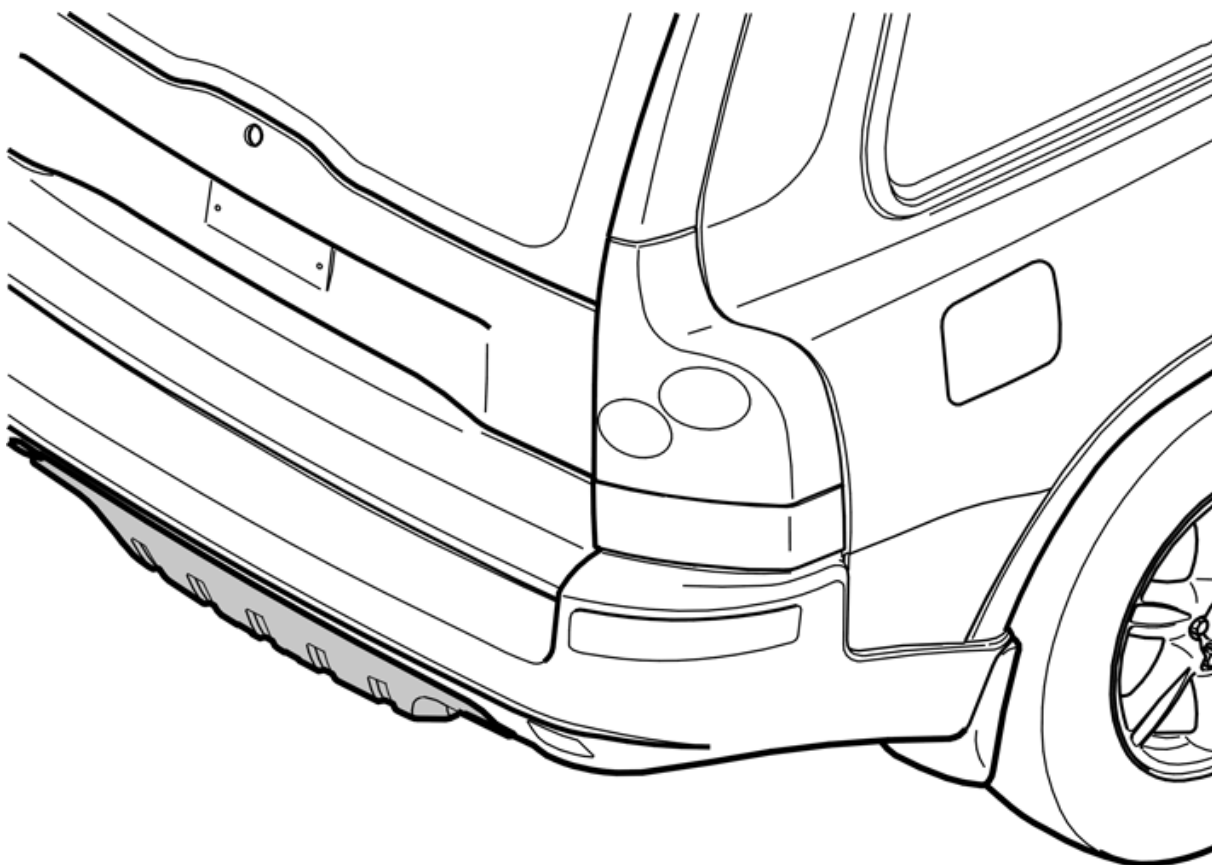


# Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

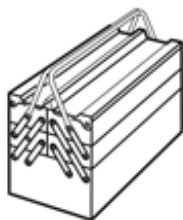
**Instruction No** 9172706  
**Version** 1.2  
**Part. No.** 8670931

## Rear skid plate



R8600909

### Equipment



A0000162



A0000163

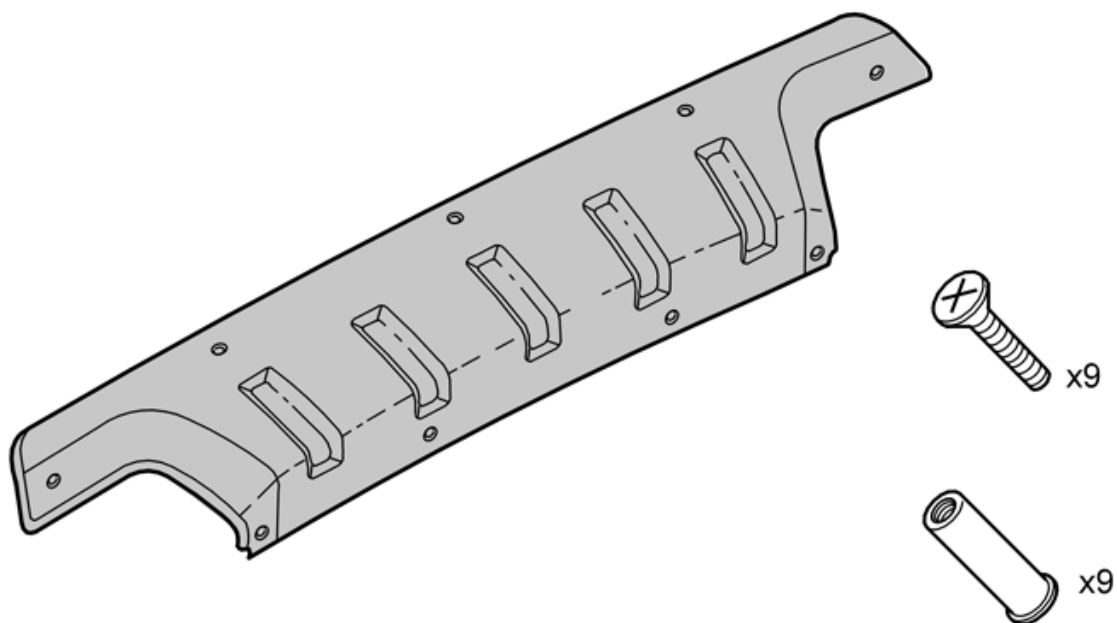


Nm  
lbf.ft

A0000161

# Installation instructions, accessories

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R8600923

# Installation instructions, accessories

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Any comments on this publication? Please contact your nearest retailer. Thank You!

|                |        |         |
|----------------|--------|---------|
| Publ.no:       | Issue: | Kit no: |
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IMG-213320

# Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

## INTRODUCTION

Read through all of the instructions before starting installation.

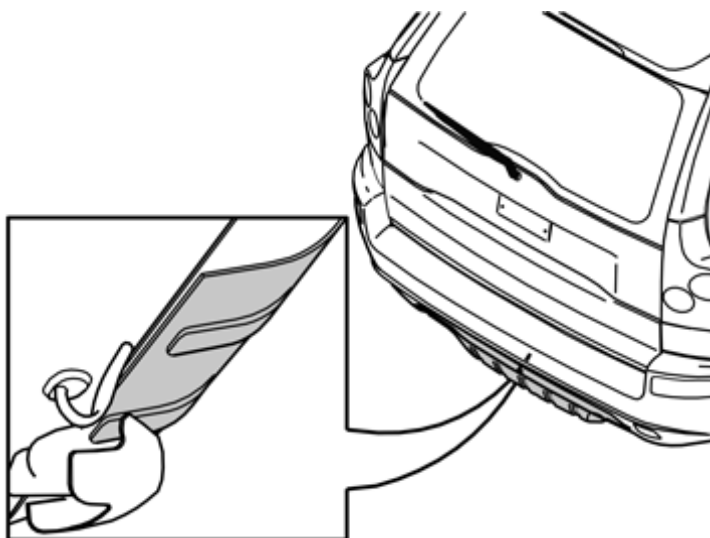
Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

1

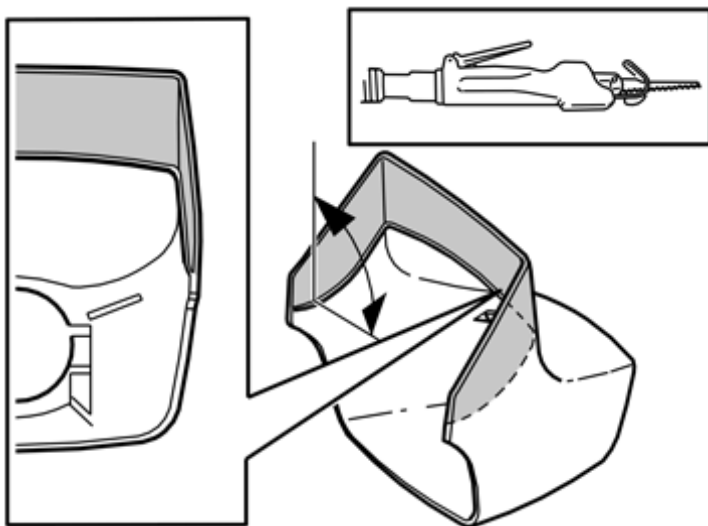


R8600924

### Applies to cars with detachable towbars (EU/AUS)

Remove the cover from the towbar.

2



R8902736

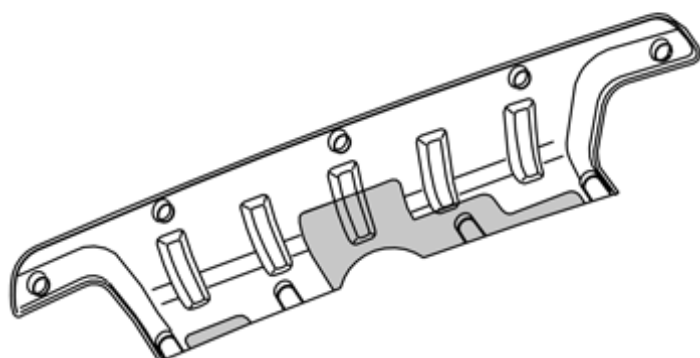
### Applies to cars with older model detachable towbars (EU/AUS)

Cut out the cover following the markings on the inside  
Even off the edges using a file.

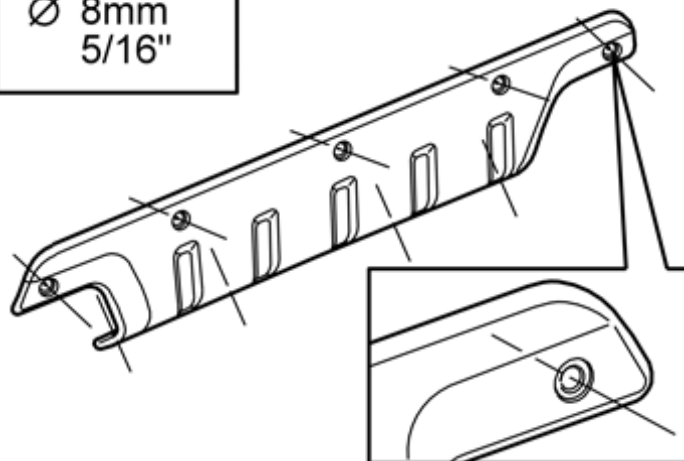
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A technical line drawing of a metal bracket. It features a long, flat base with four vertical slots of varying widths. Four screws are shown: two are already inserted into the top of the bracket, and two are shown being inserted into the bottom. The bracket has a curved end on the right side.

3B



4



If necessary, even off the edges using a small round file.

# Installation instructions, accessories

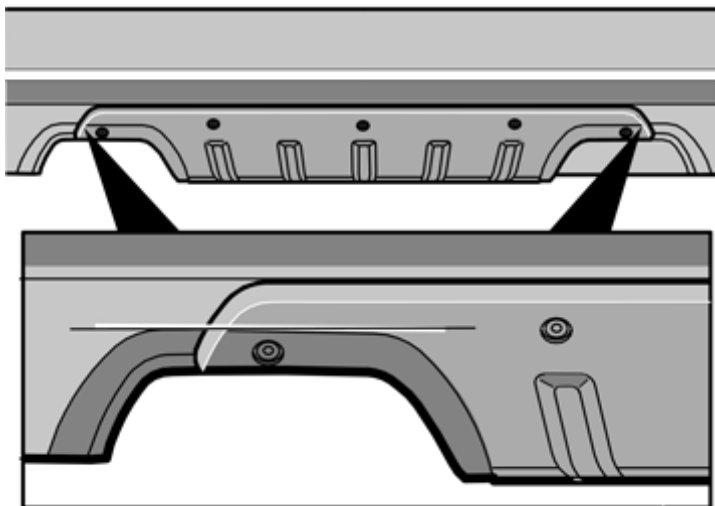
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5

## Applies to all models

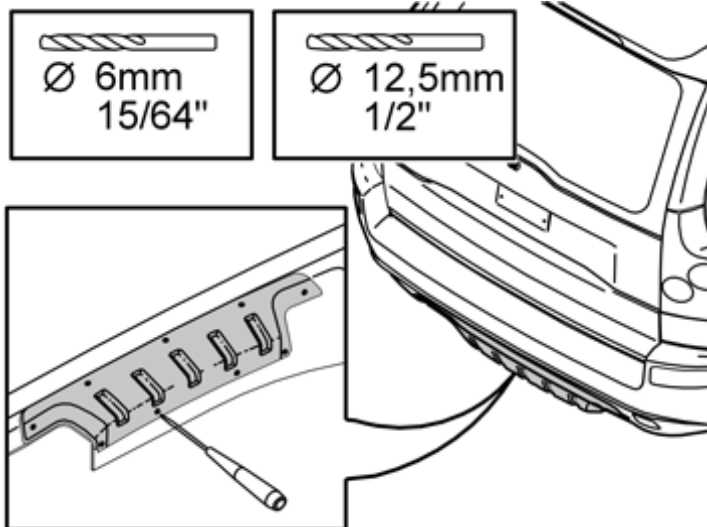
Clean the section of the bumper surface that will be covered by the skid plate.

6A



R8600980

6B



R8600925

### Illustration A

#### Note!

Two people are required for this operation.

Align the skid plate at the sides by holding it in position so that it is aligned with the embossing at the exhaust pipe. If the car has a towbar, the skid plate must be aligned symmetrically with the vertical mounting brackets for the towbar.

Align the skid plate vertically so that the embossing is at the same level as the embossing on the bumper seen from immediately behind.

### Illustration B

Accurately mark the holes for the screws by pressing through the holes in the skid plate using a pointed tool

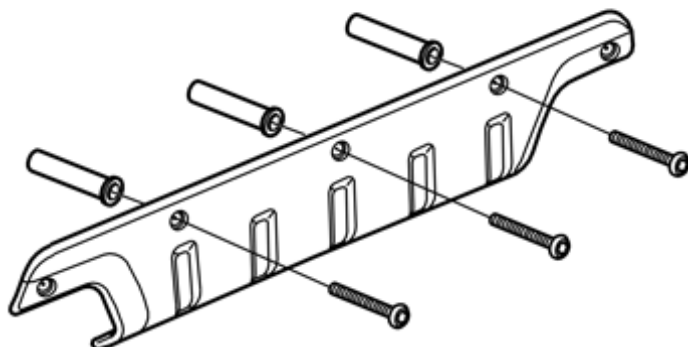
Remove the skid plate. First drill out the holes. Use a Ø 6 mm (15/64 ") diameter drill bit. Then enlarge the holes using a Ø 12.5 mm (1/2") diameter drill bit. Drill at right angles to the underlying surface. Do not enlarge the holes excessively or the rubber nut may not secure.

Remove any swarf. Clean around the edges of the holes.

# Installation instructions, accessories

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7A



**Illustration A**

Take three screws and thread them through the three upper / middle holes in the skid plate. Take three rubber nuts and screw them 2–3 turns on to the three screws. The rubber nuts must be turned so that the threaded ends enter into the holes in the bumper during installation.

**Illustration B**

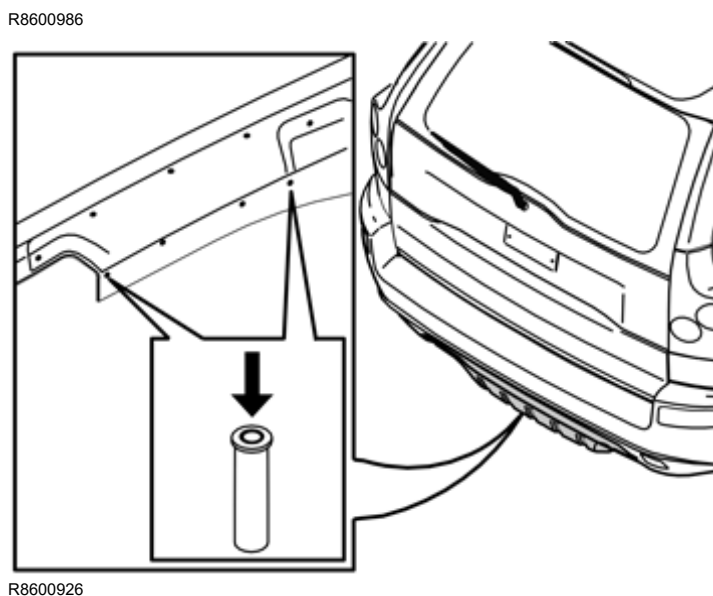
Press the other rubber nuts into place in the drilled holes in the bumper, with the threaded ends first

Press the skid plate all the way into place in the three upper / centre holes in the bumper

Screw in the other screws as far as they will go

Tighten the skid plate with the screws. Tighten to 1.5-2 Nm (1-1.5 lbf.ft.).

7B



8

**Applies to cars with detachable towbars (EU/AUS)**

Reinstall the cover on the towbar.