

Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

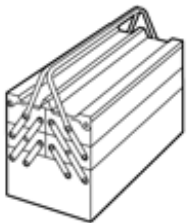
Instruction No 31339917 **Version** 1.0 **Part. No.** 31339913, 31399477

End pipes, double



IMG-355756

Equipment



IMG-345497



IMG-244944



IMG-239981

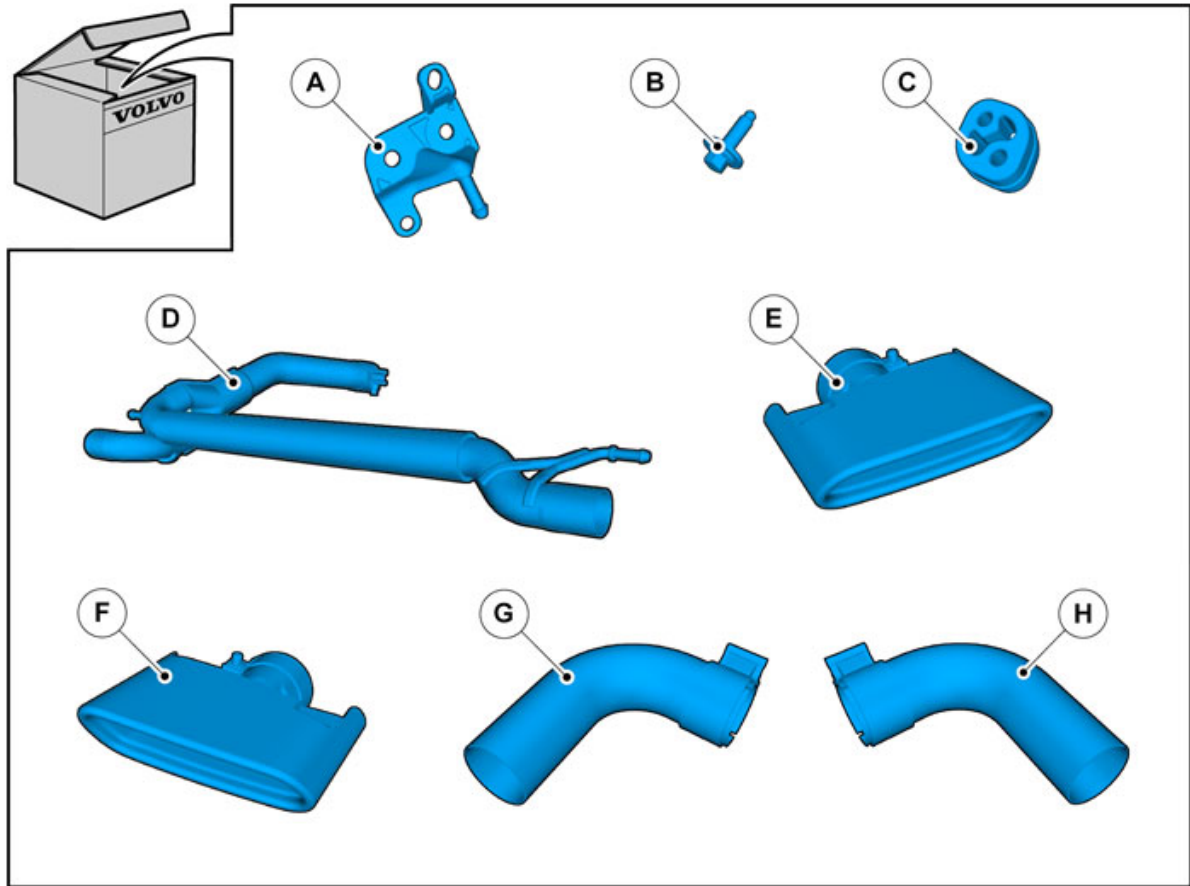


IMG-239664

Nm
lbf.ft

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IMG-357492

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Information

1

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

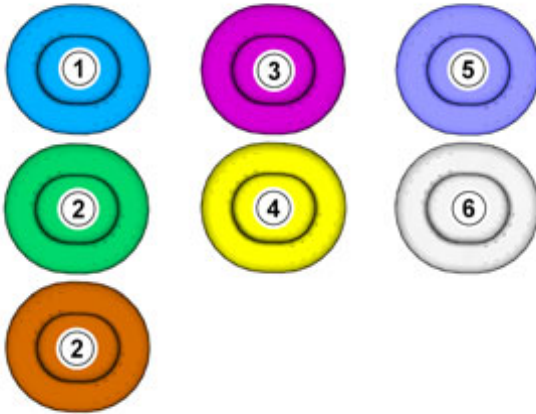
Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

Color symbols

2



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Note!

This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

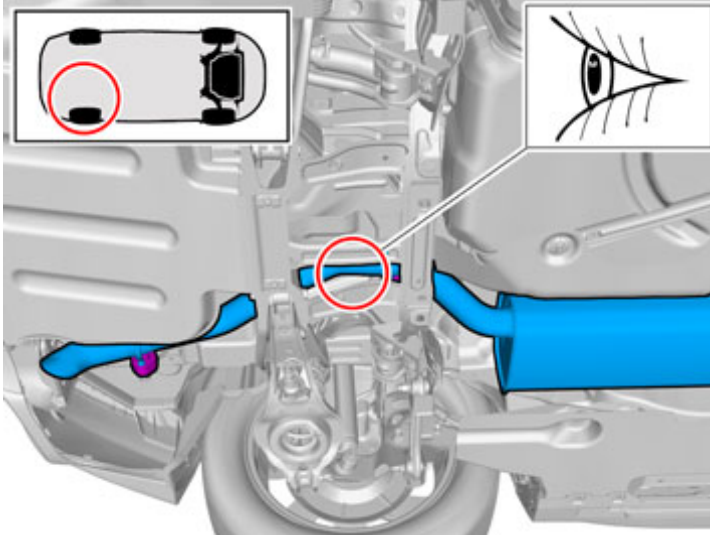
1. Used for focused component, the component with which you will do something.
 2. Used as extra colors when you need to show or differentiate additional parts.
 3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
 4. Used when the component is not fully removed from the vehicle but only hung to the side.
 5. Used for standard tools and special tools.
 6. Used as background color for vehicle components.
-

Removal

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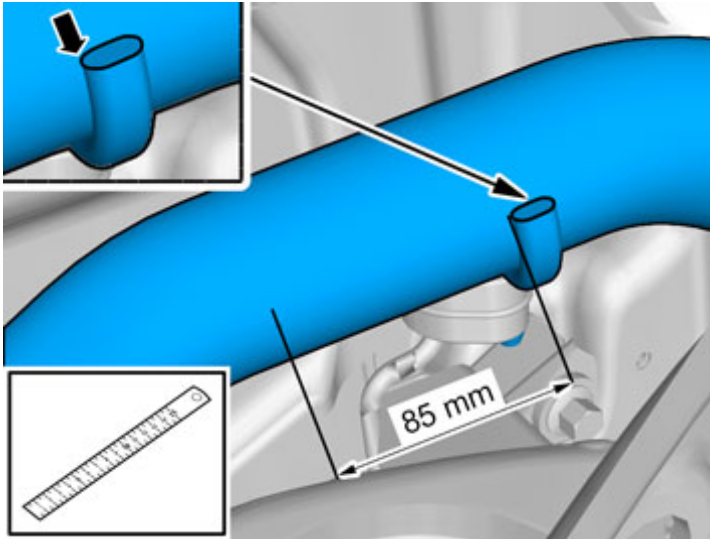
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3



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4



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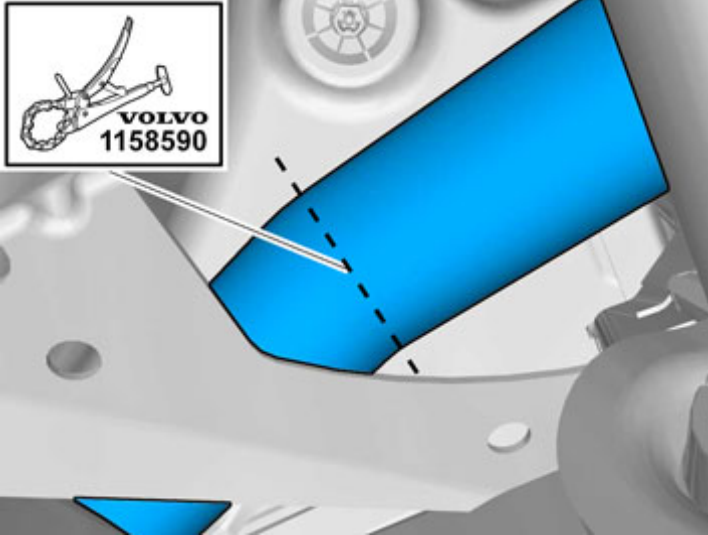
Use: Scribe

Scribe/mark up

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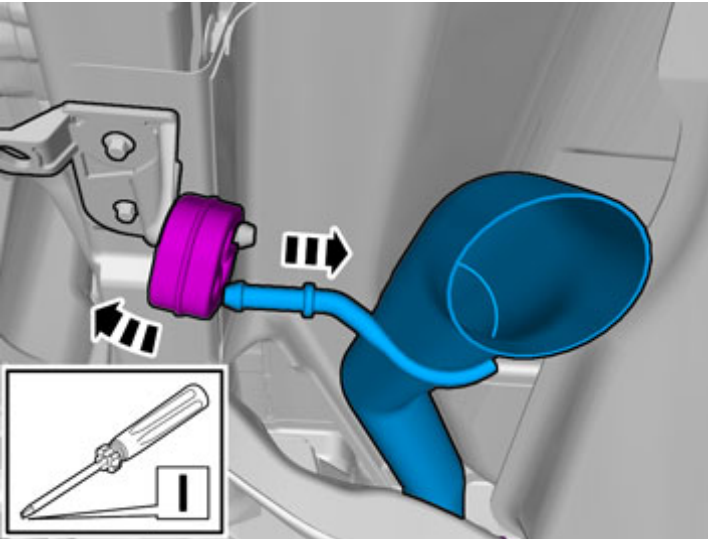
5



IMG-368167

Use: Pipe cutter

6



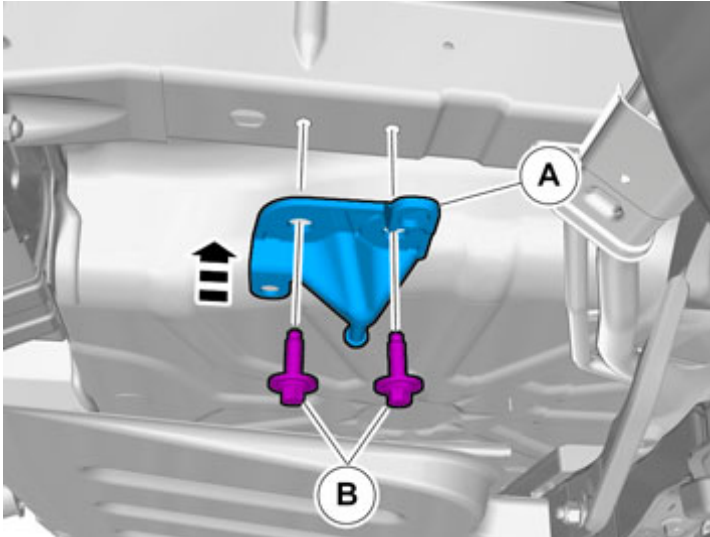
IMG-357534

Accessory installation

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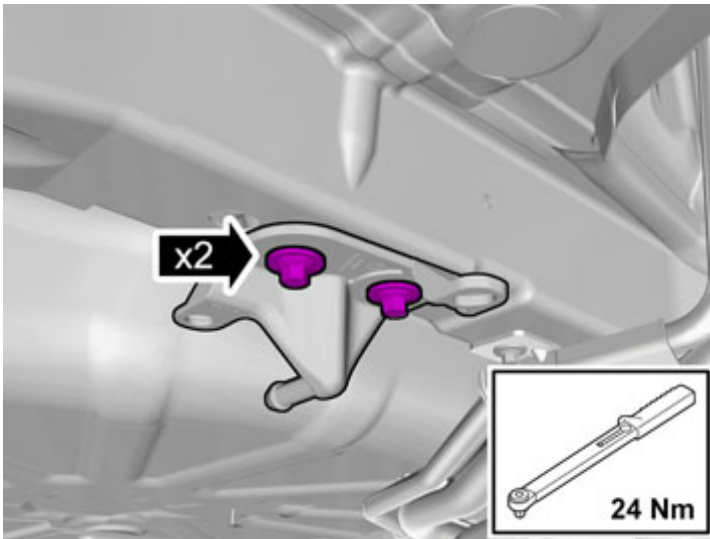
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8



IMG-357576

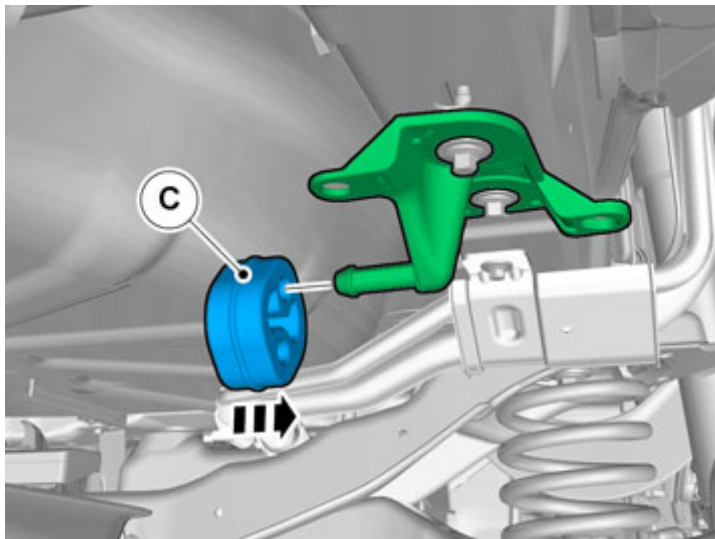
Install the screws.

Tightening torque: M8 , 24 Nm

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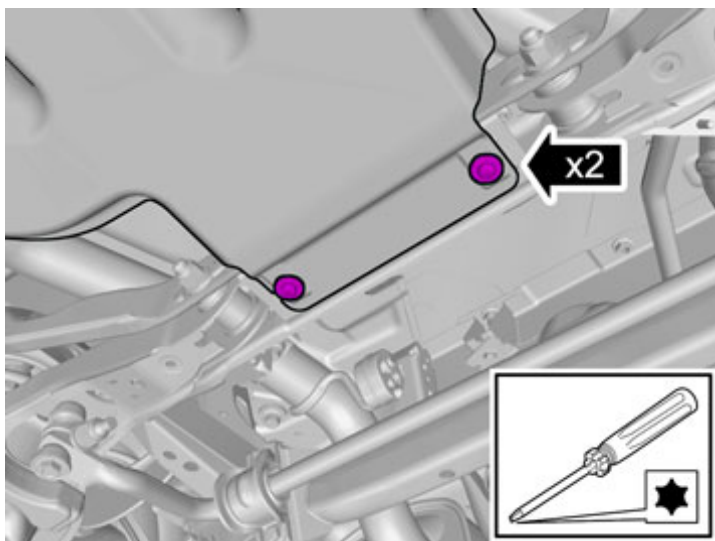
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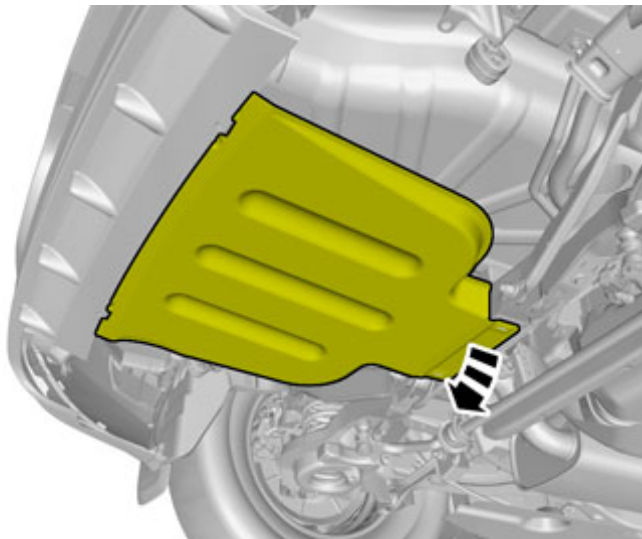
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Remove the screws.

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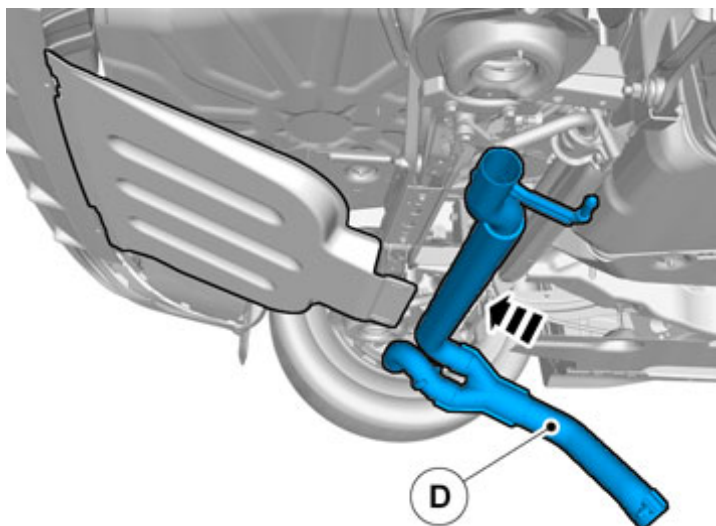
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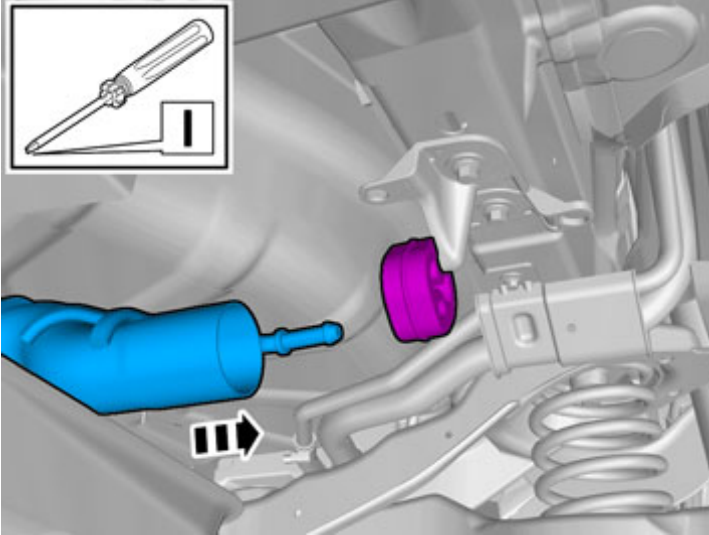


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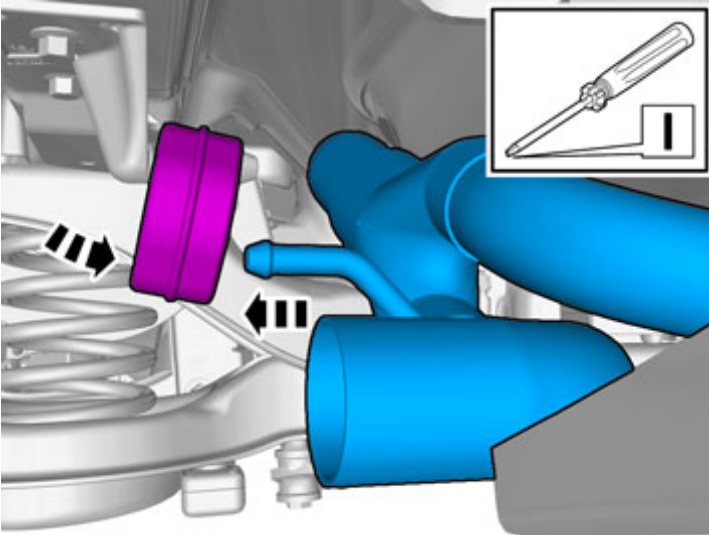
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IMG-357591

14

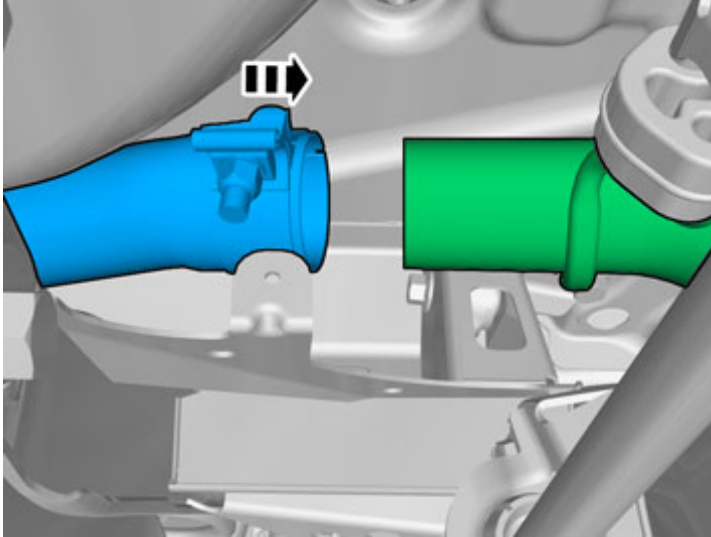


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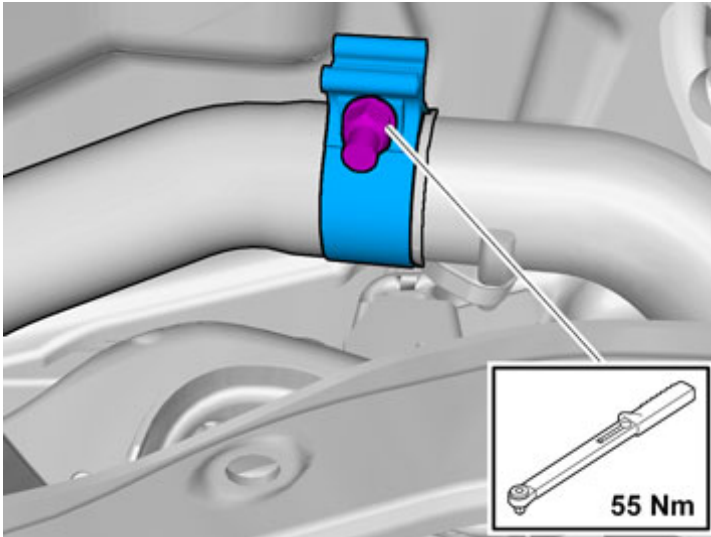
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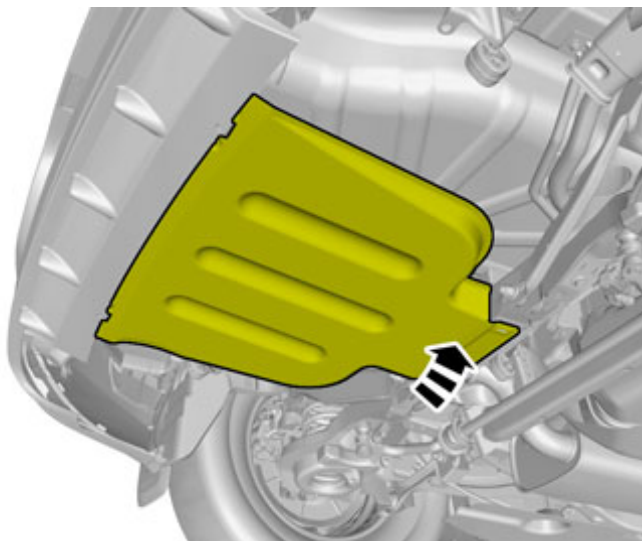
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Tighten the nut.

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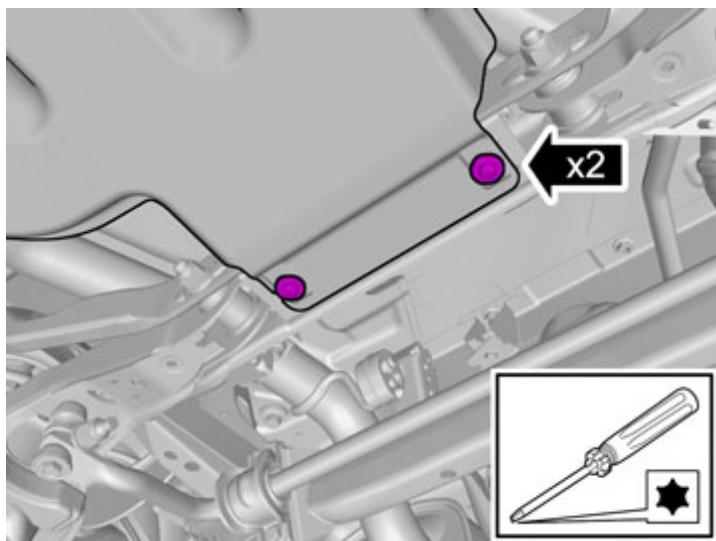
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IMG-357691

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IMG-357498

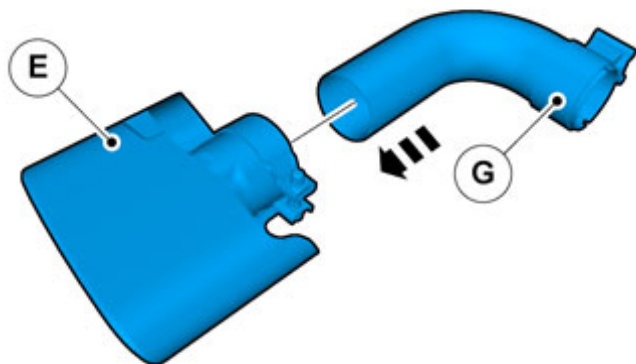
Install the screws.

Applies to the left-hand side:

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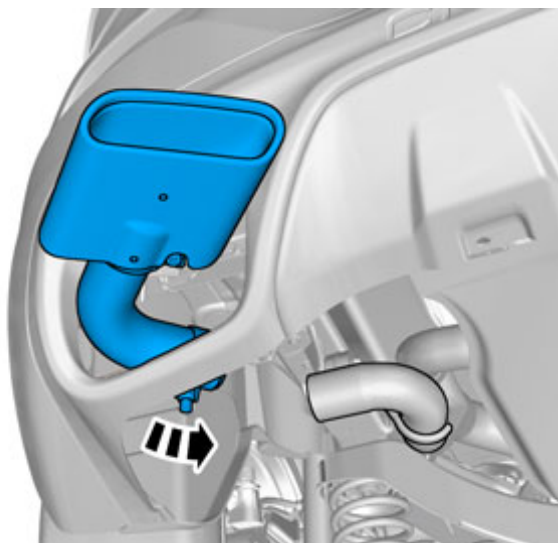
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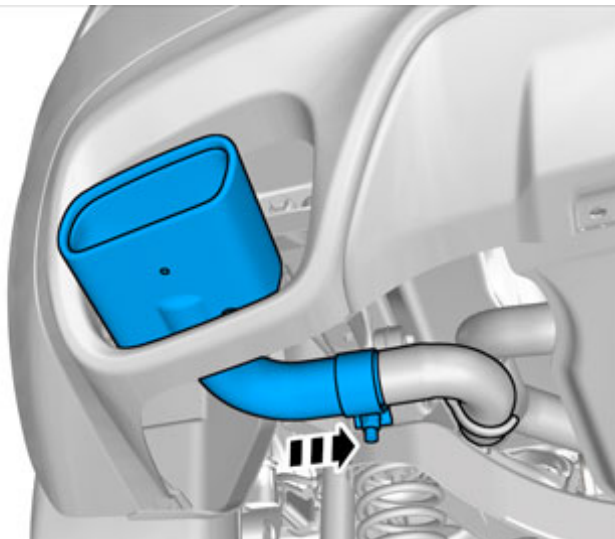
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Caution!
Make sure not to damage painted surfaces.

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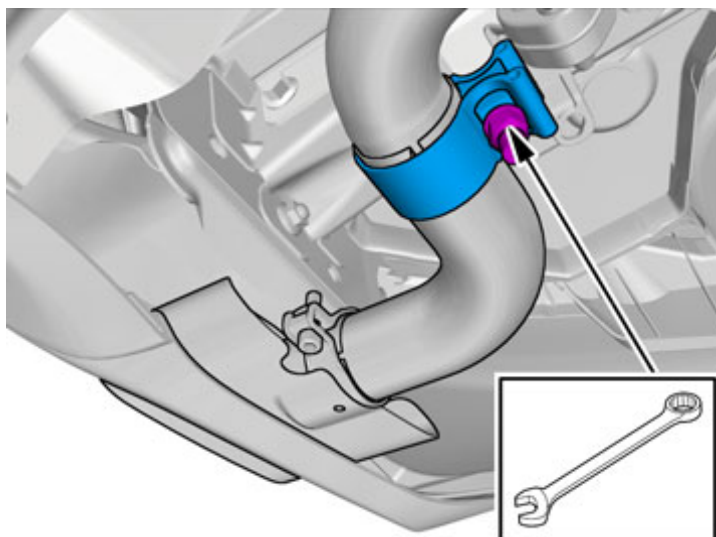
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22



IMG-357871

Note!
Do not fully tighten the nut yet.

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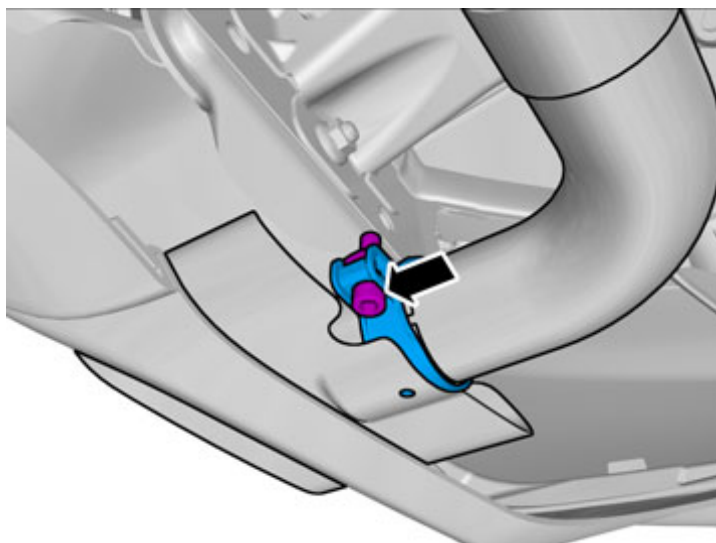
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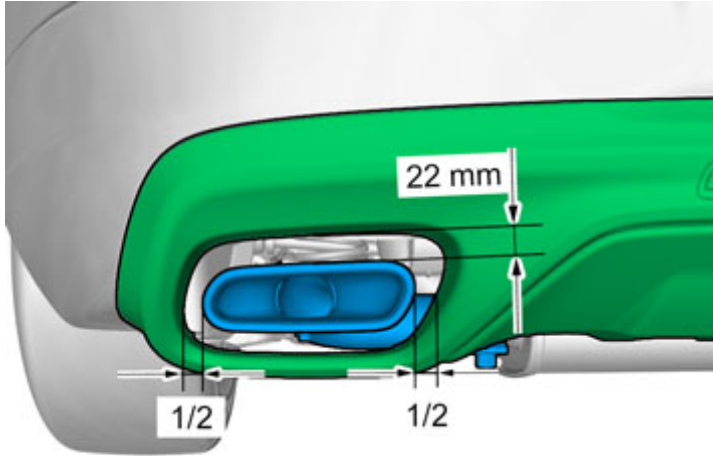
IMG-371885

Note!
Only tighten the bolt finger tight at this stage.

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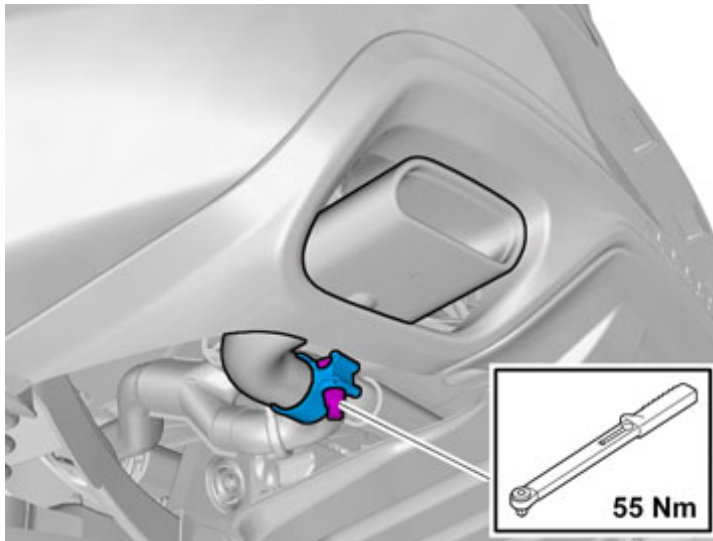
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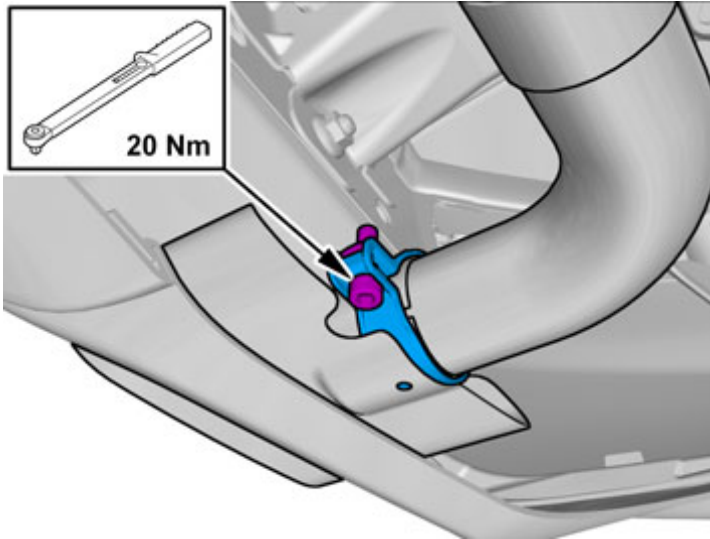
Tighten the nut.

IMG-357877

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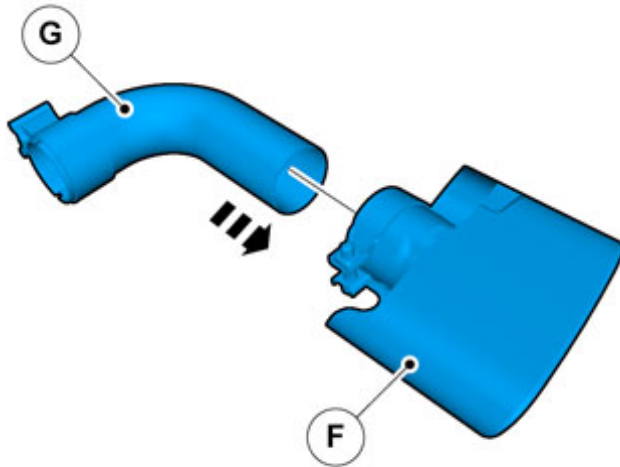


IMG-357878

Tighten the screw.

Applies to the right-hand side

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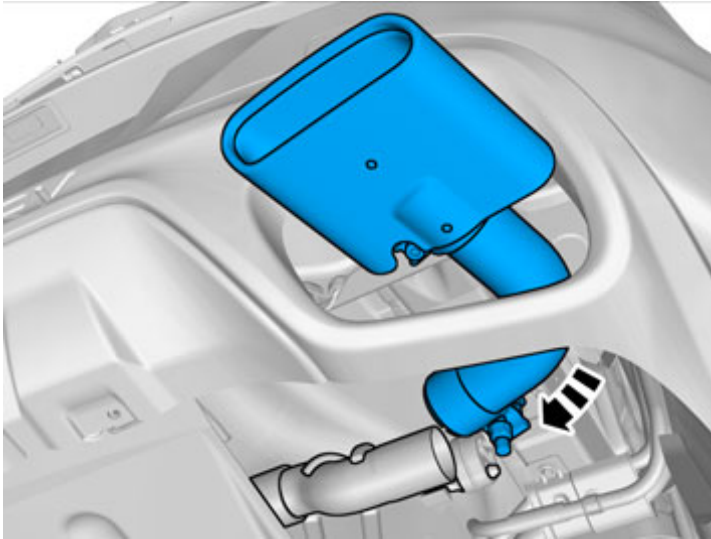


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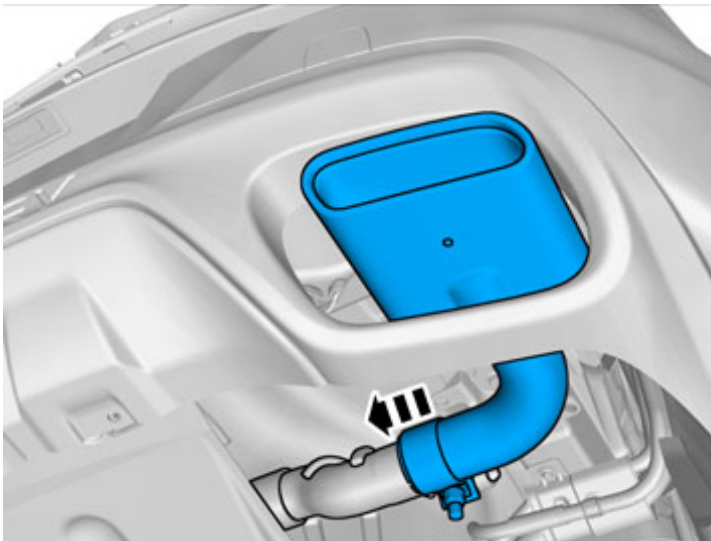
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IMG-357906

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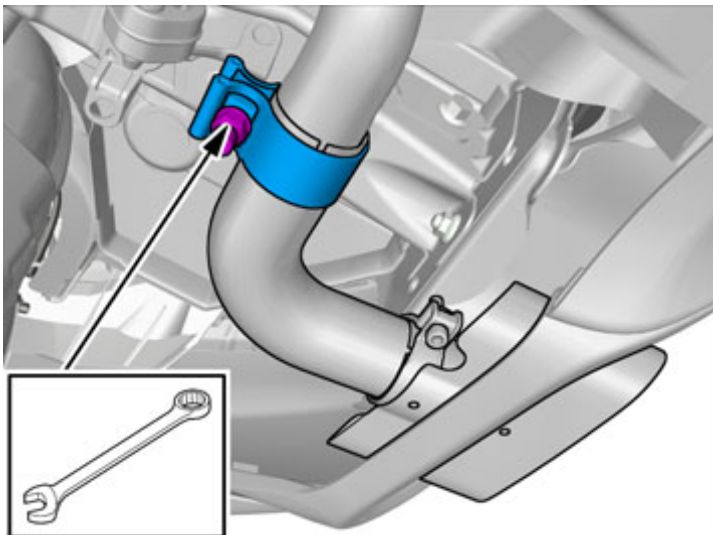


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IMG-357881

Note!

Do not fully tighten the nut yet.

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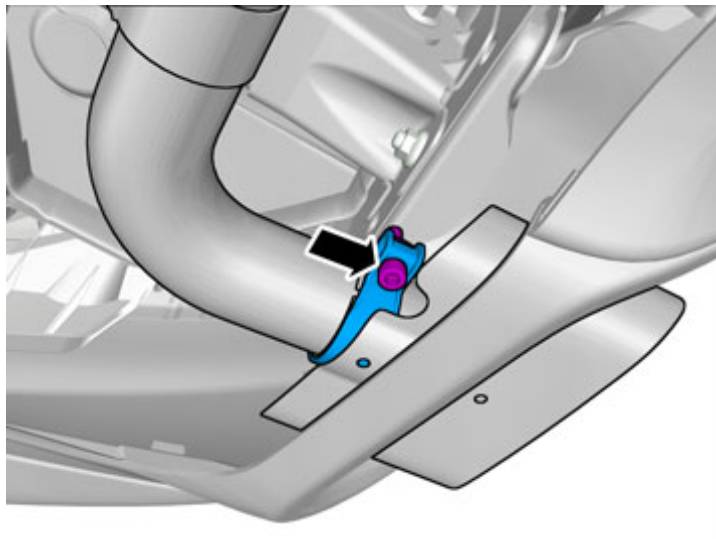


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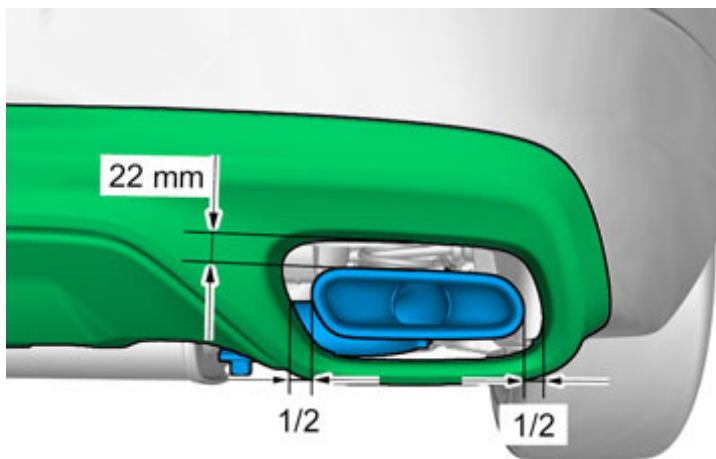


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Note!

Only tighten the bolt finger tight at this stage.

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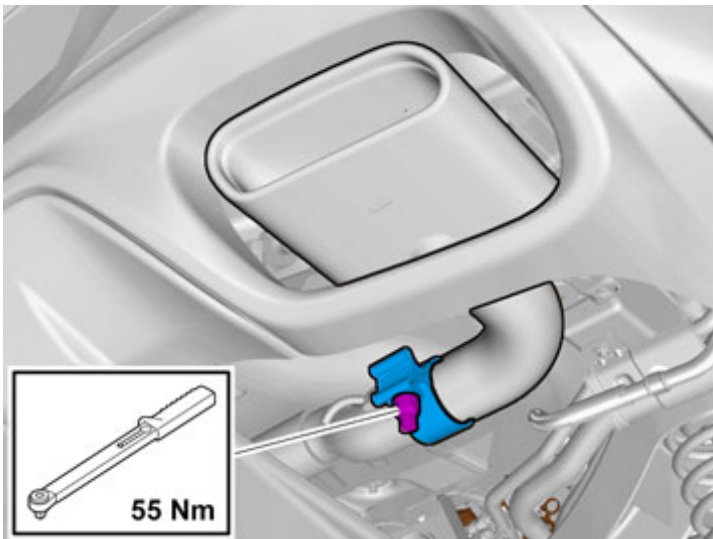


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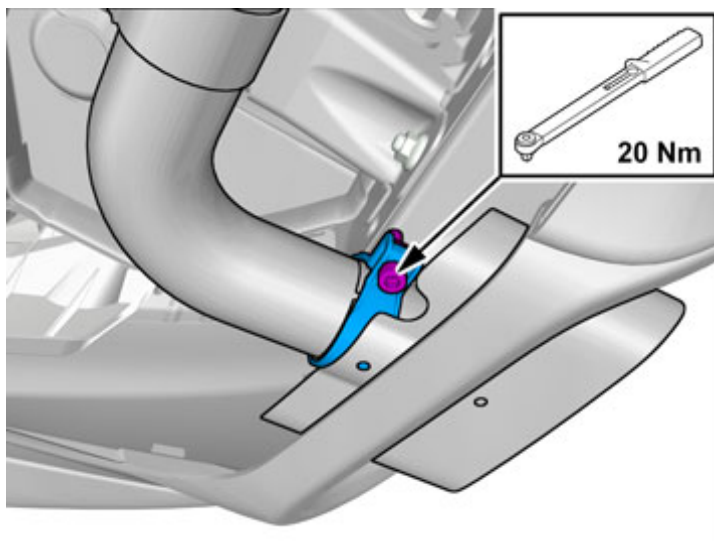
35



IMG-357913

Tighten the nut.

36



IMG-357917

Tighten the screw.