

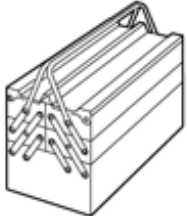
# Installation instructions, accessories

Volvo Car Corporation Gothenburg, Sweden

**Instruction No** 32345480  
**Version** 1.1  
**Part. No.** 31659418

## Spoiler, boot lid

### Equipment



IMG-345497

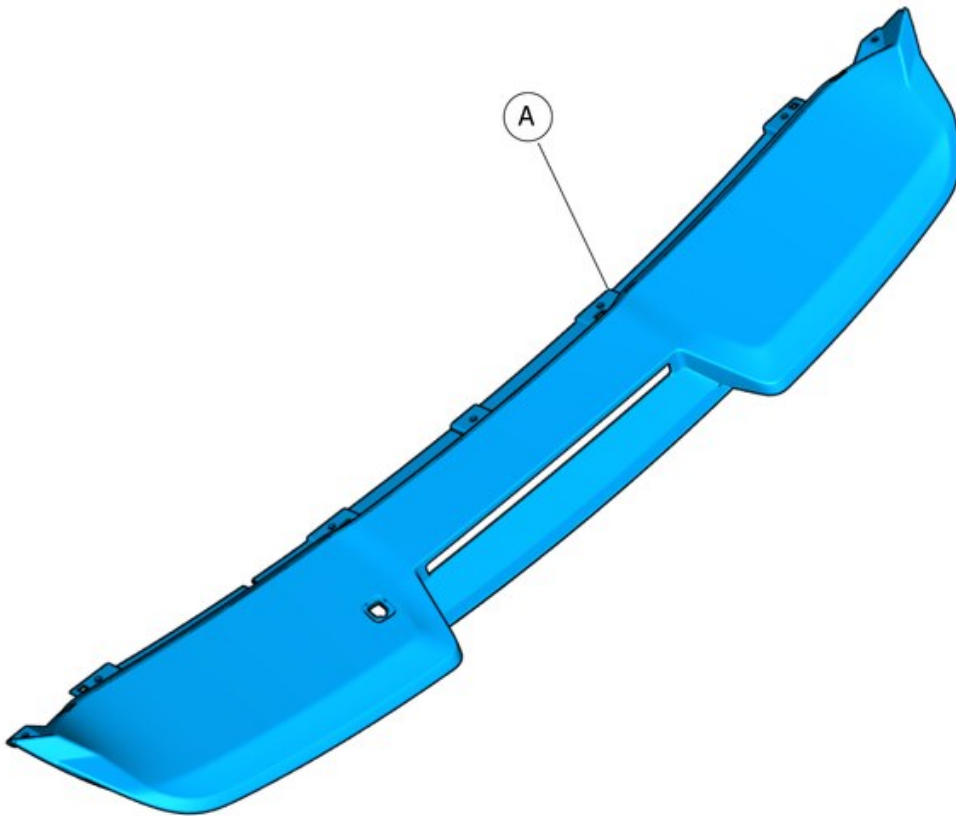


IMG-239664

**Nm**  
**lbf.ft**



IMG-239667



IMG-479740

# Installation instructions, accessories

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## Information

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1

Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

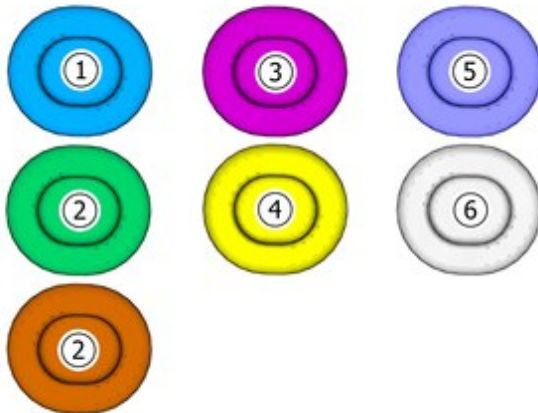
In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

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## Color symbols

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2



IMG-363036

### Note!

This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

1. Used for focused component, the component with which you will do something.
  2. Used as extra colors when you need to show or differentiate additional parts.
  3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
  4. Used when the component is not fully removed from the vehicle but only hung to the side.
  5. Used for standard tools and special tools.
  6. Used as background color for vehicle components.
- 

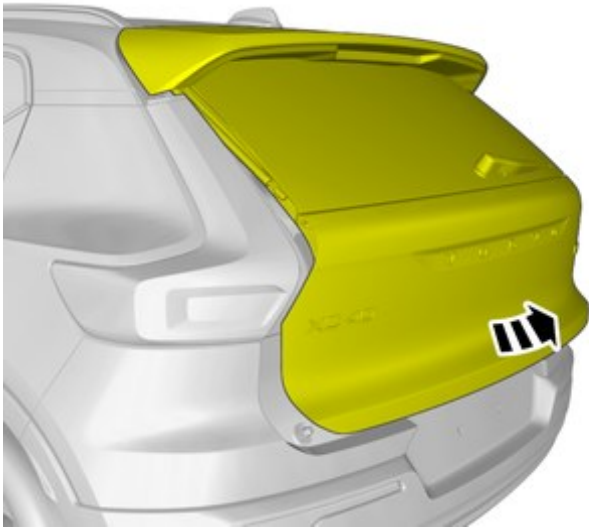
## Removal

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3



IMG-435728

Open the tailgate.

4



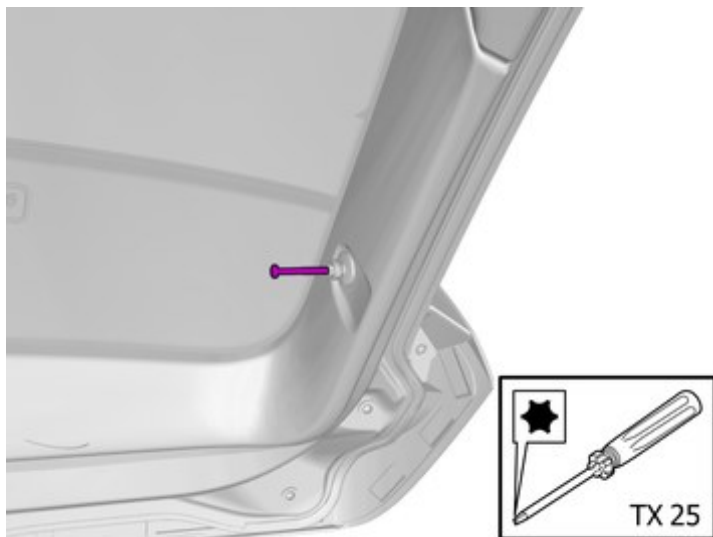
IMG-438702

Remove the part carefully  
Repeat on the other side.

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5

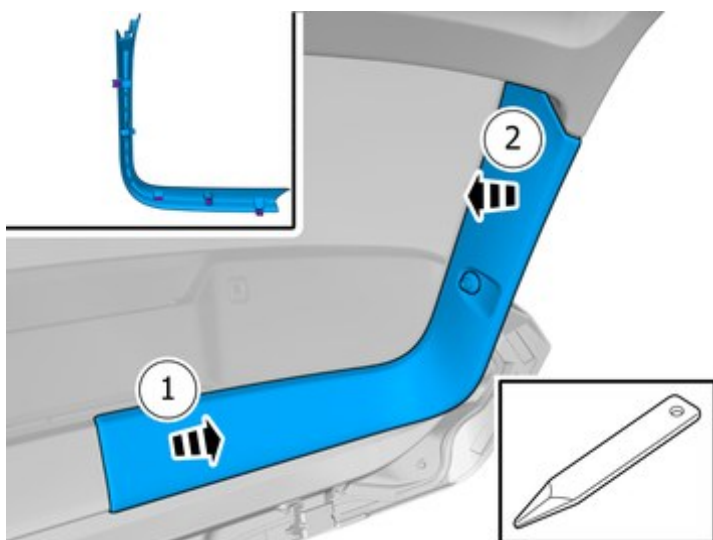


IMG-438701

Remove the screw.

Repeat on the other side.

6



IMG-438645

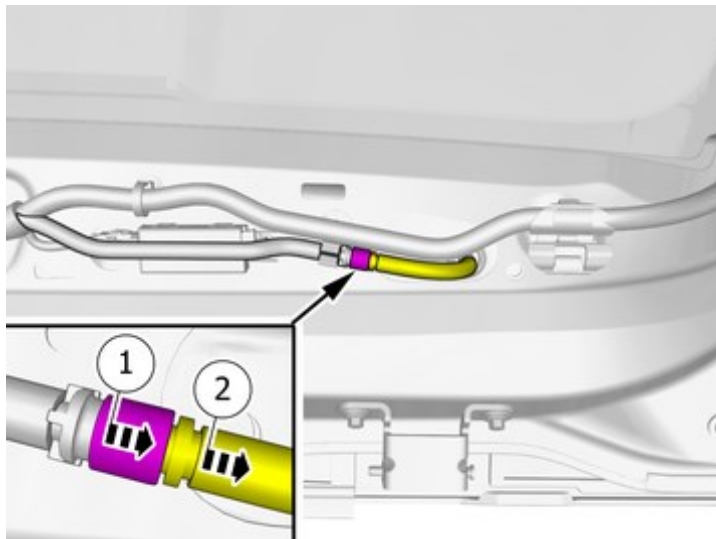
Remove the marked part.

Repeat on the other side.

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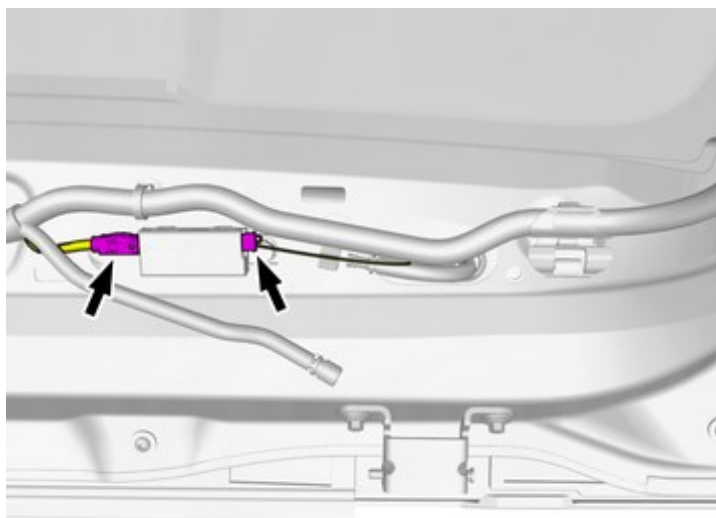
7



IMG-438650

1. Release the lock.
2. Undo the hose from the connection.

8



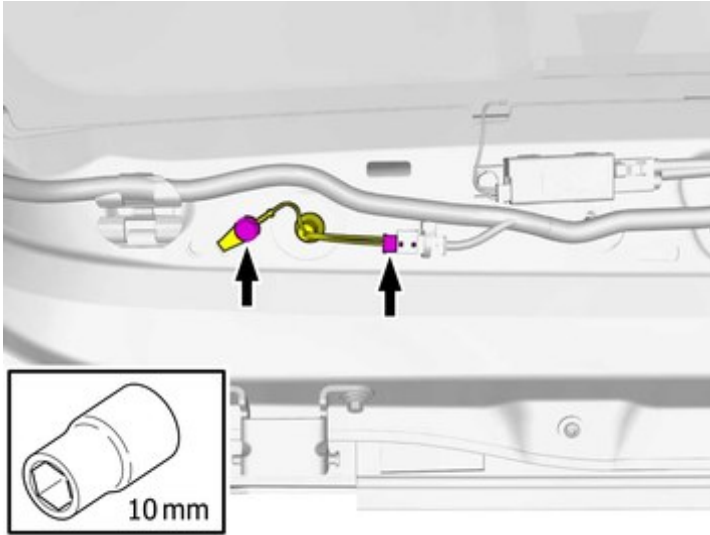
IMG-438665

Disconnect the connectors.

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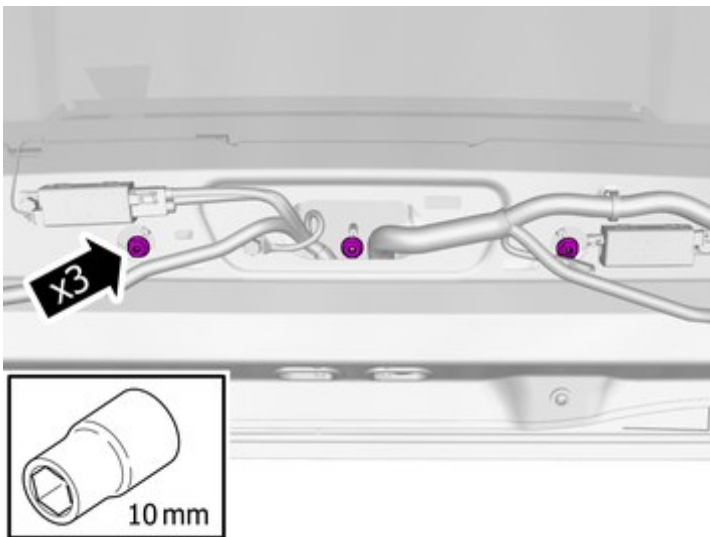
IMG-438670

Remove the screw.

**Tightening torque:** M6 , 10 Nm

Disconnect the connector.

10



IMG-438675

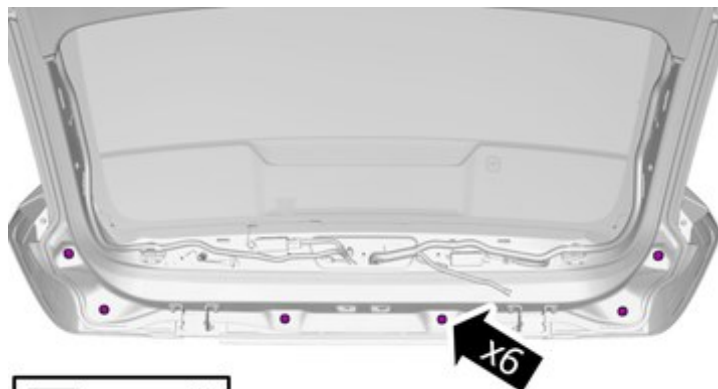
Remove the nuts.

**Tightening torque:** Nut spoiler rear , 4 Nm

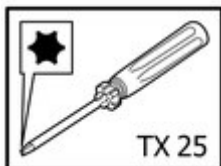
# Installation instructions, accessories

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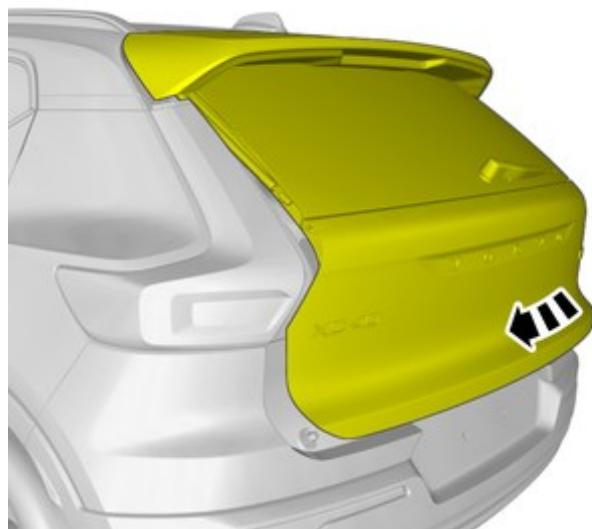


Remove the screws.



IMG-438680

12



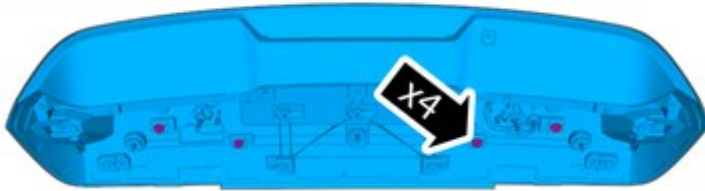
Close the tailgate

IMG-438681

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**Note!**  
Orientation view

**Note!**  
The graphic shows the back of the component before removal.

IMG-438695

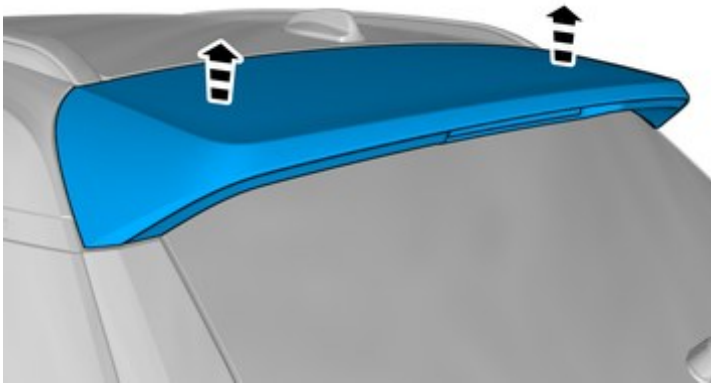
14

**Caution!**  
Place the component on a suitable underlay or support.

**Caution!**  
Make sure not to damage painted surfaces.

15

Request the aid of a colleague for this procedure.  
Loosen the component indicated. Do not remove it.



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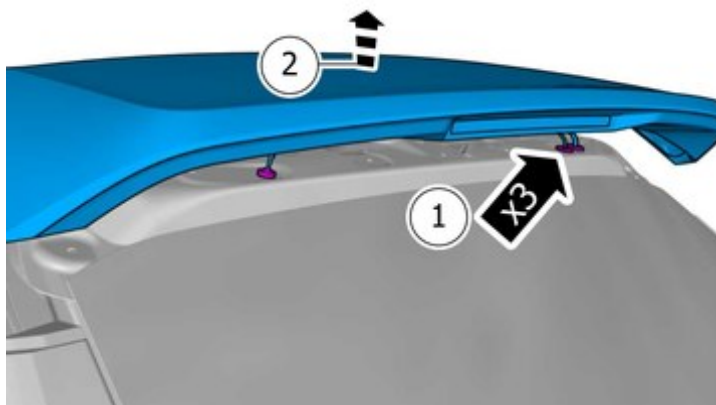


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1. Loosen the marked details.
2. Remove the marked part.

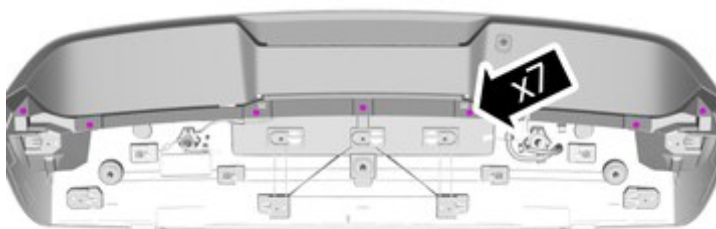


IMG-438690

17

**Caution!**  
Place the component on a suitable underlay or support.

Remove the screws.

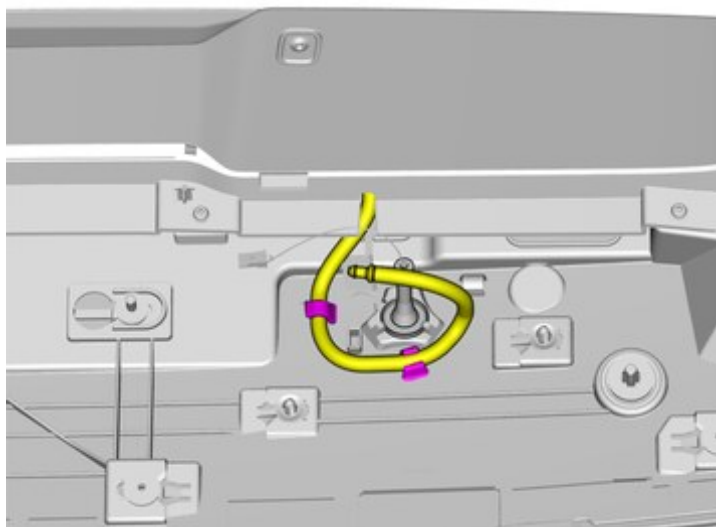


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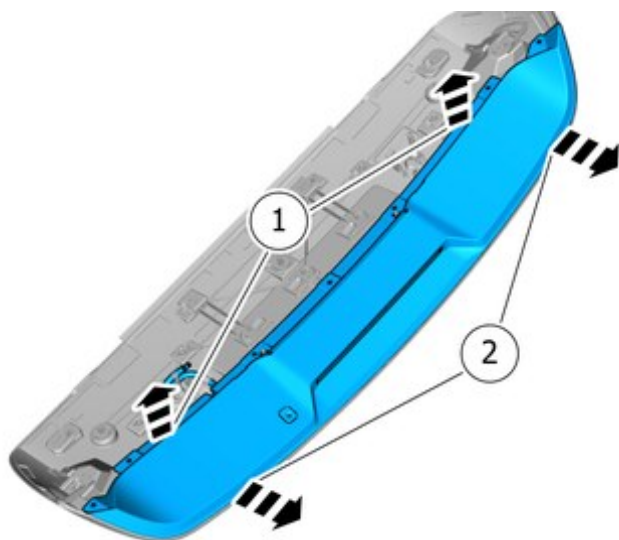
18



IMG-479723

Loosen the component indicated. Do not remove it.

19



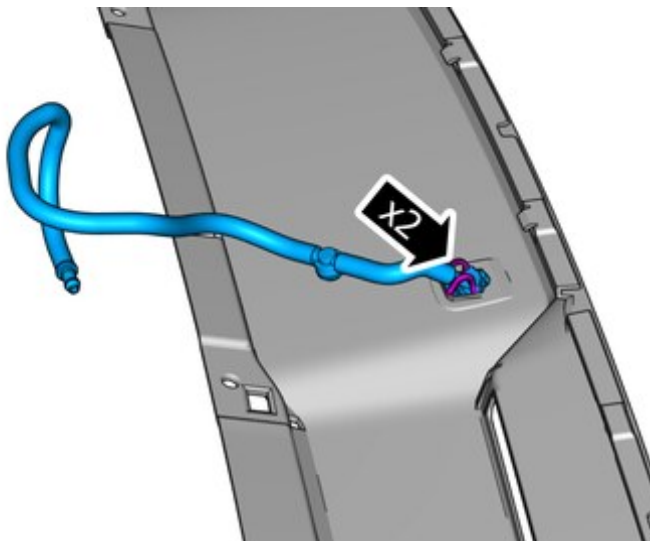
IMG-479726

Remove the marked part.

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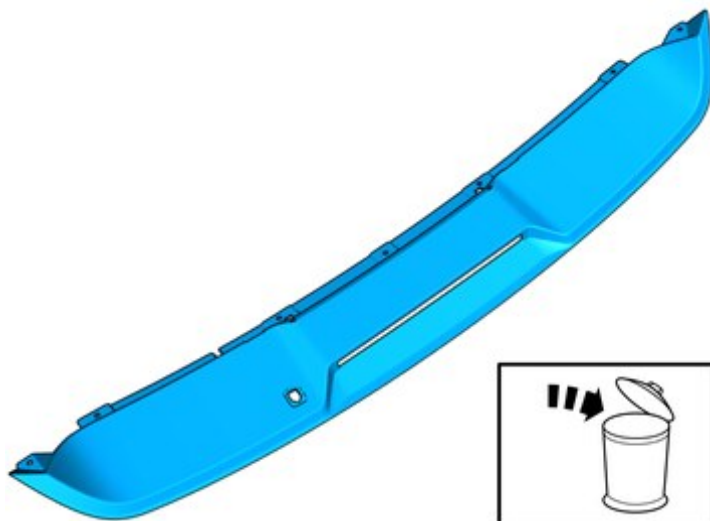
20



IMG-479727

Remove the marked part.

21



IMG-479728

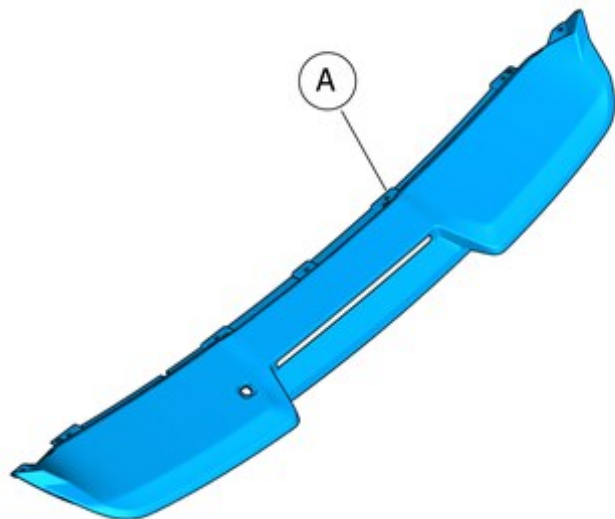
The part is not to be reused.

**Accessory installation**

# Installation instructions, accessories

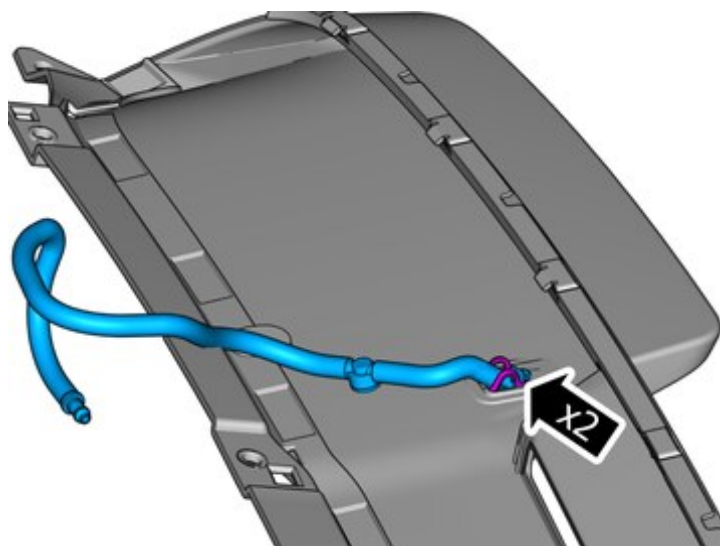
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IMG-479732

23



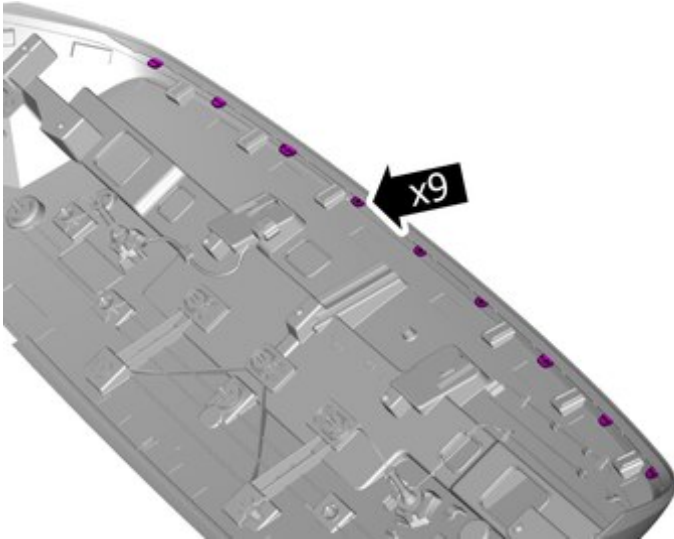
IMG-479734

Install the marked component.

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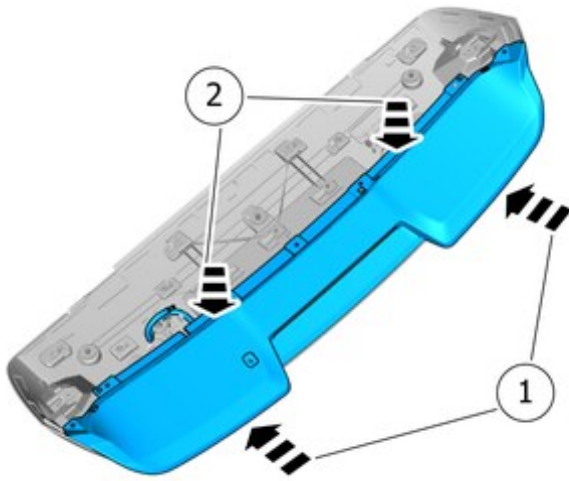
24



IMG-479738

**Note!**  
Orientation view

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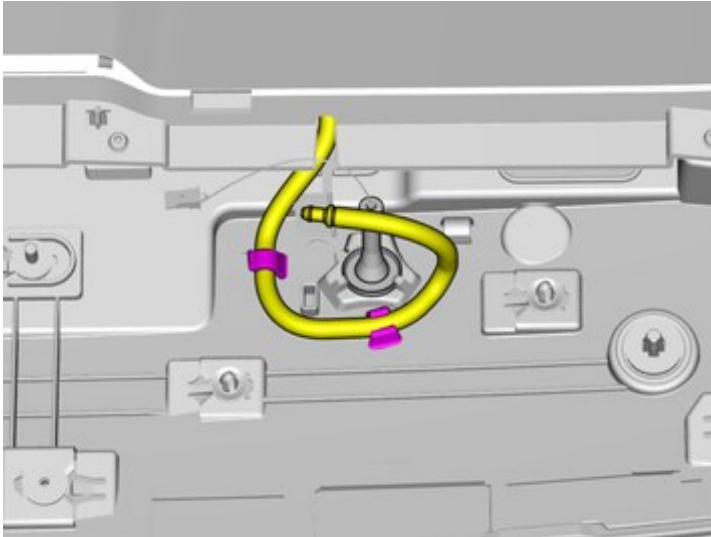
IMG-479736

Assemble components that come with the accessory kit.  
Ensure that all clips engage.

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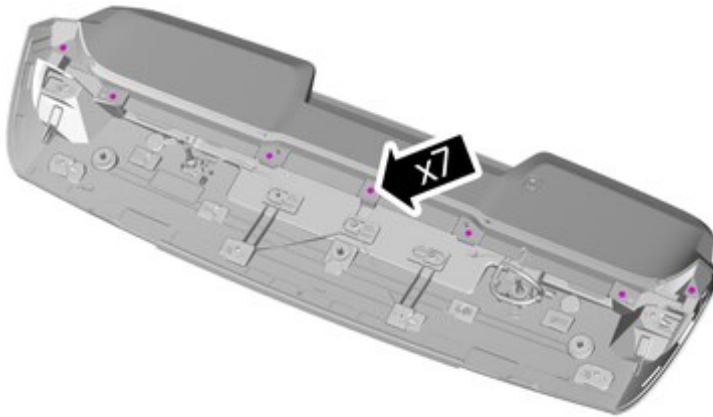
26



IMG-479737

27

Reinstall the screws.

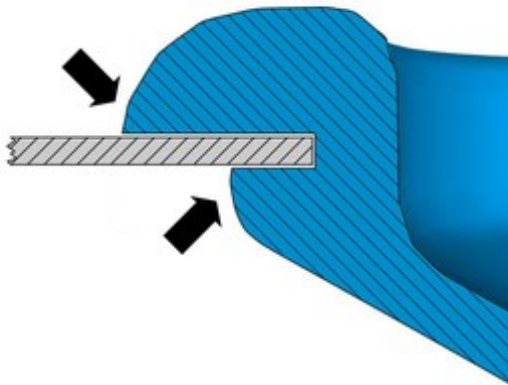


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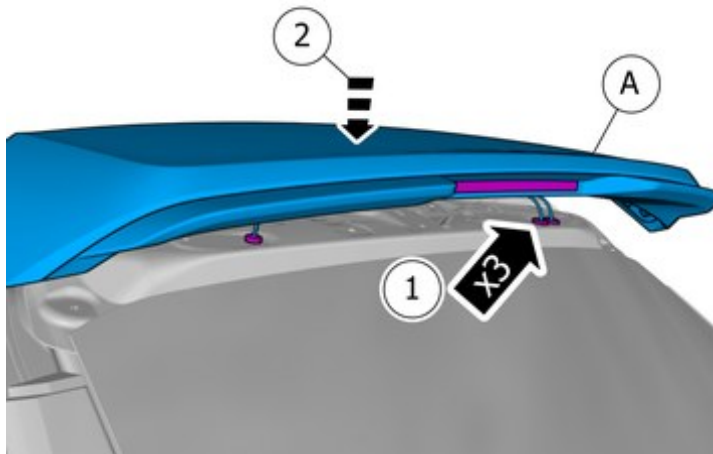


**Caution!**

Make sure that the rubber grommet seals properly to the body.

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**Caution!**

Make sure not to damage painted surfaces.

Request the aid of a colleague for this procedure.

1. Install the marked components.
2. Install the marked component.

IMG-440218

30

Reinstall the removed parts in reverse order.