Installation instructions, accessories

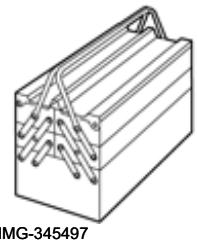
Volvo Car Corporation Gothenburg, Sweden

Instruction No	Version	Part. No.
31439241	1.1	31439240

Bumper cover

Materials	
Designation	Part number
Isopropanol	
Masking tape	

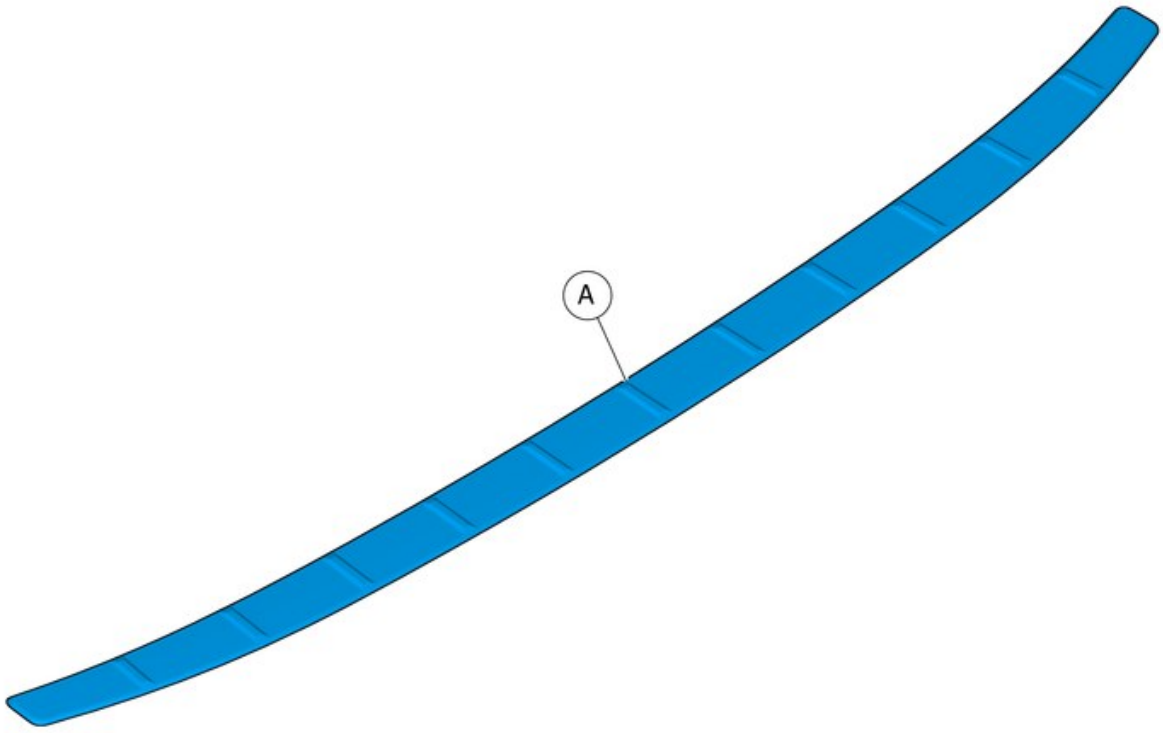
Equipment



IMG-345497



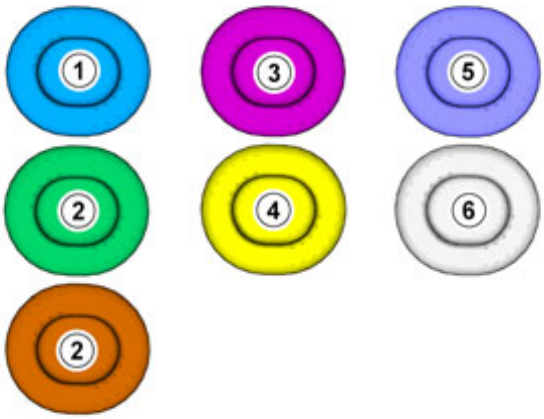
IMG-397698



IMG-407105

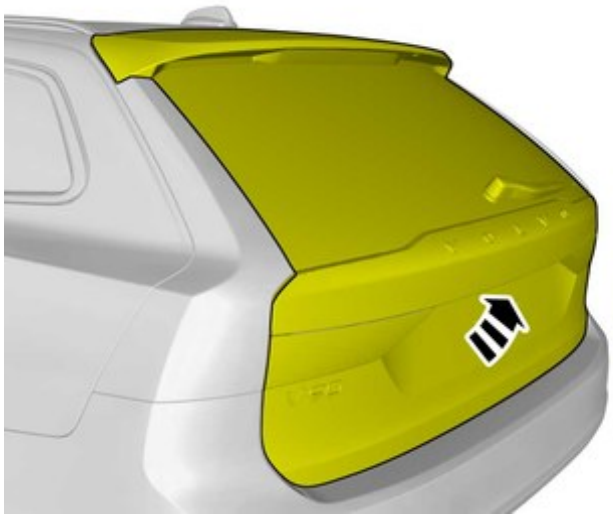
Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

	Information
1	Read through all of the instructions before starting installation. Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation. Ensure that all tools stated in the instructions are available before starting installation. Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps. In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.
	Conditions
2	When installing, the car must retain a temperature of 20 degrees C. After installation, the car must not be washed for 48 hours
	Color symbols
3	 IMG-363036 **Note!** This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps. 1. Used for focused component, the component with which you will do something. 2. Used as extra colors when you need to show or differentiate additional parts. 3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc. 4. Used when the component is not fully removed from the vehicle but only hung to the side. 5. Used for standard tools and special tools. 6. Used as background color for vehicle components.
	Preparation

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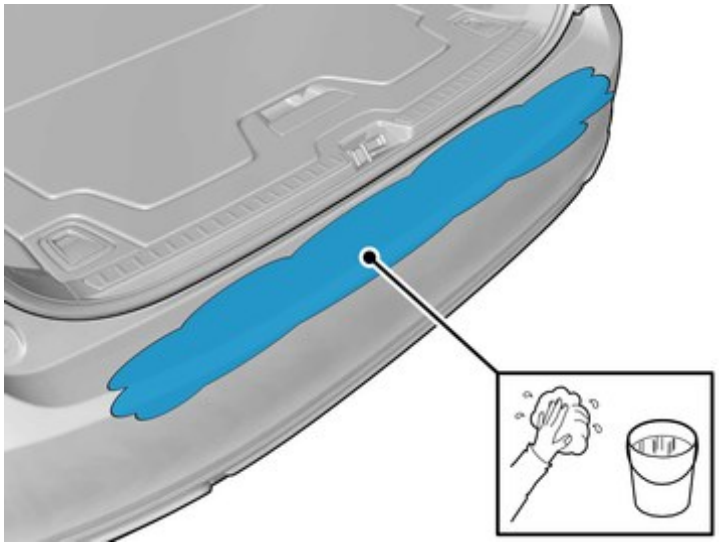
4



IMG-407110

Open the tailgate.

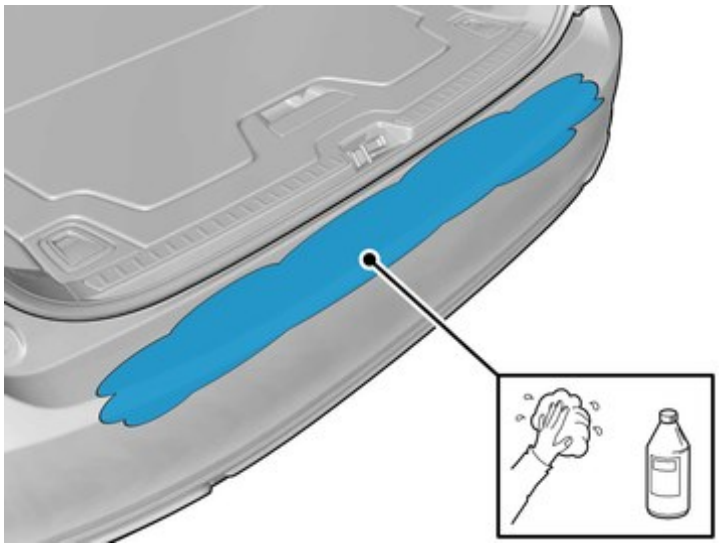
5



IMG-412008

Clean the surface.

6



IMG-412005

Wipe off

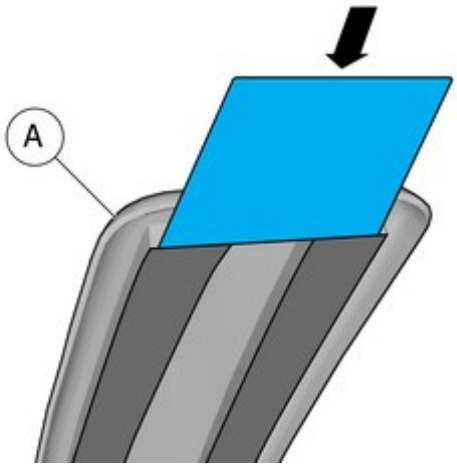
Use: , Isopropanol

Allow to dry.

Accessory installation

7

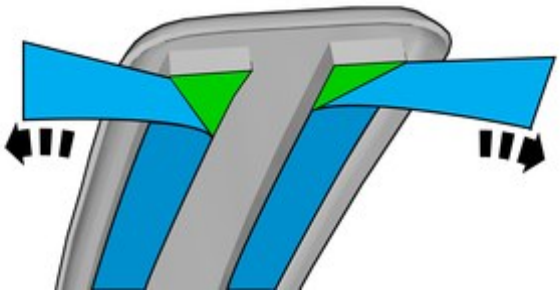
Remove the marked part.



IMG-412021

8

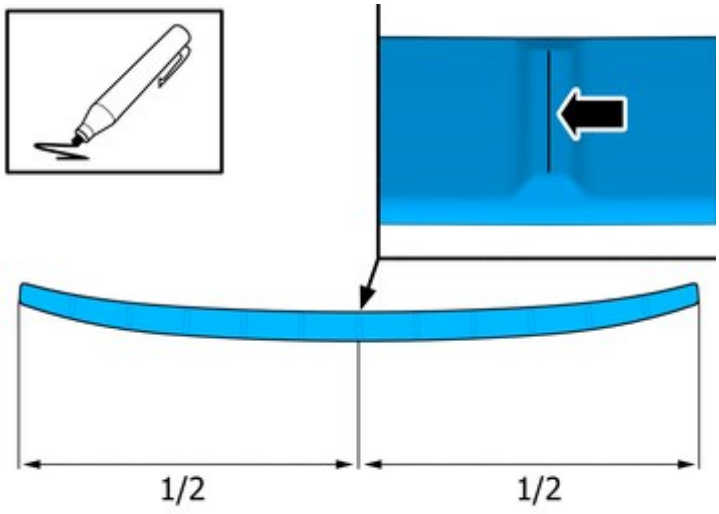
Fold the protective film forward



IMG-412293

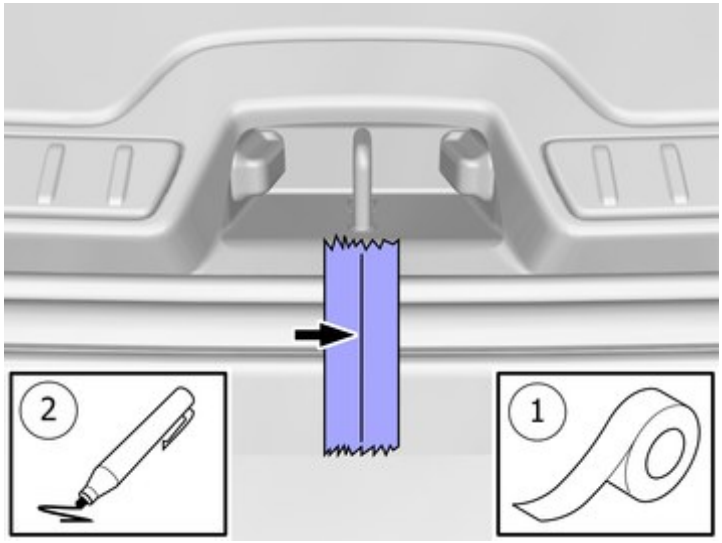
9

Mark the centre.



IMG-412295

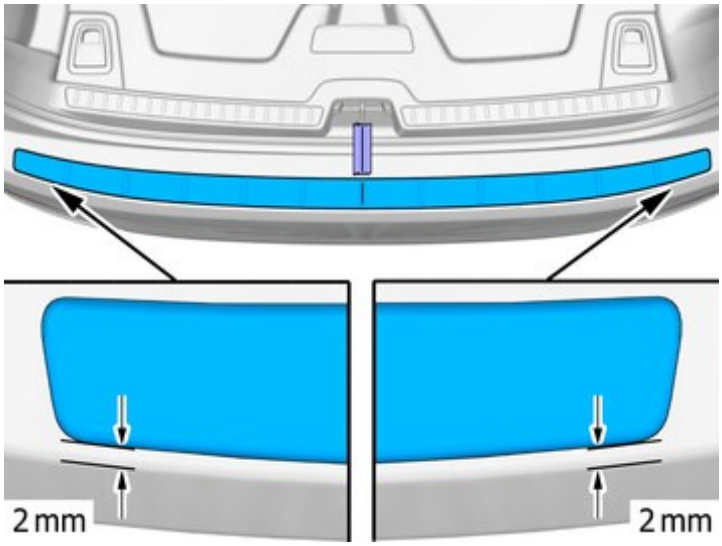
10



IMG-412296

1. **Use:** , Masking tape
2. Mark the centre.

11



IMG-412301

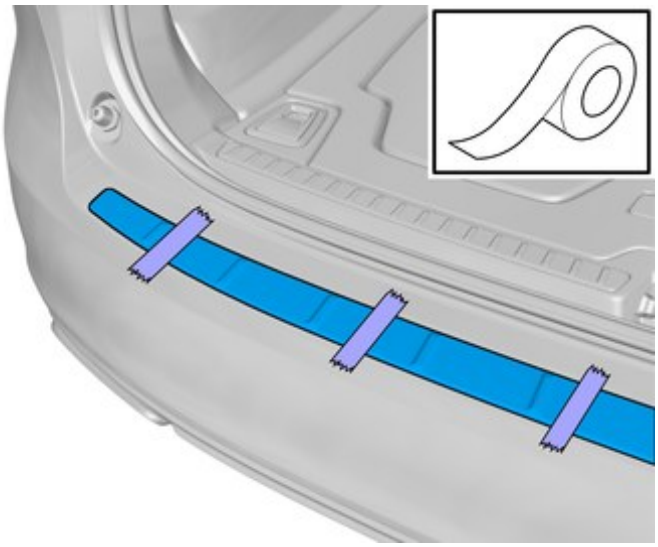
Install component that comes with the accessory kit.

Place the component where indicated in the graphic.

Measure

Use: Vernier caliper

12



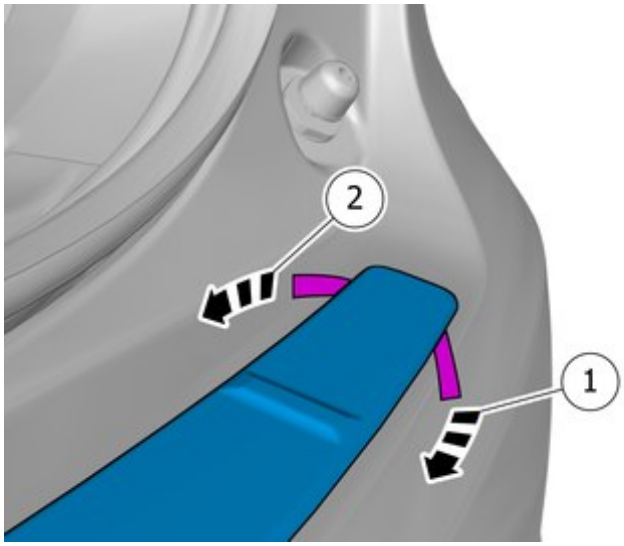
IMG-412376

Note!
Note the position.

Allow the Bumper Protection to adhere to the Bumper Cover as indicated.

Use: , Masking tape

13

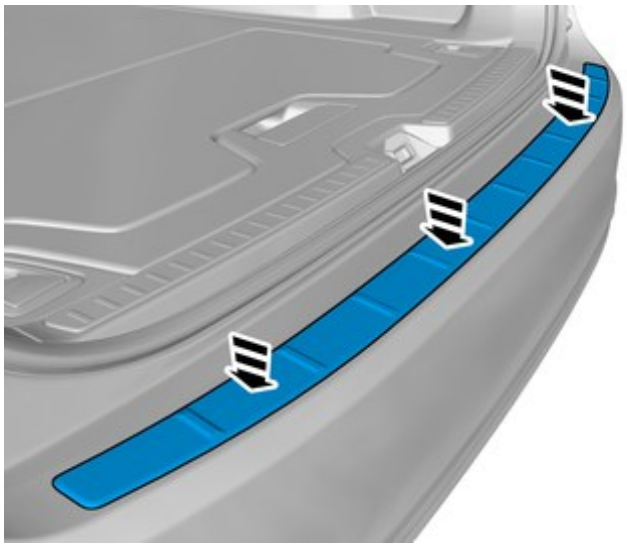


IMG-412305

Note!
Note the position.

Remove the protective film.

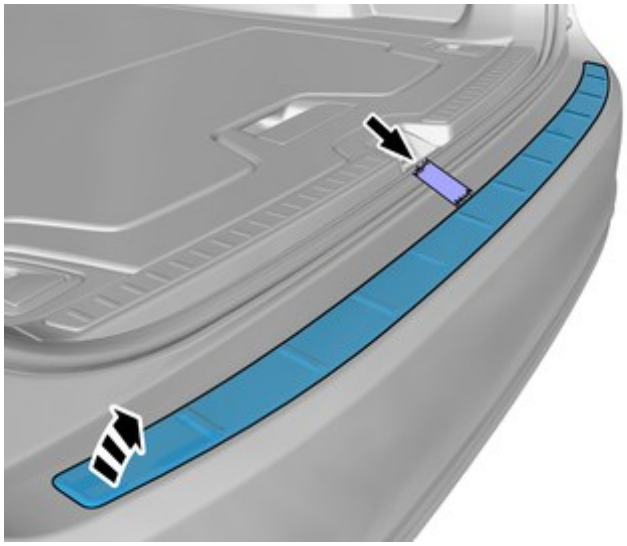
14



IMG-412391

Thoroughly press, by hand, all over the Bumper Protection to make it cling properly.

15



IMG-412411

Remove the tape.

Remove the protective film.