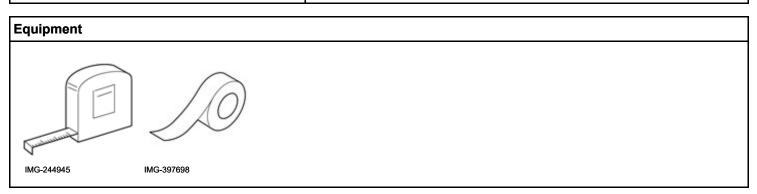
Volvo Car Corporation Gothenburg, Sweden

Instruction No 31414325 Version 1.0 Part. No. 31414323

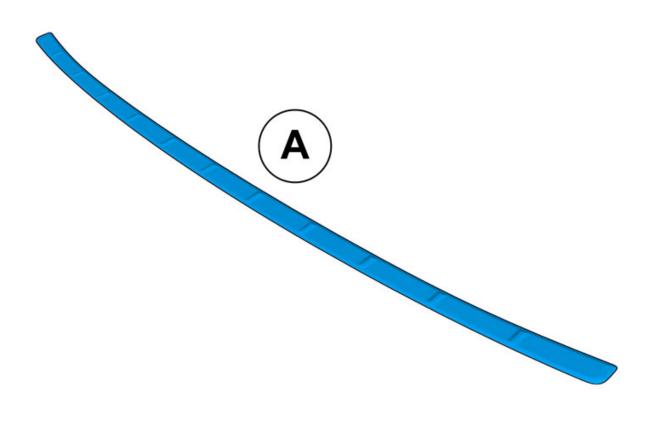
Bumper cover



Materials	
Designation	Part number
Isopropanol	1161721



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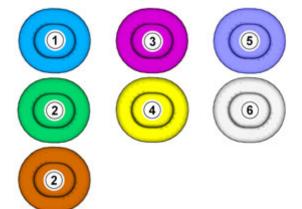


IMG-382971

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	Information
1	Read through all of the instructions before starting installation.
	Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.
	Ensure that all tools stated in the instructions are available before starting installation.
	Certain steps in the instructions are only presented in the form o images. Explanatory text is also given for more complicated steps.
	In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.
	Conditions
2	When installing, the car must retain a temperature of 20 degrees C.
	After installation, the car must not be washed for 48 hours
	After installation, the car must not be driven for 2 hours
	Color symbols

3



IMG-363036

Note!

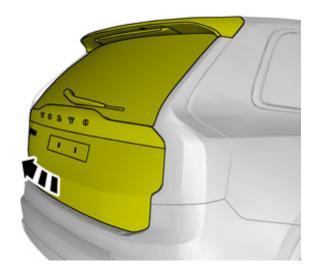
This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

- 1. Used for focused component, the component with which you will do something.
- 2. Used as extra colors when you need to show or differentiate additional parts.
- Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4. Used when the component is not fully removed from the vehicle but only hung to the side.
- 5. Used for standard tools and special tools.
- 6. Used as background color for vehicle components.

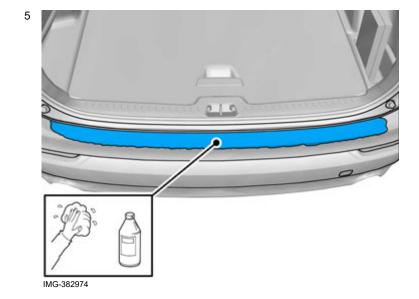
Accessory installation

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4



IMG-382972



Clean the surface.

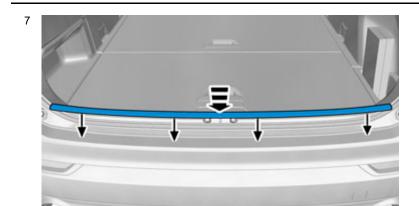
Allow to dry.

Use: 1161721, Isopropanol

Volvo Car Corporation Gothenburg, Sweden

A
A

Fold the protective film forward



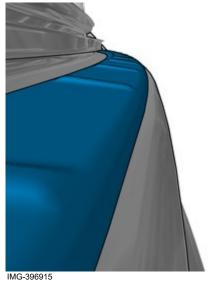
Install component that comes with the accessory kit.

IMG-383128

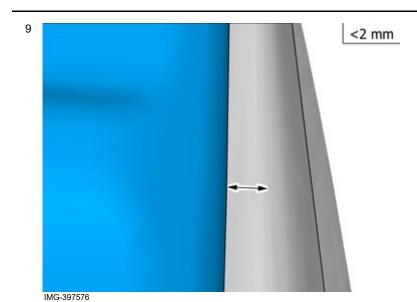
IMG-383164

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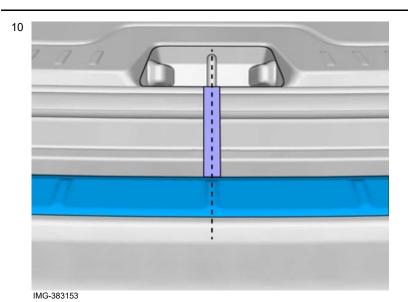
8



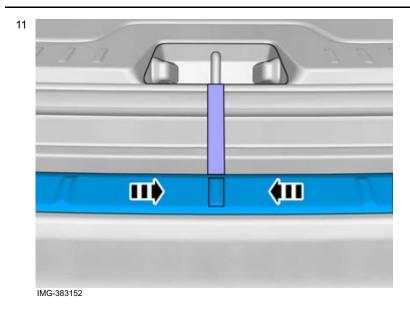
Note!
Make sure that the Bumper Protection is installed on the flat bumper surface only, not covering any sharp radius.



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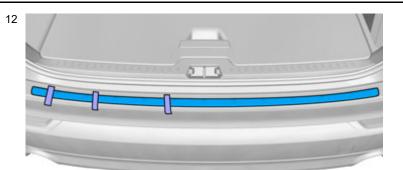


Use suitable tape to indicate the center.



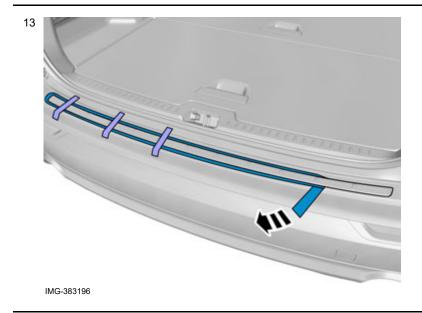
Center the Bumper Cover, using the tape marks and the values in the graphic.

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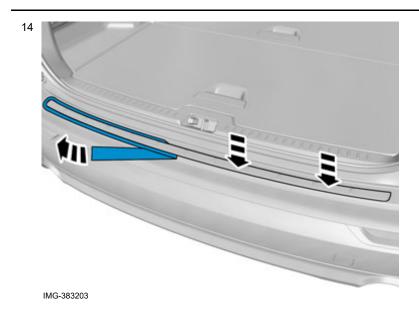
Use tape

IMG-383009

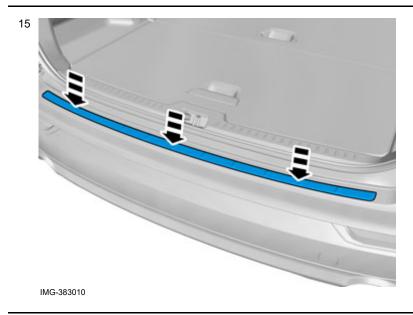


Remove the protective film.

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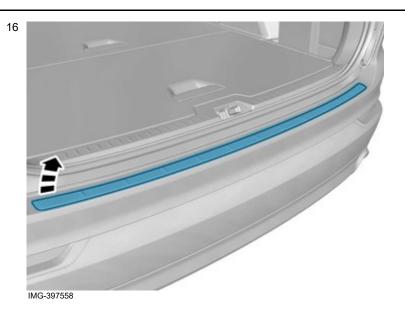


Remove the protective film.



Thoroughly press, by hand, all over the Bumper Protection to make it cling properly.

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Remove the protective film.