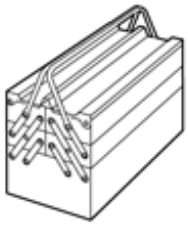
Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

Instruction No	Version	Part. No.
31454903	1.0	31405580, 31454902, 31454901, 31405861

Sport exhaust system, R-design

Equipment



IMG-345497

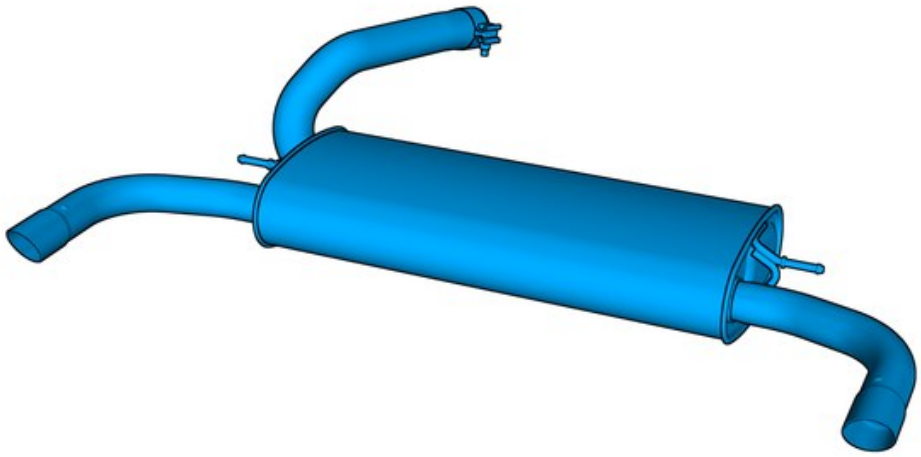


IMG-240693



IMG-239664

Nm
lbf.ft



IMG-412170

Information

1

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

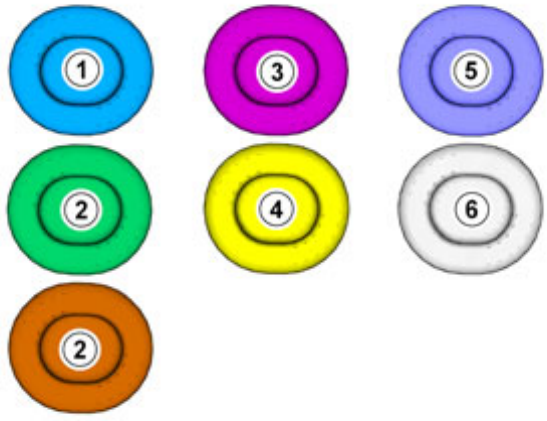
Conditions

2

Note!
R-design diffuser must be installed on the vehicle.

Color symbols

3



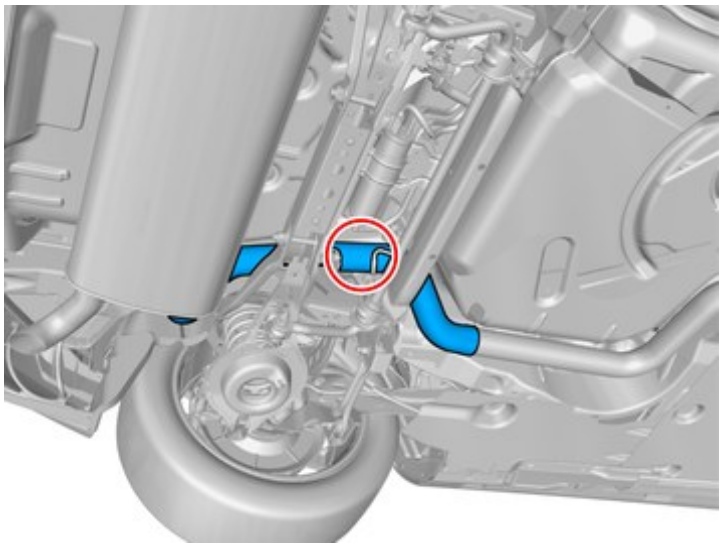
IMG-363036

Note!
This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

1. Used for focused component, the component with which you will do something.
2. Used as extra colors when you need to show or differentiate additional parts.
3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
4. Used when the component is not fully removed from the vehicle but only hung to the side.
5. Used for standard tools and special tools.
6. Used as background color for vehicle components.

Removal

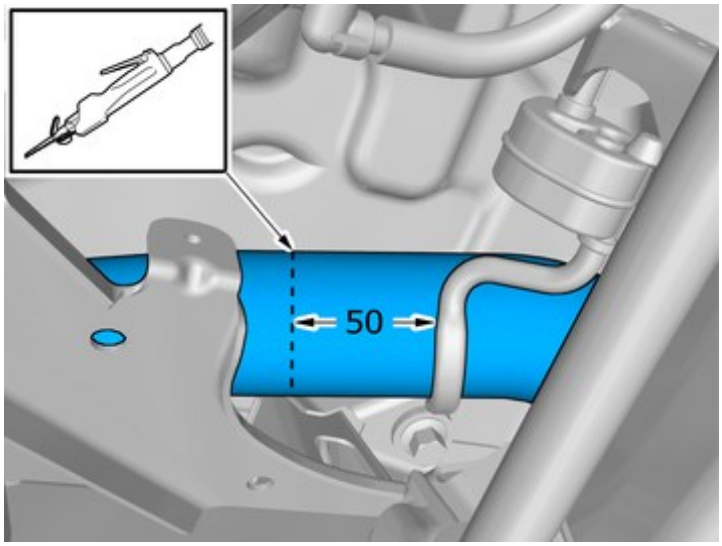
4



IMG-406830

Note!
Orientation view

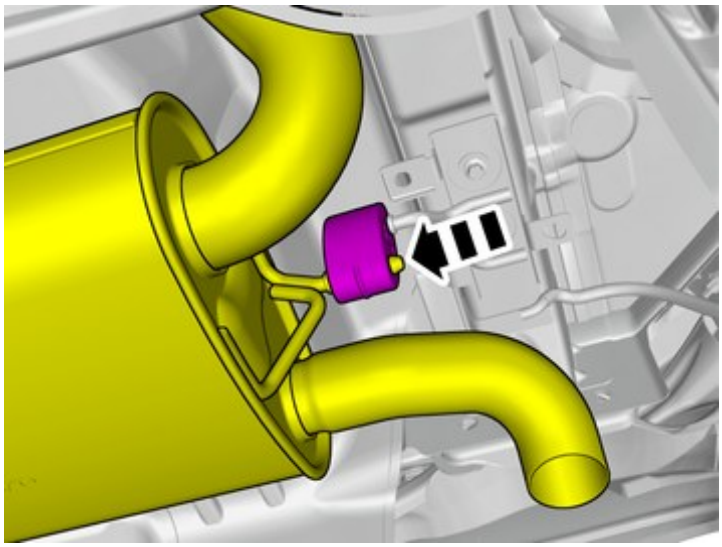
5



IMG-406831

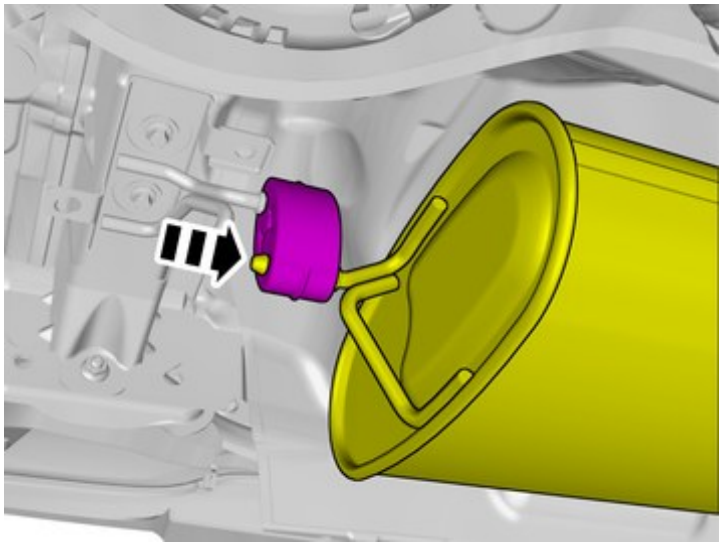
Use: Air-powered keyhole saw

6



IMG-406860

7



IMG-406861

8



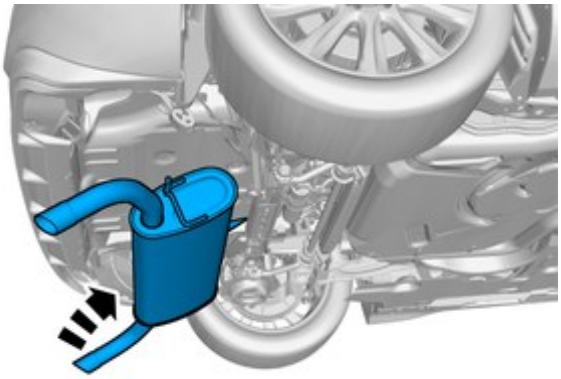
IMG-406864

Remove the marked part.

The part is not to be reused.

Accessory installation

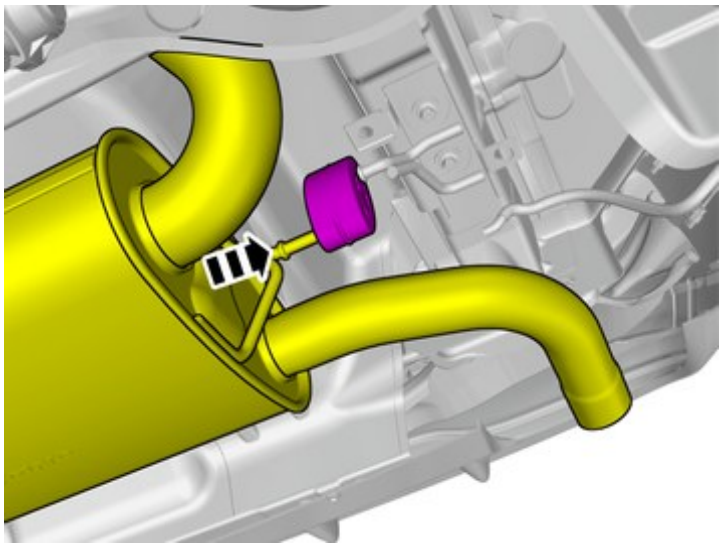
9



IMG-406881

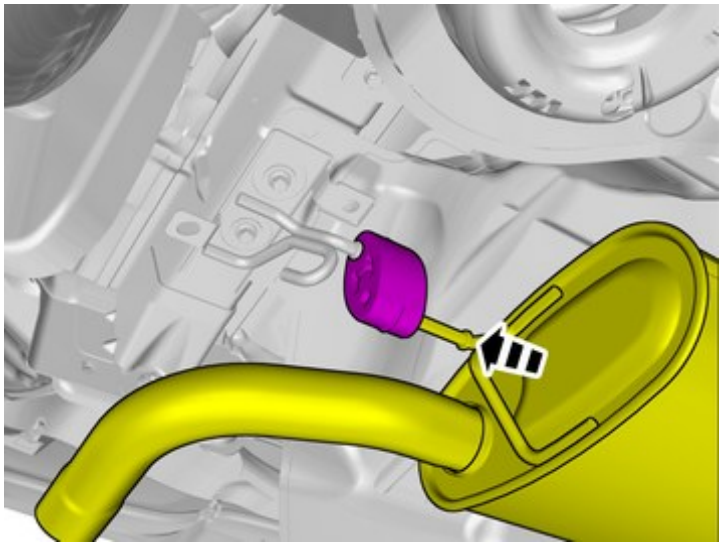
Install component that comes with the accessory kit.

10



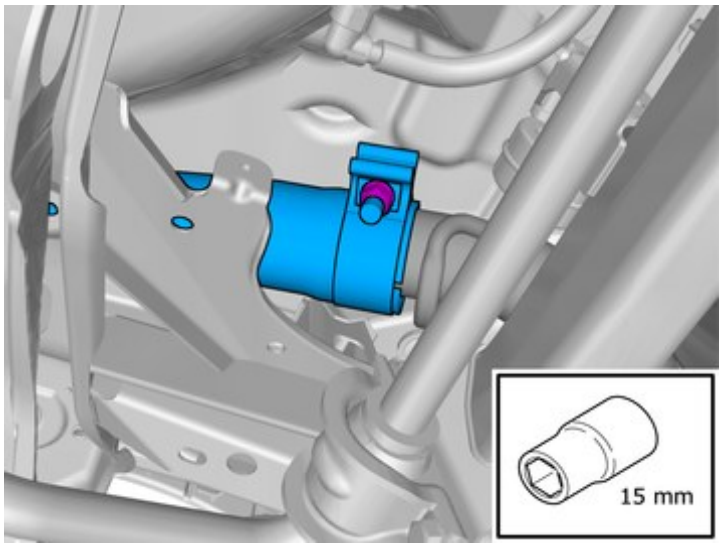
IMG-406920

11



IMG-406921

12



IMG-412197

Tighten the nut.

Tightening torque: M10 , 50 Nm