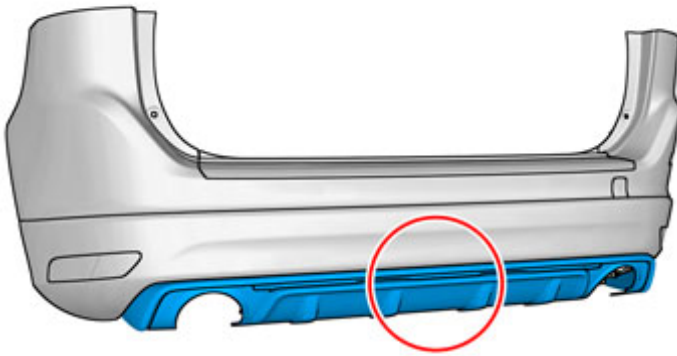


Remove the panel.

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Accessory installation

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Note!
Orientation view

IMG-377381

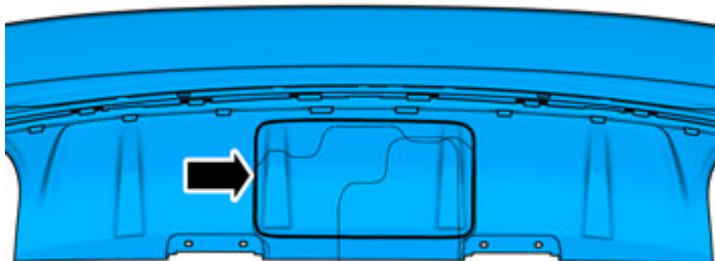
Vehicles with detachable towbar

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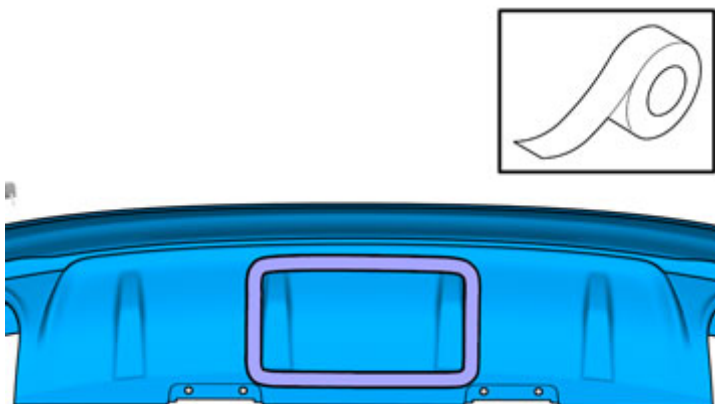
Locate relevant marking.



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15

Apply tape to the other side, opposite the marking lines.

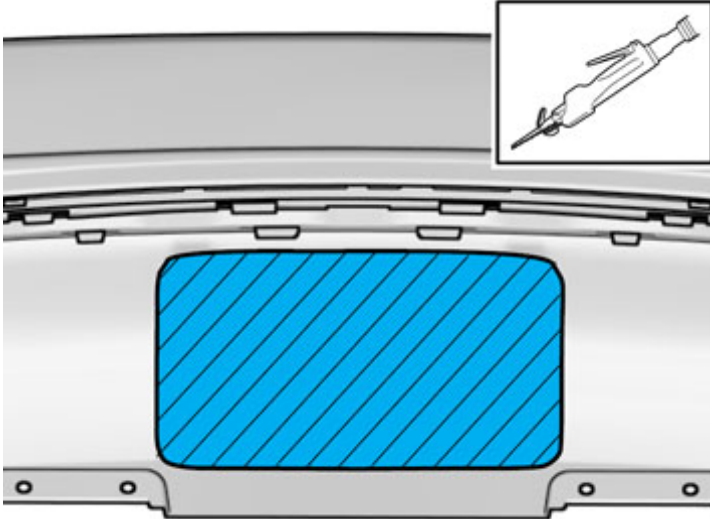


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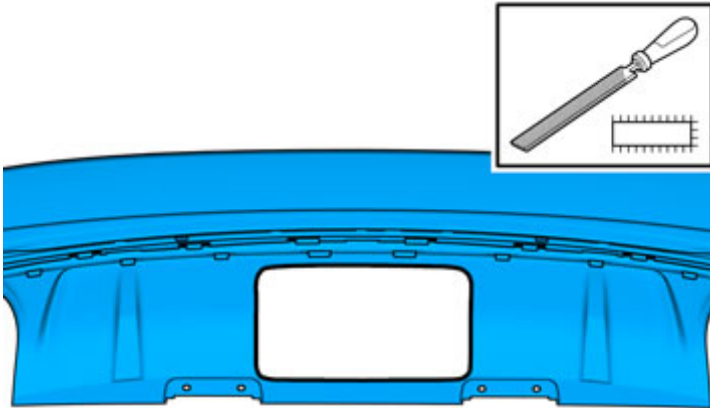
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Deburr edges

IMG-377752

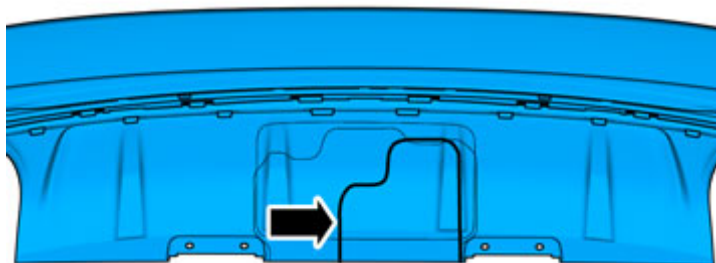
Vehicles with fixed towbar

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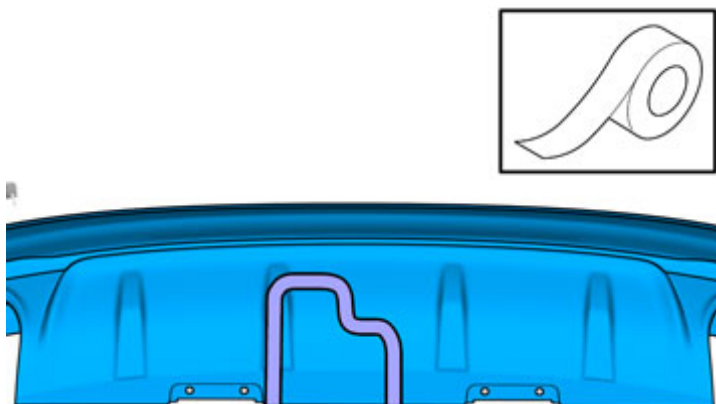
Locate relevant marking.



IMG-378000

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Apply tape to the other side, opposite the marking lines.

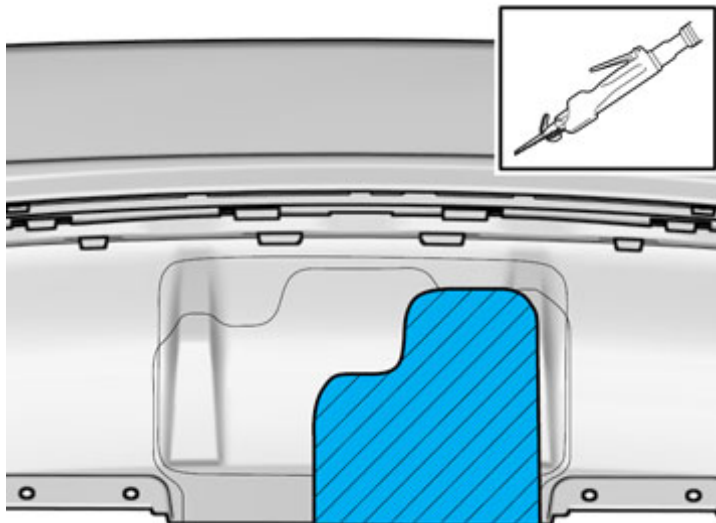


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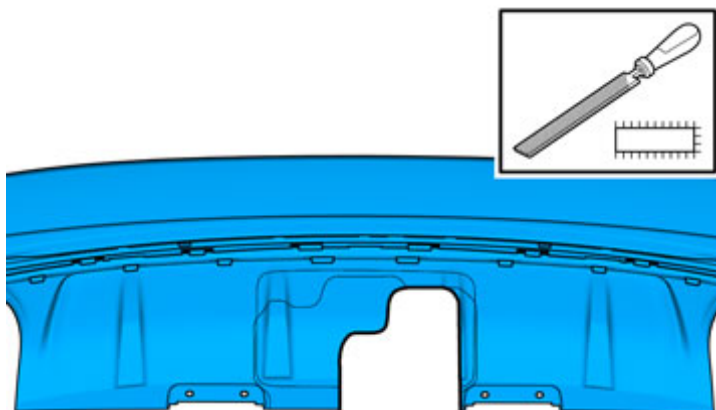
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Deburr edges

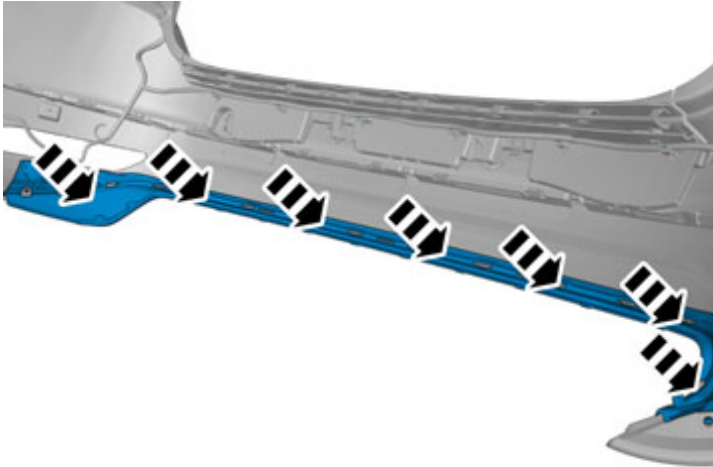
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All vehicles

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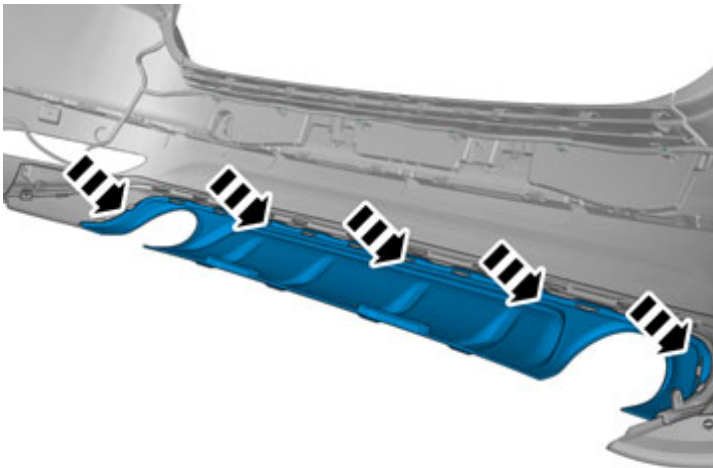
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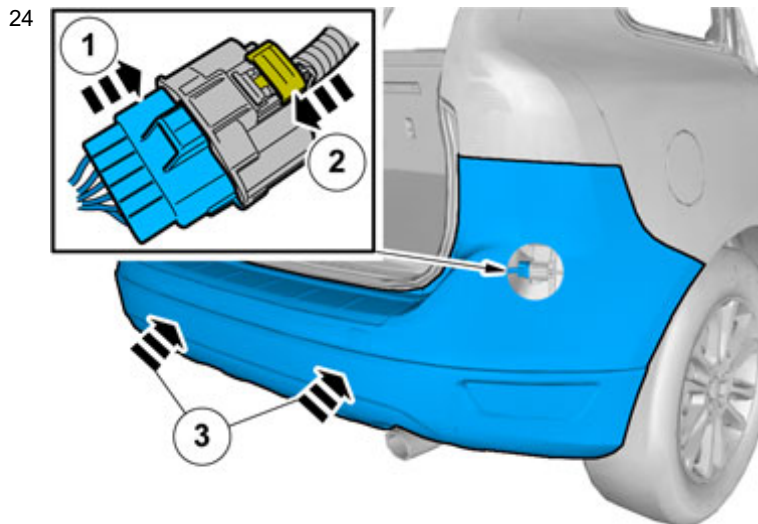
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Reinstall the removed parts in reverse order.