

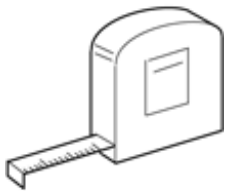

# Installation instructions, accessories

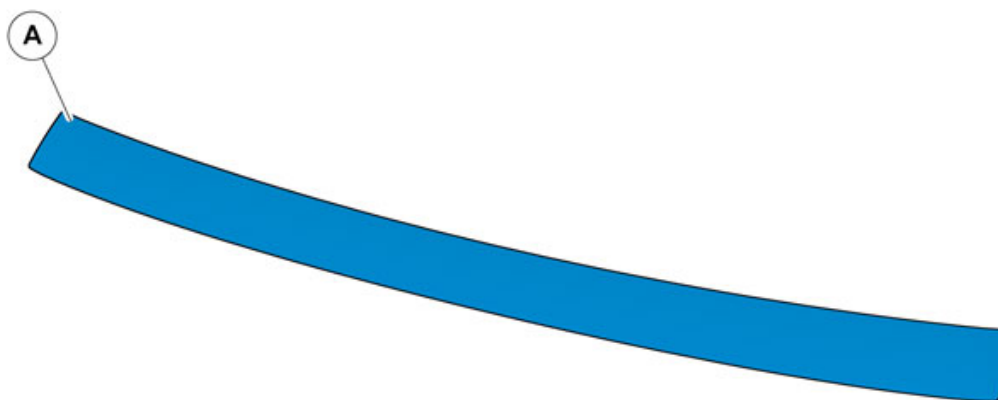
Volvo Car Corporation Gothenburg, Sweden

<b>Instruction No</b>	<b>Version</b>	<b>Part. No.</b>
31347553	1.1	31347552

## Protective tape, rear bumper

Materials	
Designation	Part number
Isopropanol	1161721

Equipment	
 IMG-244945	 IMG-221380



IMG-374018

# Installation instructions, accessories

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## Information

- 1
- Read through all of the instructions before starting installation.

Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

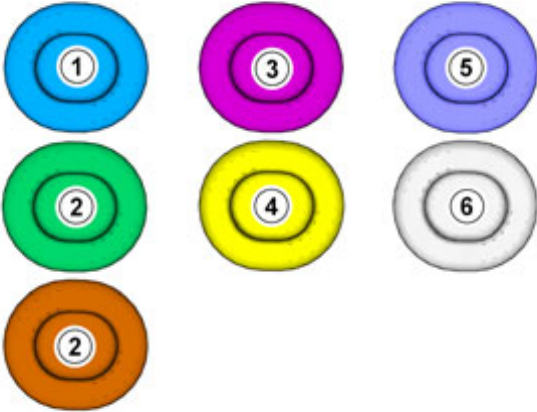
## Conditions

- 2
- When installing, the car must retain a temperature of 20 degrees C.

After installation, the car must not be washed for 48 hours

After installation, the car must not be driven for 2 hours

## Color symbols

- 3
- 
- Note!**  
This colour chart displays (in colour print and electronic version) the importance of the different colours used in the images of the method steps.

  1. Used for focused component, the component with which you will do something.
  2. Used as extra colors when you need to show or differentiate additional parts.
  3. Used for attachments that are to be removed/installed. May be screws, clips, connectors, etc.
  4. Used when the component is not fully removed from the vehicle but only hung to the side.
  5. Used for standard tools and special tools.
  6. Used as background color for vehicle components.

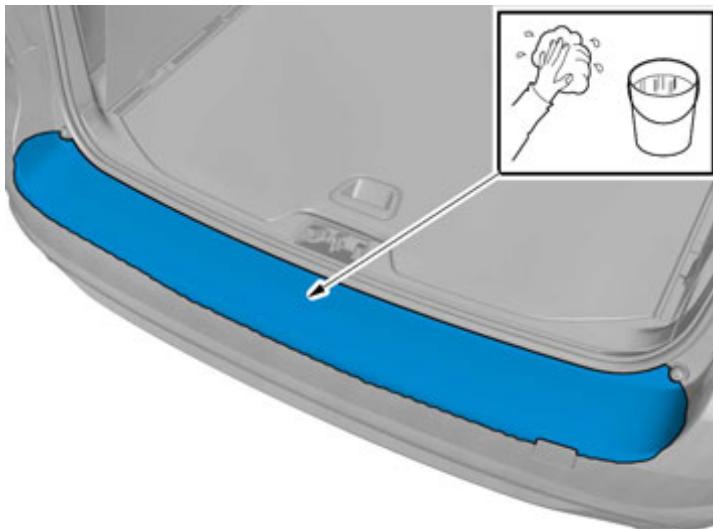
IMG-363036

## Accessory installation

# Installation instructions, accessories

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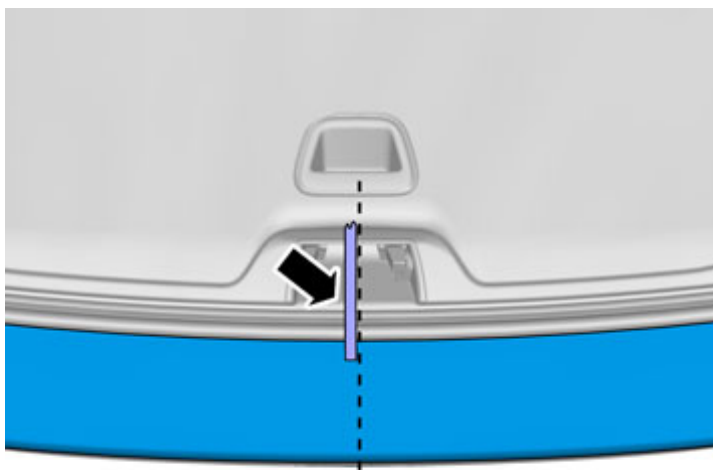


IMG-374067

Clean the Bumper Cover surface.

Allow to dry.

5



IMG-374063

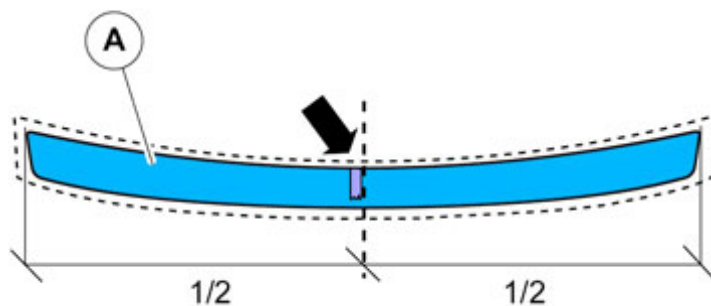
Use suitable tape to indicate the center.

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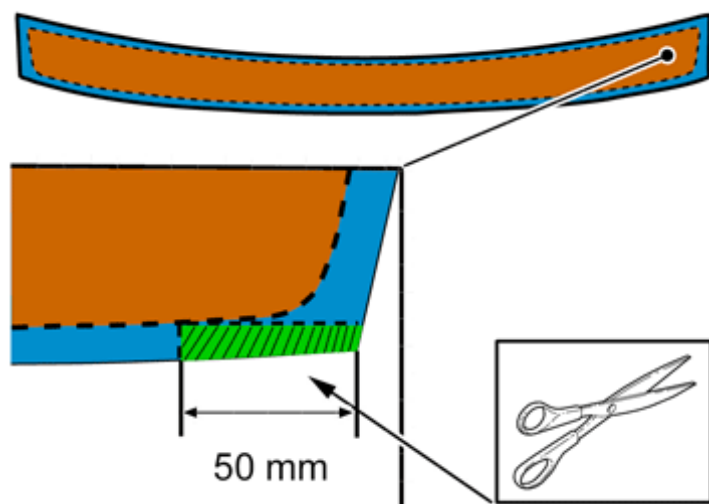
Use suitable tape to indicate the center.



IMG-374121

7

Cut off a piece of the transparent foil, as indicated.



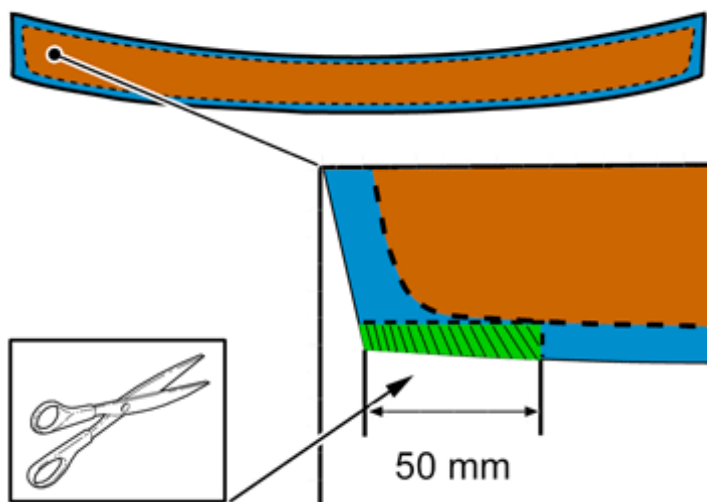
IMG-345624

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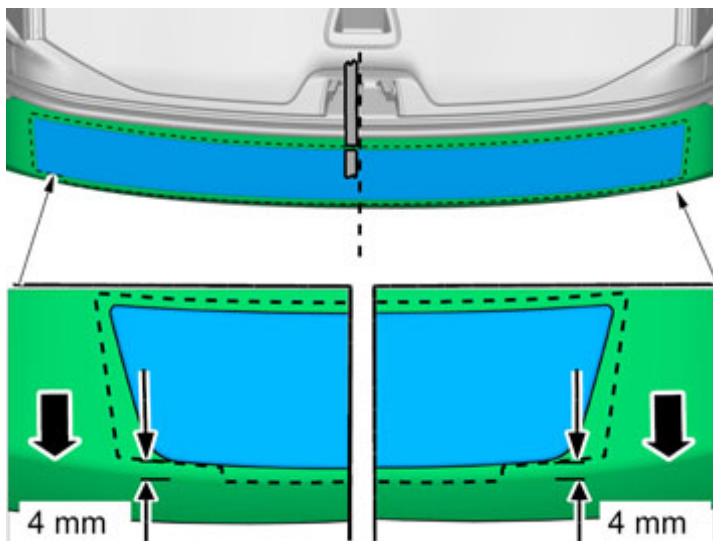
Cut off a piece of the transparent foil, as indicated.



IMG-345997

9

Center the Bumper Cover, using the tape marks and the values in the graphic.

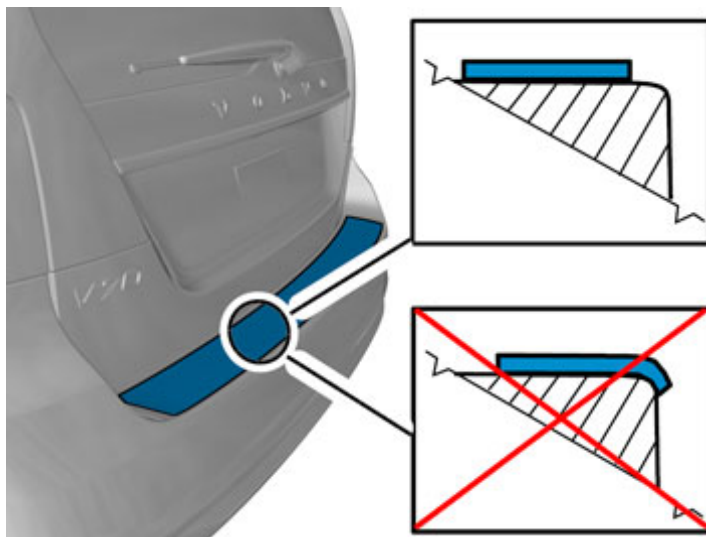


IMG-374102

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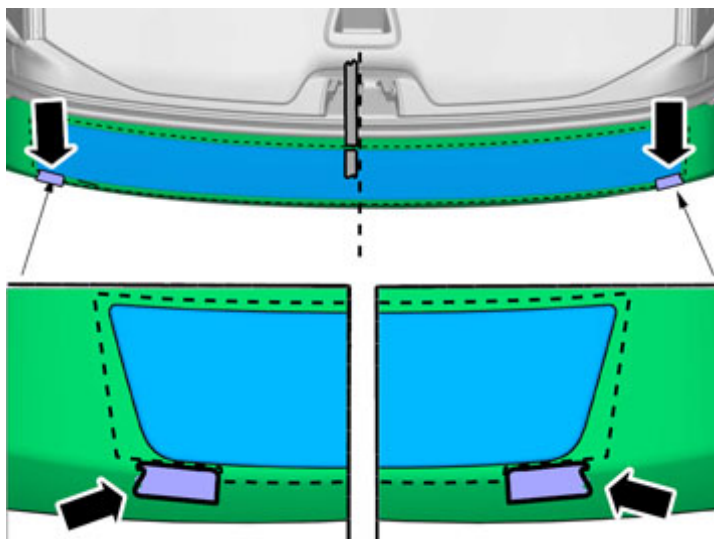


IMG-374115

**Note!**

Make sure that the Bumper Protection is installed on the flat bumper surface only, not covering any sharp radius.

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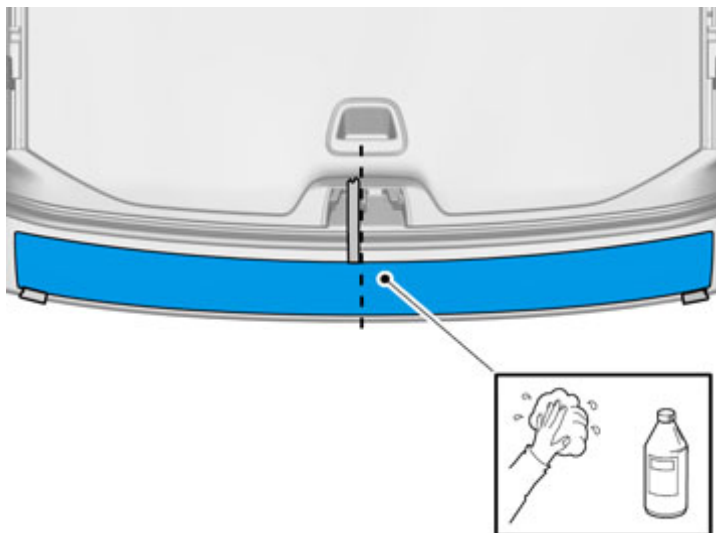
IMG-374120

Use appropriate tape to mark the position.

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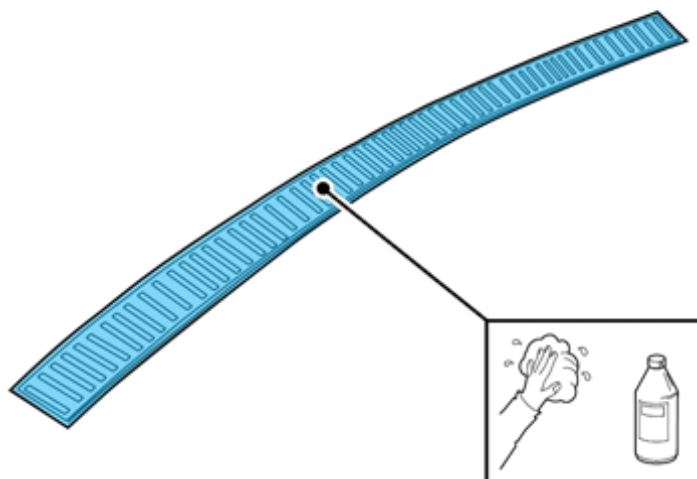
IMG-374119

Clean the Bumper Cover surface.

Allow to dry.

**Use:** 1161721, Isopropanol

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IMG-378893

Clean the lower transparent foil.

Allow to dry.

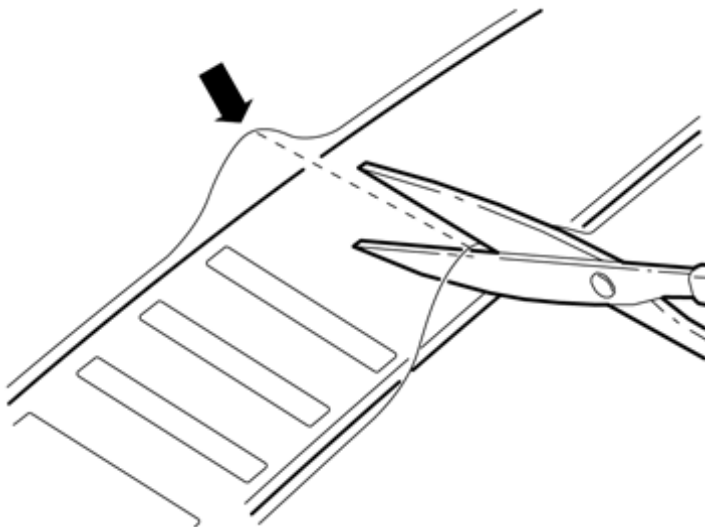
**Use:** 1161721, Isopropanol

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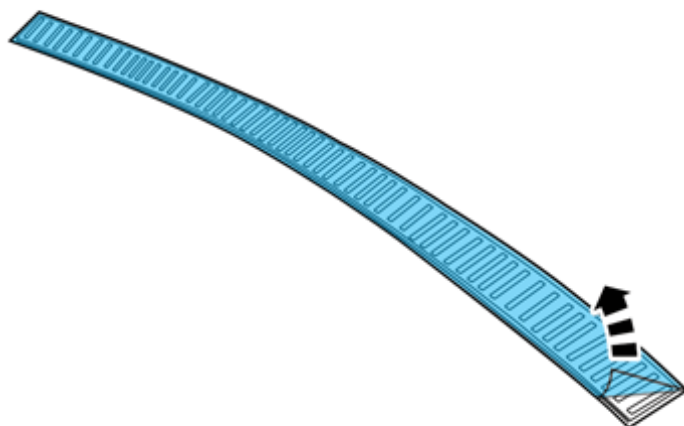
Cut in the lower transparent foil in the middle.



IMG-345623

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Pull off the top protection foil, if applicable.



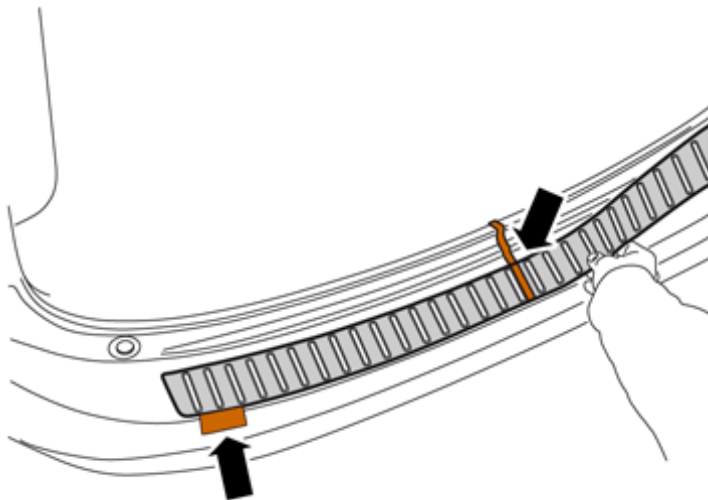
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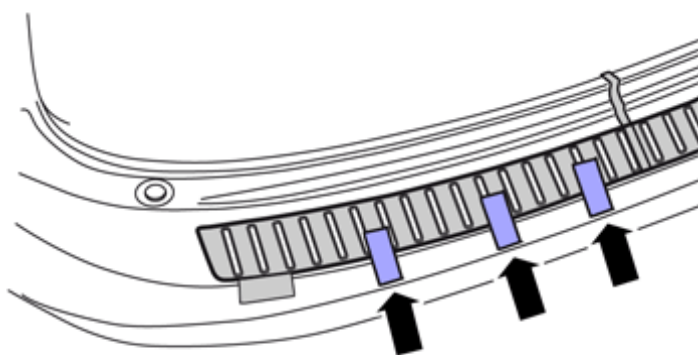
16



IMG-345942

Adjust the position of the Bumper Protection using the tape marks.

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IMG-347431

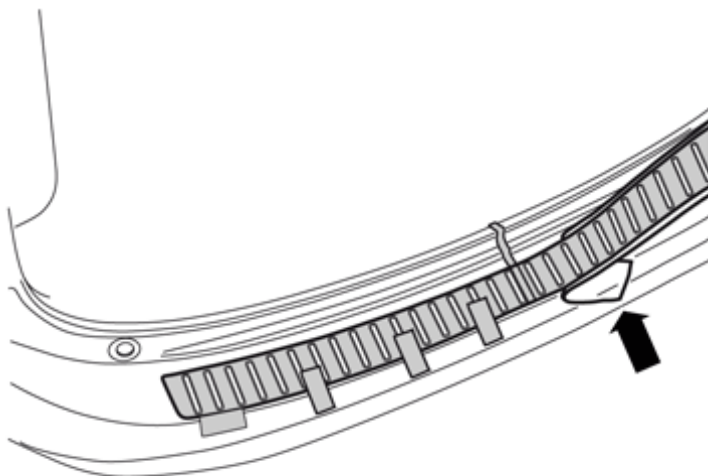
**Note!**

Use tape to temporarily fix the bumper cover in the correct position.

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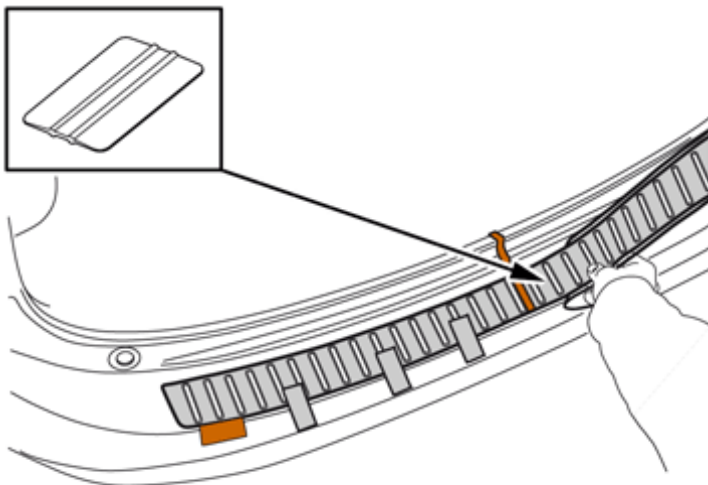
IMG-347451

**Note!**

Touching the adhesive surface will impair rebonding.

Partly fold back the transparent foil to expose the sticky surface.

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IMG-378667

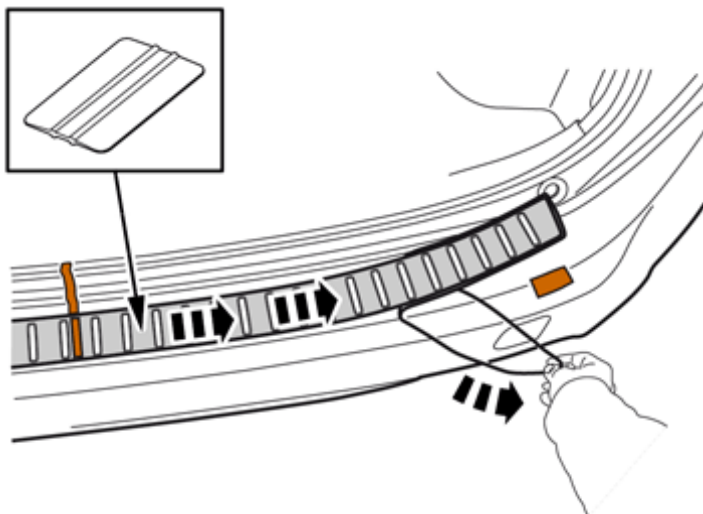
Use suitable tool to squeeze out any trapped air bubbles.

Clean the lower transparent foil.

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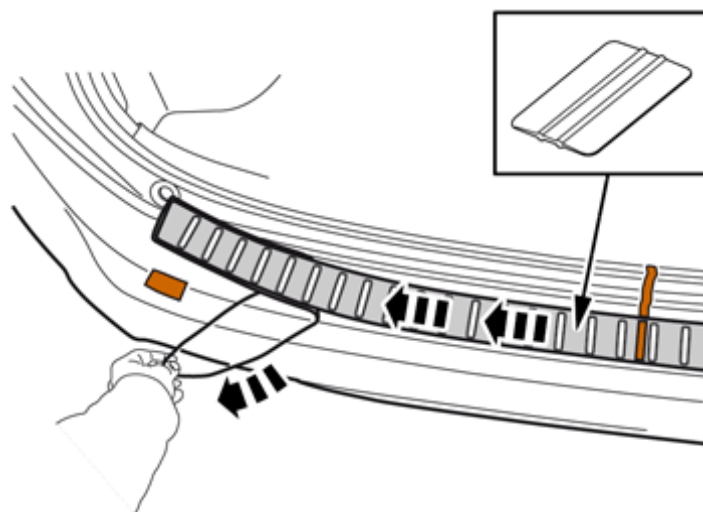


IMG-378668

Pull off the rest of the transparent foil and press by hand on the Bumper protection to make it cling to the Bumper Cover.

Use suitable tool to squeeze out any trapped air bubbles.

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IMG-378669

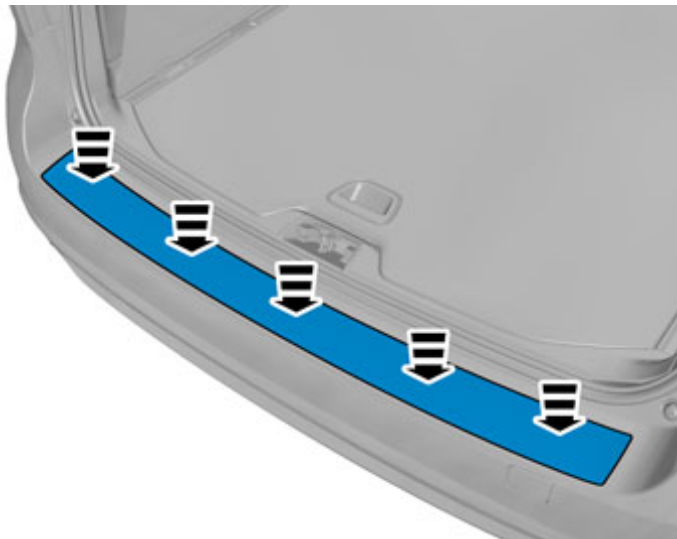
Pull off the rest of the transparent foil and press by hand on the Bumper protection to make it cling to the Bumper Cover.

Use suitable tool to squeeze out any trapped air bubbles.

# Installation instructions, accessories

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IMG-374122

Thoroughly press, by hand, all over the Bumper Protection to make it cling properly.

Use suitable tool to squeeze out any trapped air bubbles.