Volvo Car Corporation Gothenburg, Sweden

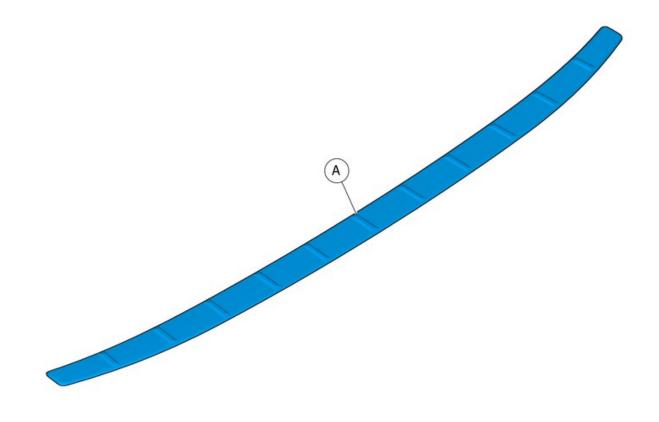
 Instruction No
 Version
 Part. No.

 31439241
 1.1
 31439240

Bumper cover

| Materials | |
|--------------|-------------|
| Designation | Part number |
| Isopropanol | |
| Masking tape | |

Equipment | MG-345497 | MG-397698 |

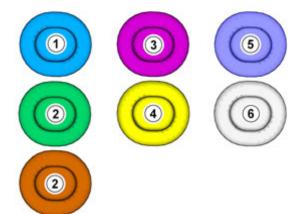


IMG-407105

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| | Information |
|---|--|
| 1 | Read through all of the instructions before starting installation. |
| | Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation. |
| | Ensure that all tools stated in the instructions are available before starting installation. |
| | Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps. |
| | In the event of any problems with the instructions or the accessory, contact your local Volvo dealer. |
| | Conditions |
| 2 | When installing, the car must retain a temperature of 20 degrees C. |
| | After installation, the car must not be washed for 48 hours |
| | Color symbols |
| 3 | |



IMG-363036

Note!

This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

- 1. Used for focused component, the component with which you will do something.
- 2. Used as extra colors when you need to show or differentiate additional parts.
- Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
- 4. Used when the component is not fully removed from the vehicle but only hung to the side.
- 5. Used for standard tools and special tools.
- 6. Used as background color for vehicle components.

Preparation

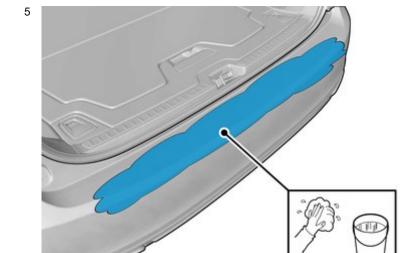
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4

IMG-412008

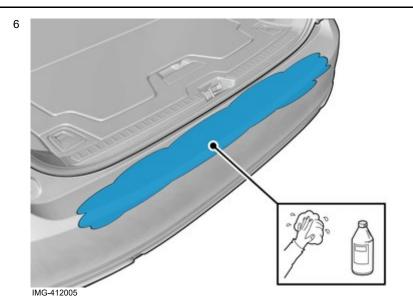
Open the tailgate.





Clean the surface.

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Wipe off

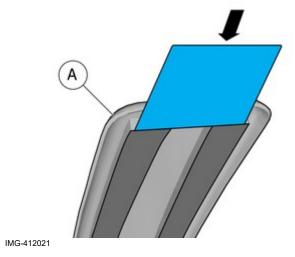
Use: , Isopropanol

Allow to dry.

Accessory installation

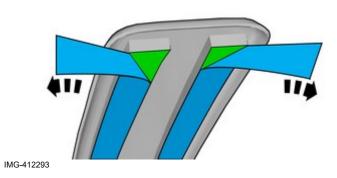
7

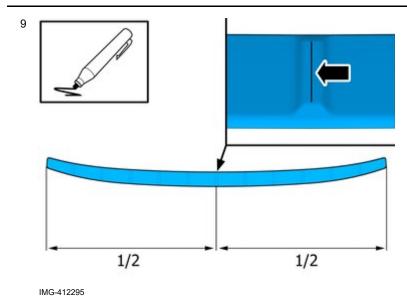
Remove the marked part.



8

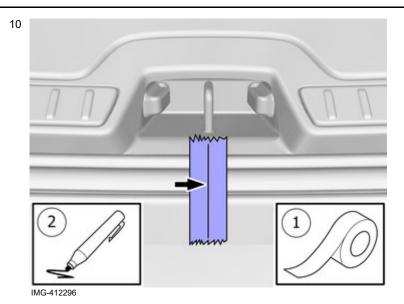
Fold the protective film forward



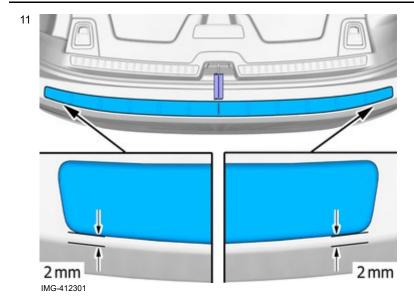


Mark the centre.

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- 1. Use: , Masking tape
- 2. Mark the centre.



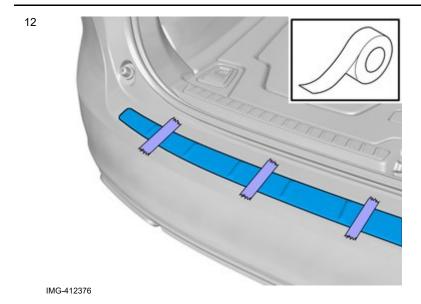
Install component that comes with the accessory kit.

Place the component where indicated in the graphic.

Measure

Use: Vernier caliper

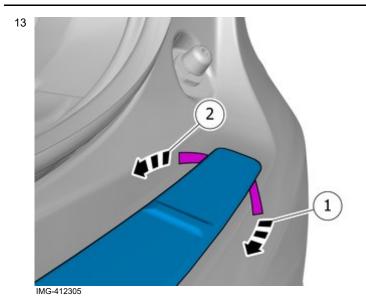
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Note! Note the position.

Allow the Bumper Protection to adhere to the Bumper Cover as indicated.

Use: , Masking tape

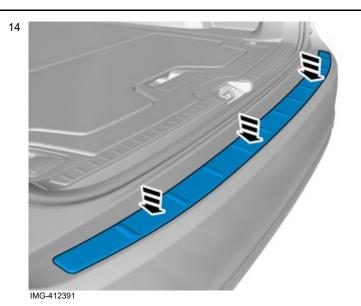


Note!

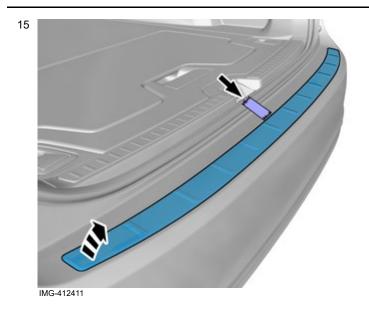
Note the position.

Remove the protective film.

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Thoroughly press, by hand, all over the Bumper Protection to make it cling properly.



Remove the tape.

Remove the protective film.