

# Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

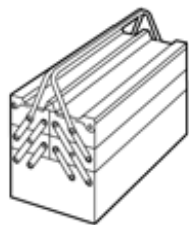
**Instruction No** 31373271    **Version** 1.0    **Part. No.** 31399333, 31399334, 31399335

## End pipes, double, integrated



IMG-378332

### Equipment



IMG-345497



IMG-256903

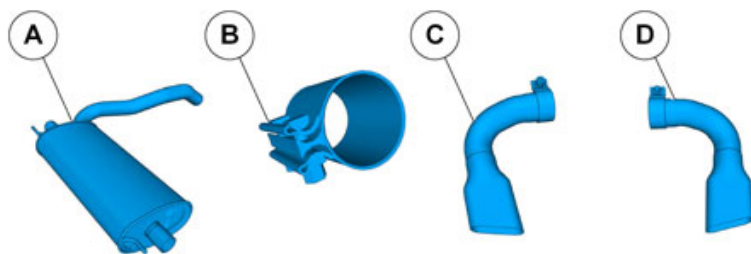


IMG-239664

**Nm**  
**lbf.ft**

# Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden



IMG-378474

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Volvo Car Corporation Gothenburg, Sweden

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## Information

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1

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

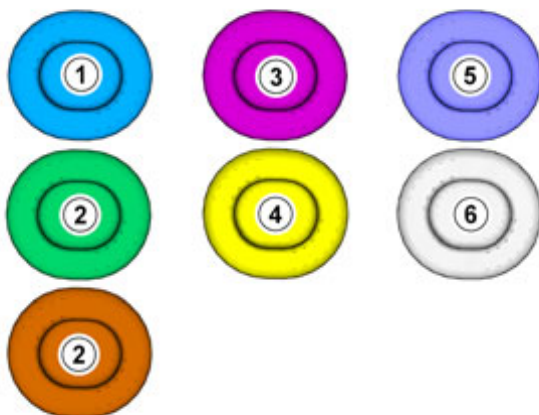
In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

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## Color symbols

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2



IMG-363036

### Note!

This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

1. Used for focused component, the component with which you will do something.
  2. Used as extra colors when you need to show or differentiate additional parts.
  3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
  4. Used when the component is not fully removed from the vehicle but only hung to the side.
  5. Used for standard tools and special tools.
  6. Used as background color for vehicle components.
- 

## Removal

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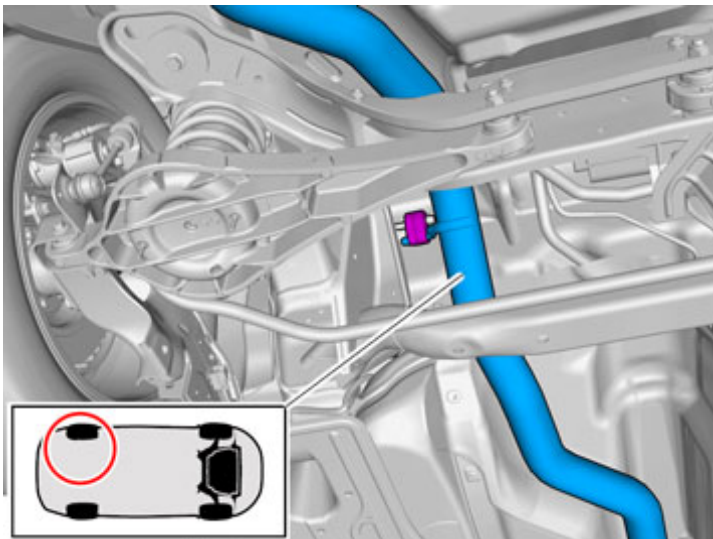
**Applies to vehicles with single end pipe**

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# Installation instructions, accessories

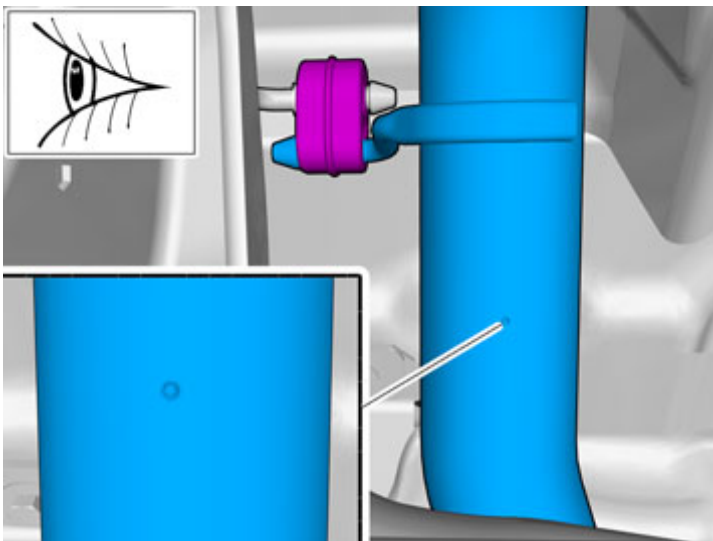
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3



IMG-350911

4

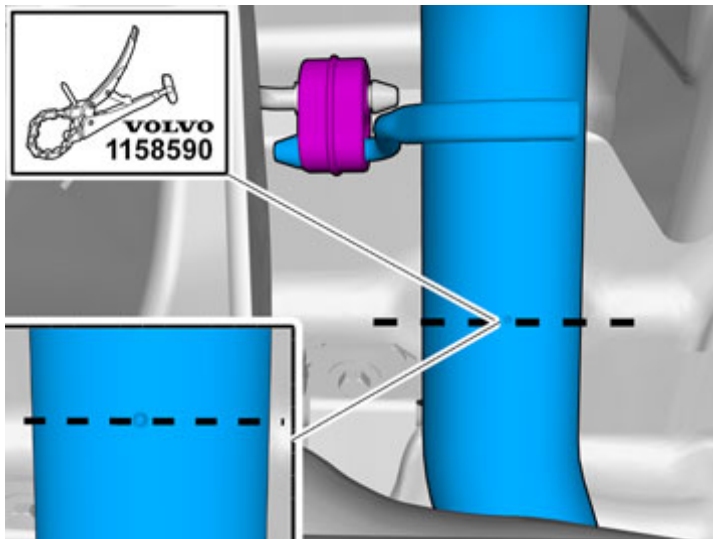


IMG-350971

# Installation instructions, accessories

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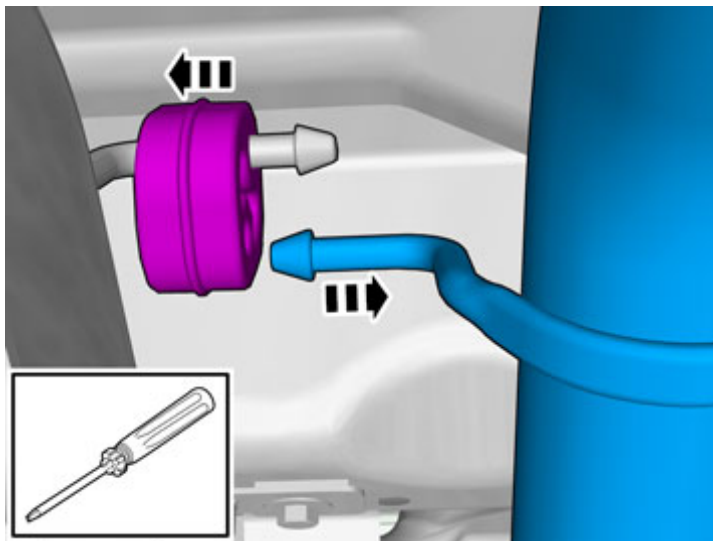
5



IMG-350912

**Use:** Pipe cutter

6

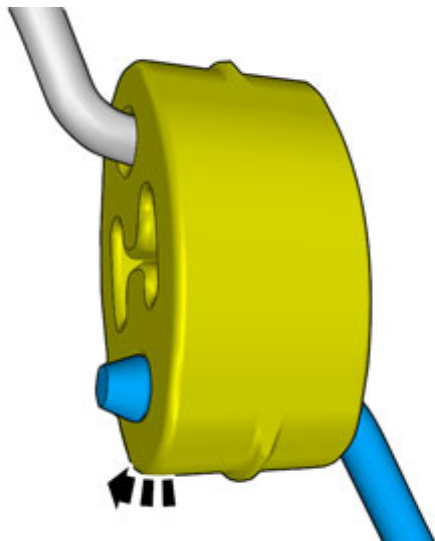


IMG-350913

# Installation instructions, accessories

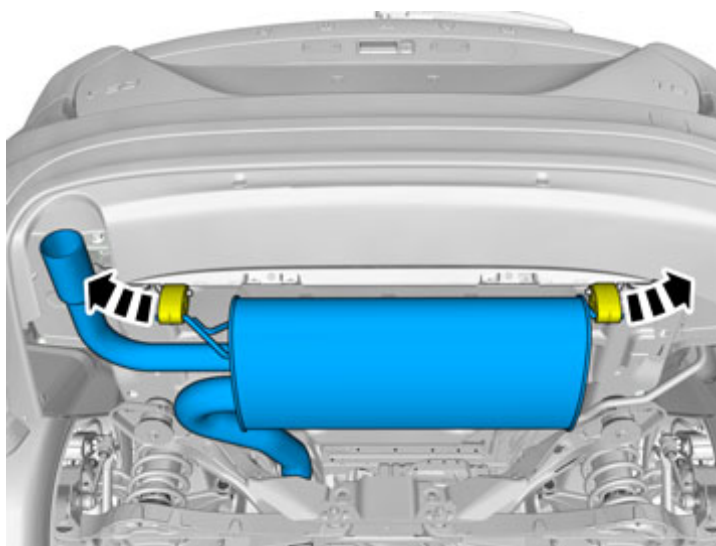
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7



IMG-338864

8

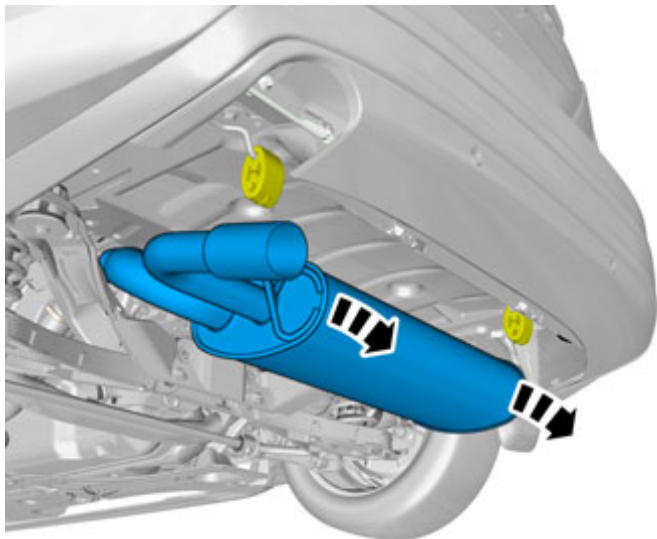


IMG-378495

# Installation instructions, accessories

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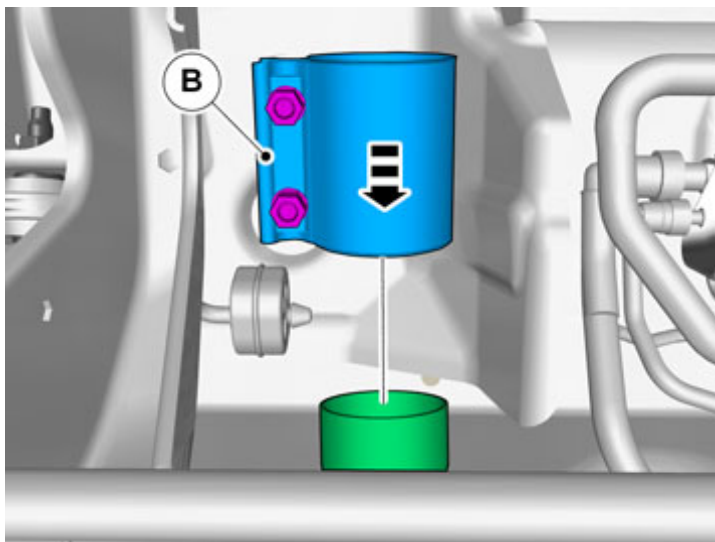
9



IMG-378509

## Accessory installation

10

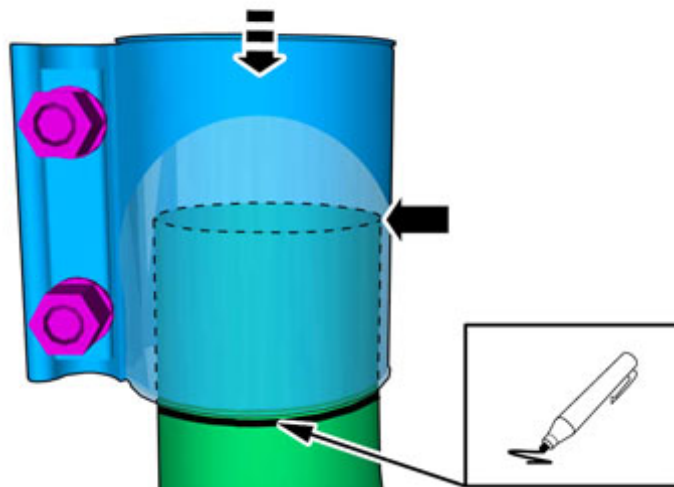


IMG-351023

# Installation instructions, accessories

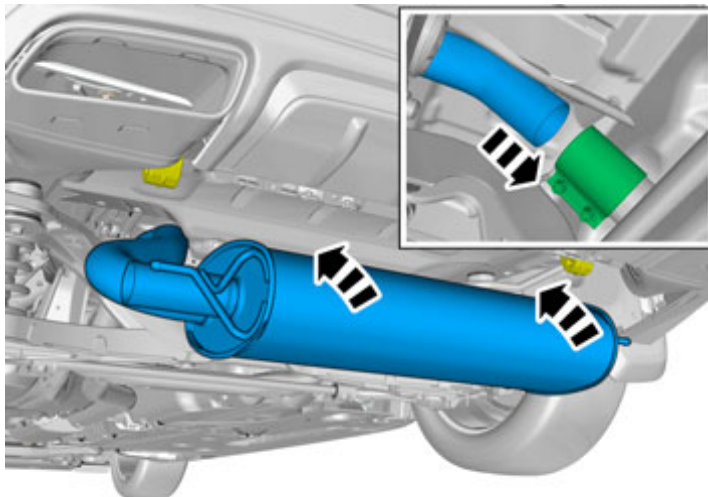
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11



IMG-351061

12



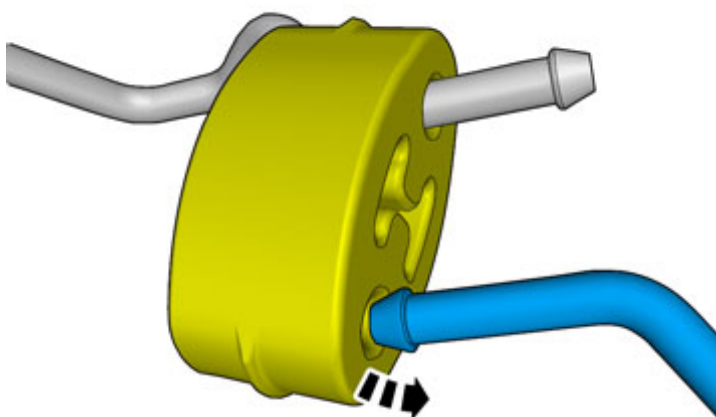
IMG-378510



# Installation instructions, accessories

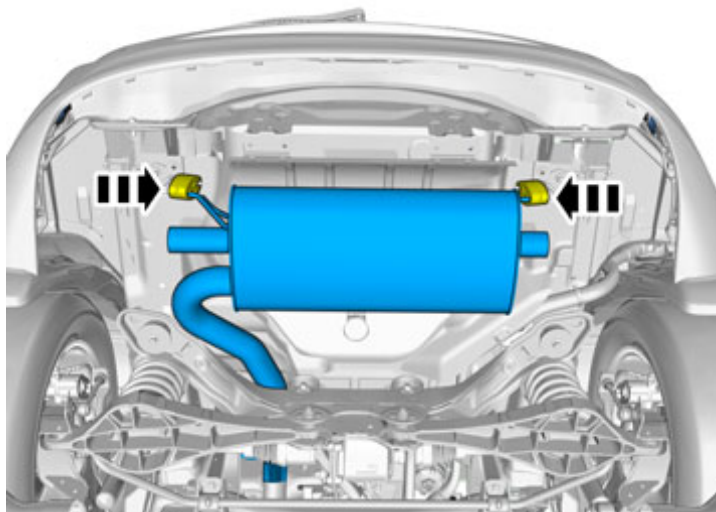
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IMG-338862

14

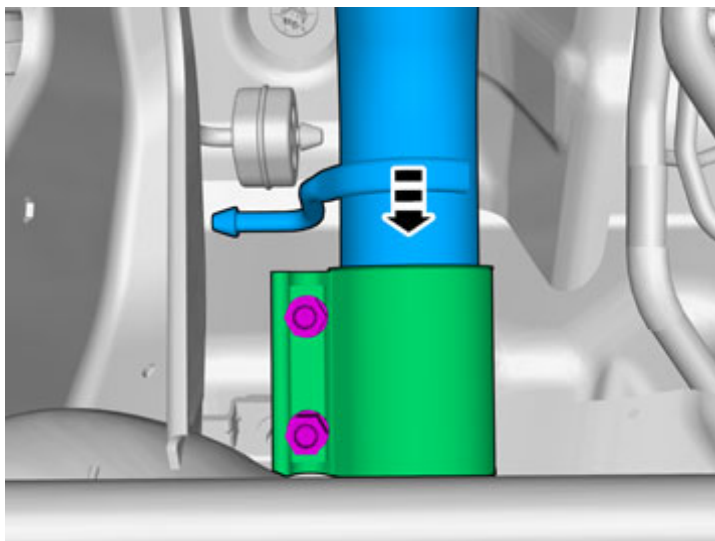


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# Installation instructions, accessories

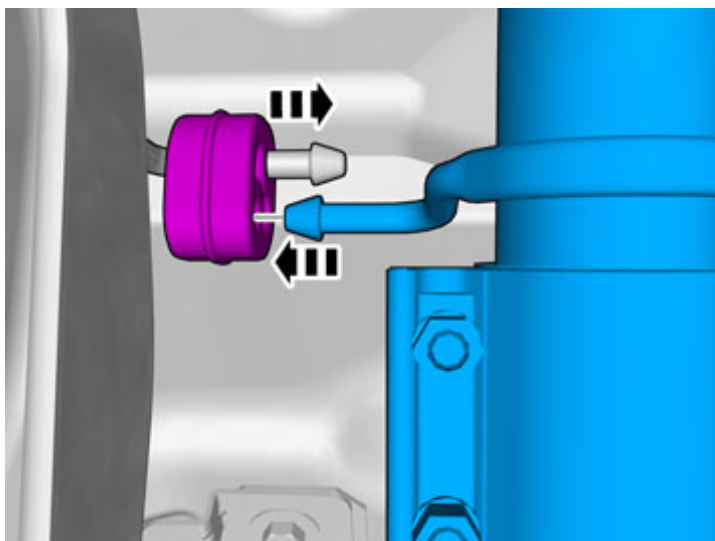
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IMG-351027

16

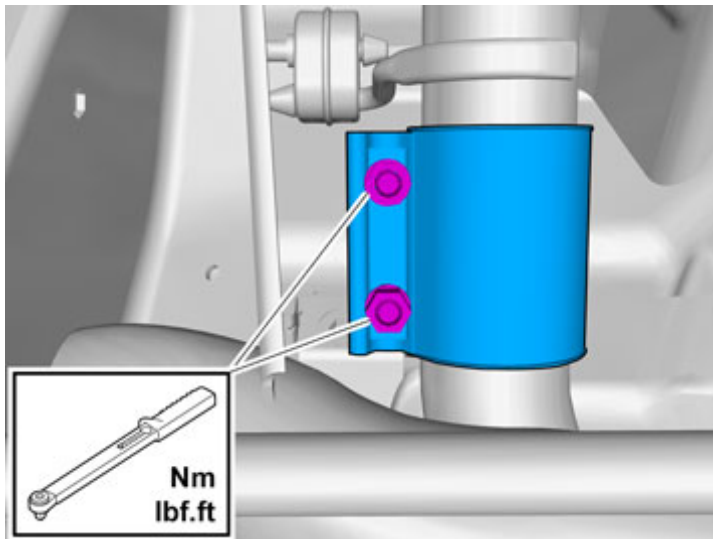


IMG-351031

# Installation instructions, accessories

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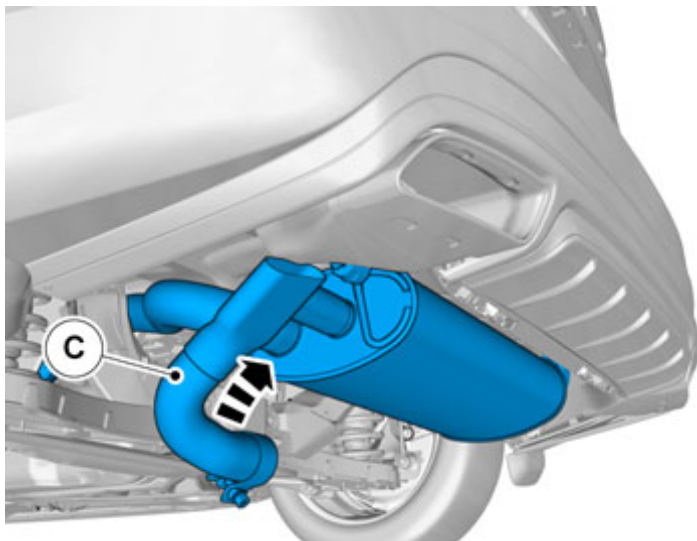
17



IMG-351047

**Tightening torque:** M10 , 50 Nm

18



IMG-378326

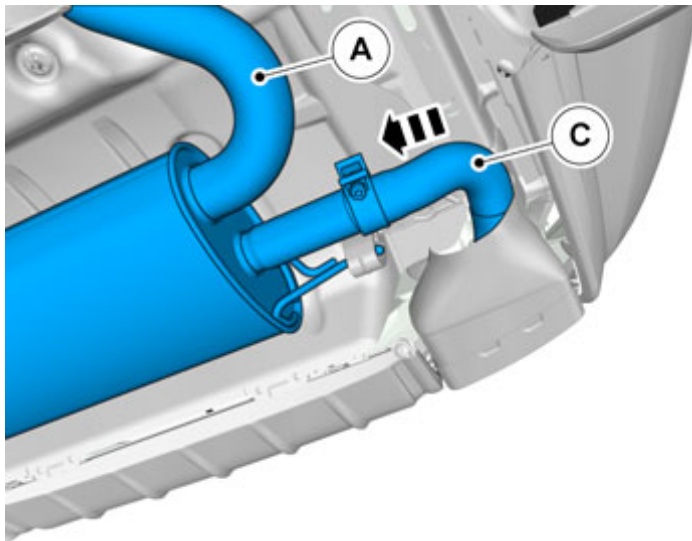
**Note!**

The Diffuser (accessory) must be installed on the vehicle.

# Installation instructions, accessories

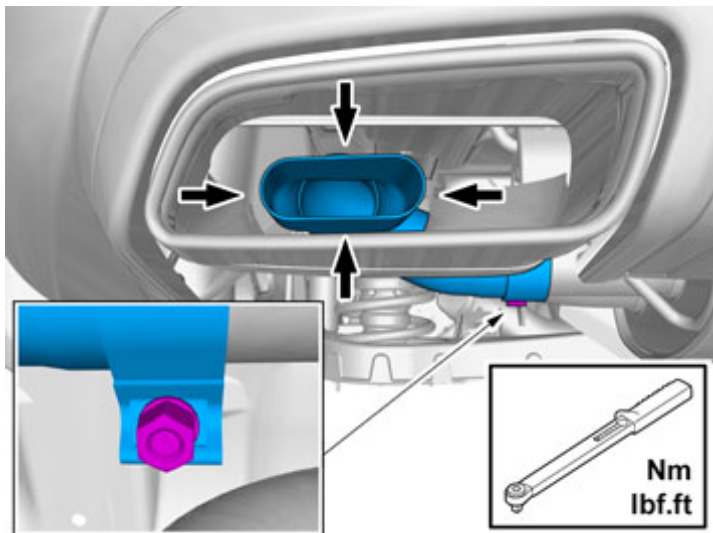
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20



IMG-378331

On both sides.

**Tightening torque:** M10 , 50 Nm

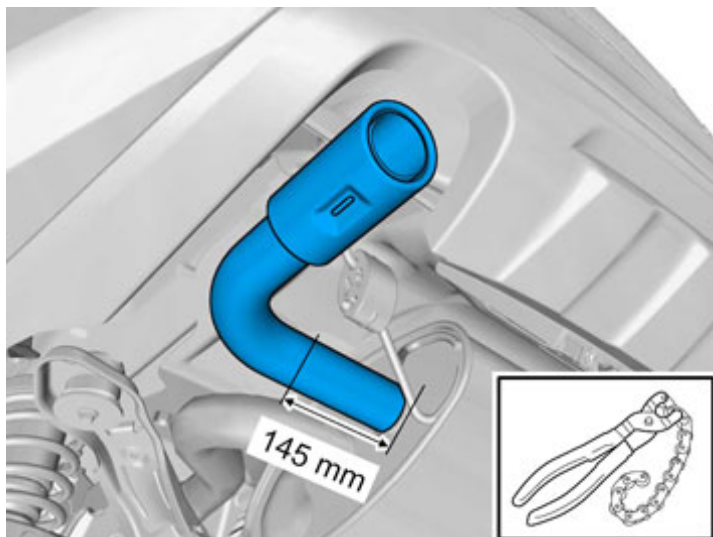
**Removal**

**Applies to vehicles with double end pipe**

# Installation instructions, accessories

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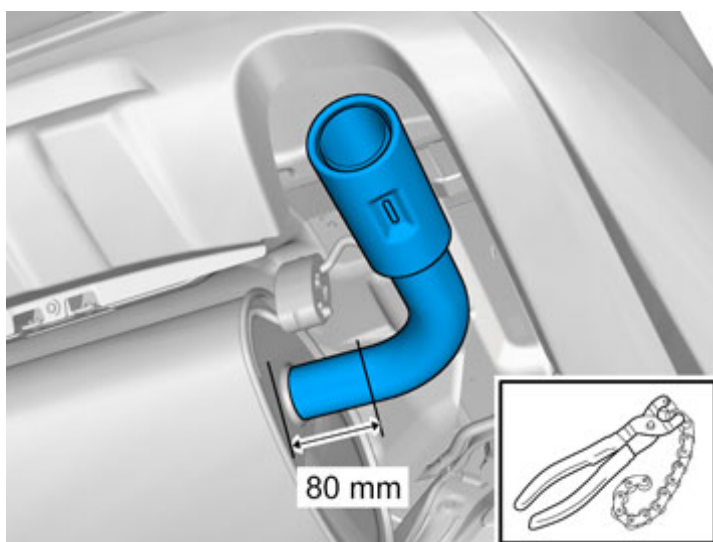
21



IMG-339297

**Use:** Pipe cutter

22



IMG-338494

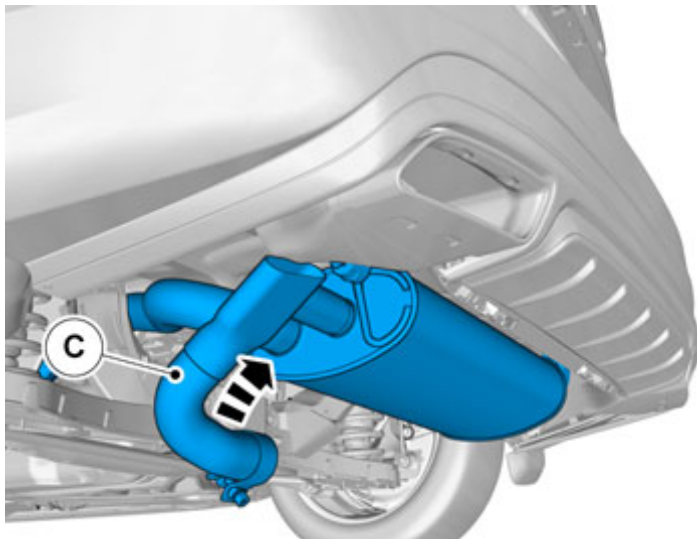
**Use:** Pipe cutter

**Accessory installation**

# Installation instructions, accessories

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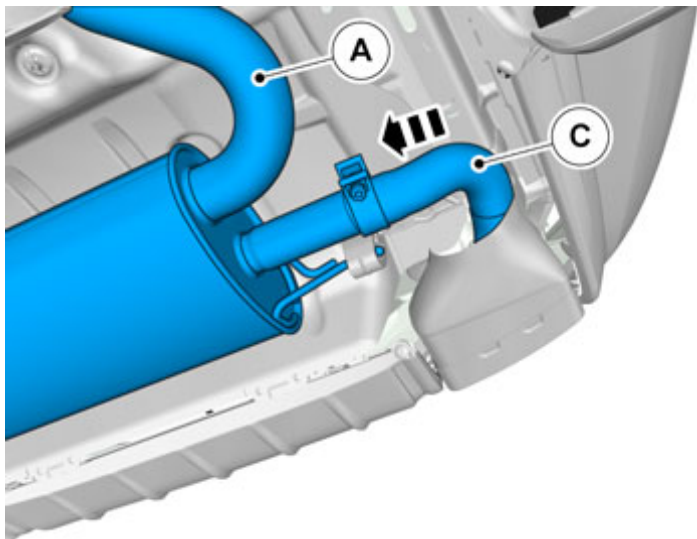


IMG-378326

**Note!**

The Diffuser (accessory) must be installed on the vehicle.

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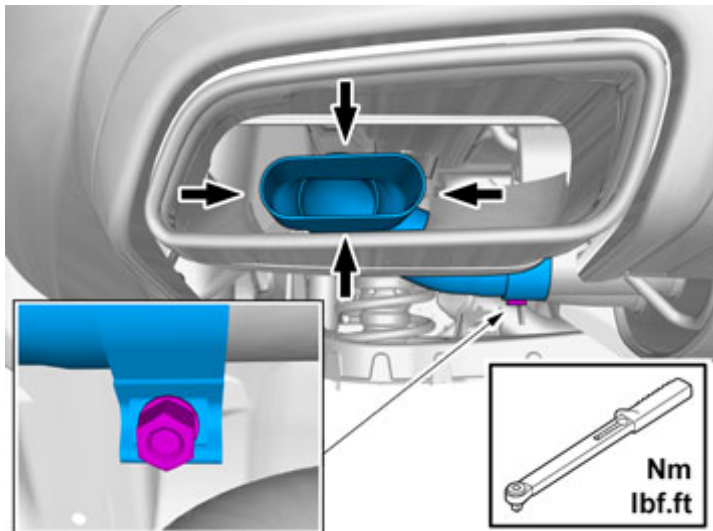


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# Installation instructions, accessories

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IMG-378331

On both sides.

**Tightening torque:** M10 , 50 Nm