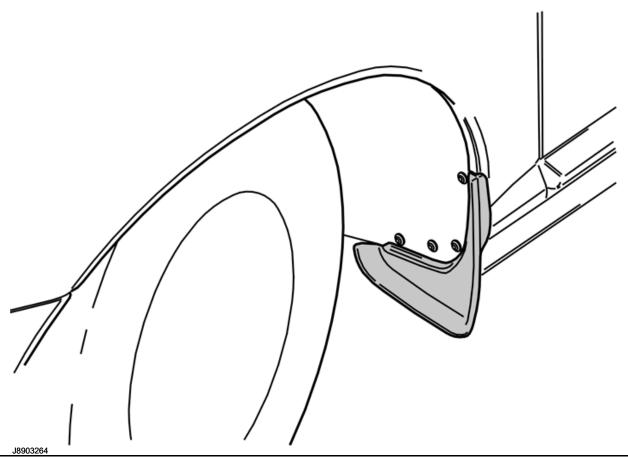
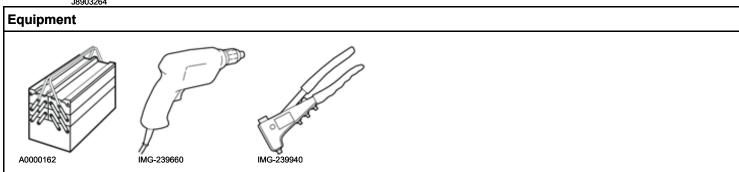
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Instruction No 31261688 Version 1.3

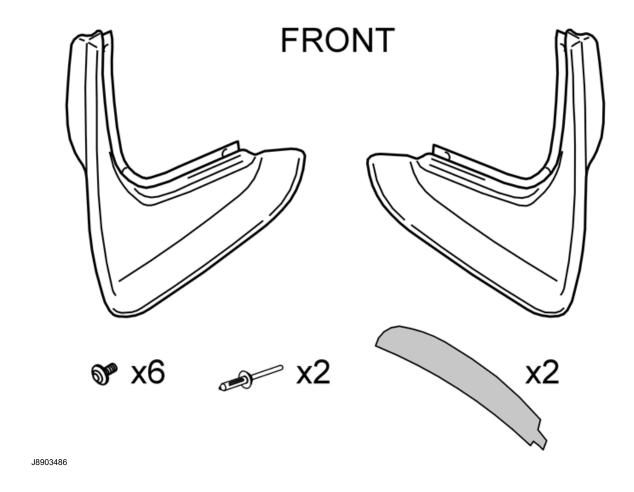
Part. No. 31261689

Mudflaps, front, unpainted sill / Mudflaps, rear



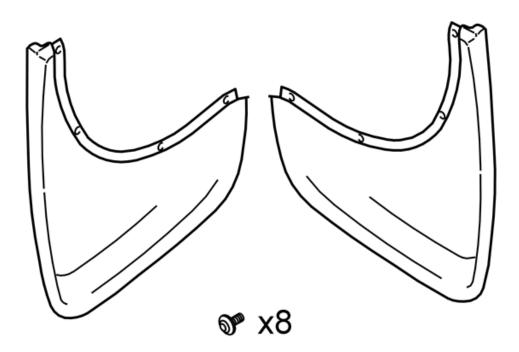


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REAR



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| Any comments on this publication? Please contact your nearest retailer. Thank You! | | | | |
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| Publ.no: | | Issue: | Kit no: | |
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INTRODUCTION

Read through all of the instructions before starting installation.

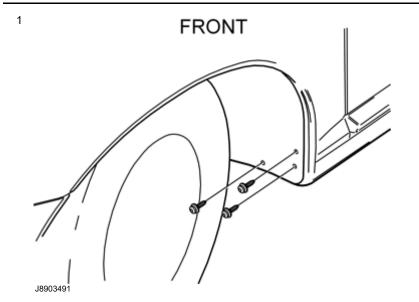
Notifications and warning texts are for your safety and to minimise the risk of something breaking during installation.

Ensure that all tools stated in the instructions are available before starting installation.

Certain steps in the instructions are only presented in the form of images. Explanatory text is also given for more complicated steps.

In the event of any problems with the instructions or the accessory, contact your local Volvo dealer.

Installing front mudguard



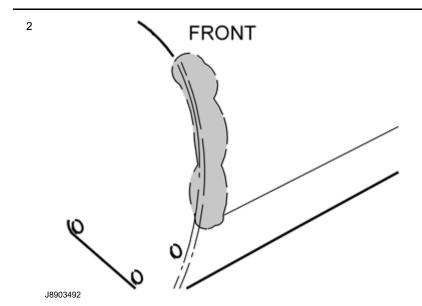
Installing front mudguard

Turn the wheels to the left

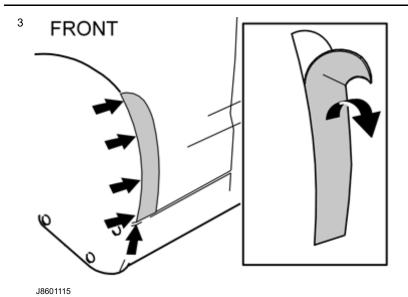
Clean the area at the rear edge of the wing liner where the mudguard will be positioned

Remove the three screws holding the wing liner to the body. Place the screws to one side. New screws are supplied in the kit

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Clean the marked surface at the rear edge of the front wing. Use a mixture of 30% windscreen washer fluid and 70% water. Wipe dry.



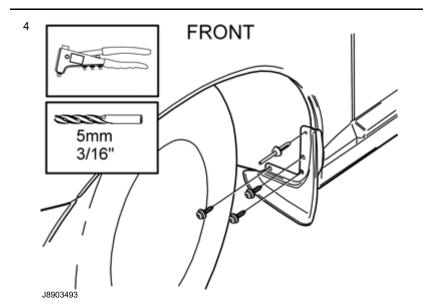
Remove the backing from the masking tape

Secure the masking tape at the front edge on the front wing. Position the tape just inside the curve of the front wing as illustrated

Secure along the entire front edge first. Then securely press backwards. Puncture any air bubbles using a needle

Press the masking tape into place firmly.

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Clean around the screw holes in the rear edge of the wing liner

Take the mudguard, new screws and rivet from the kit. Tighten the mudguard to the wing liner and body

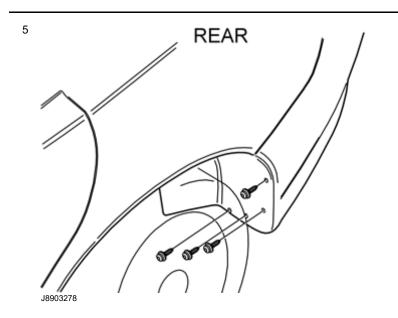
Drill a hole through the upper hole in the mudguard and into the wing liner. Use a 5 mm (3/16") diameter drill bit

Remove any swarf

Rivet the upper mounting of the mudguard to the wing liner

Repeat the above points on the other side.

Installing rear mudguard

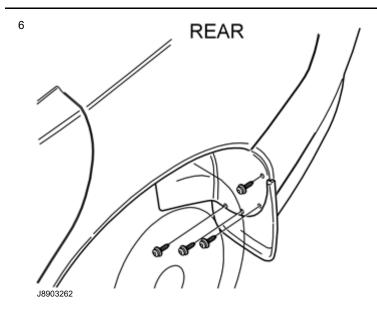


Installing rear mudguard

Clean the area at the rear edge of the wing liner where the mudguard will be positioned

Remove the four screws holding the wing liner to the bumper cover. Place the screws to one side. New screws are supplied in the kit.

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Clean around the screw holes in the rear edge of the wing liner

Take the mudguard and the new screws from the kit. Tighten the mudguard to the wing liner and the bumper cover

Repeat the above points on the other side.